



WL PLASTICS
An INEOS Business

WL130 PE4710 FM Approved Pipe



Industrial, FM, Mining

The ideal piping solution

WL130 PE4710 FM Approved Pipe

IPS and DIPS pipe sizes – Class 200, 250 & 335

WL Plastics PE4710 FM Approved Pipe is listed by FM Approvals for underground fire protection service in accordance with FM Approval Standard Class Number 1613-17, Polyethylene (PE) Pipe and Fittings for Underground Fire Protection. WL Plastics PE4710 FM Approved Pipe is manufactured from NSF-61 certified HDPE compound that meets or exceeds material designations PE3408 and PE3608. WL Plastics PE4710 compound per WL106 meets or exceeds ASTM D3350 Cell Classification PE445574C and PE345464C.

- WL Plastics PE4710 FM Approved Pipe complies with AWWA C901-20, AWWA C906-21 and NFPA 24⁽¹⁾
- WL Plastics PE4710 FM Approved Pipe is NSF-61 certified for potable water service.
- Coextruded Red or Blue stripes are available upon request. (WL105)
- Manufactured at FM Approvals Certified WL Plastics plants: Cedar City, UT, Statesboro, GA, Snyder, TX, – IPS/DIPS 36 and smaller sizes; Bowie, TX, Elizabethtown, KY, Rapid City, SD – IPS/DIPS 24 and smaller sizes.

Table 1: WL Plastics PE4710 FM-approved IPS pipe – Class 200, 250 and 335

IPS Size	Average OD, in (mm)	Class 200	Class 250	Class 335
		Average ID, in (mm) ⁽²⁾	Average ID, in (mm) ⁽²⁾	Average ID, in (mm) ⁽²⁾
2	2.375 (60.3)	1.917 (48.7)	1.816 (46.1)	1.656 (42.1)
3	3.500 (88.9)	2.825 (71.8)	2.676 (68.0)	2.440 (62.0)
4	4.500 (114.3)	3.633 (92.3)	3.440 (87.4)	3.137 (79.7)
6	6.625 (168.3)	5.348 (135.8)	5.064 (128.6)	4.619 (117.3)
8	8.625 (219.1)	6.963 (176.9)	6.593 (167.5)	6.013 (152.7)
10	10.750 (273.0)	8.678 (220.4)	8.218 (208.7)	7.494 (190.3)
12	12.750 (323.9)	10.293 (261.4)	9.747 (247.6)	8.889 (225.8)
14	14.000 (355.6)	11.302 (287.1)	10.702 (271.8)	9.760 (247.9)
16	16.000 (406.4)	12.916 (328.1)	12.231 (310.7)	11.154 (283.3)
18	18.000 (457.2)	14.531 (369.1)	13.760 (349.5)	12.549 (318.7)
20	20.000 (508.0)	16.145 (410.1)	15.289 (388.6)	13.943 (354.2)
22	22.000 (558.8)	17.760 (451.1)	16.818 (427.2)	15.337 (389.6)
24	24.000 (609.6)	19.375 (492.1)	18.347 (466.1)	16.731 (425.0)
26	26.000 (660.4)	20.989 (533.1) ⁽³⁾	19.876 (504.8) ⁽⁴⁾	(not available)
28	28.000 (711.2)	22.604 (574.2) ⁽³⁾	21.404 (543.7) ⁽⁴⁾	(not available)
30	30.000 (762.0)	24.218 (615.1) ⁽³⁾	22.933 (582.5) ⁽⁴⁾	(not available)
32	32.000 (812.8)	25.833 (656.2) ⁽³⁾	24.464 (621.4) ⁽⁴⁾	(not available)
34	34.000 (863.6)	27.447 (697.2) ⁽³⁾	25.991 (660.2) ⁽⁴⁾	(not available)
36	36.000 (914.4)	29.062 (738.2) ⁽³⁾	27.520 (699.0) ⁽⁴⁾	(not available)

Contact WL Plastics Customer Service to confirm availability.

(1) **WL Plastics FM Approved Pipe is available exclusively in the sizes and pressure classes shown. WL Plastics PE4710 FM Approved pipe complies with FM1613-17, AWWA C901-20, AWWA C906-21 and NFPA 24. THE FOLLOWING IS NOT AVAILABLE:** custom diameters; custom DRs; DRs and pressure classes not shown.

(2) Average ID is for flow estimation only. Actual ID will vary depending on actual dimensions and tolerances. DO NOT use average ID for sizing devices such as stiffeners that install in the pipe ID.

All dimensions in inches; metric conversions for inch dimensions rounded to the nearest 0.1 mm.

(3) Cedar City, UT, Statesboro, GA, Elizabethtown, KY, Snyder, TX.

(4) Cedar City, UT, Snyder, TX only.

Table 2: WL Plastics PE4710 FM Approved DIPS Pipe – Class 200, 250 & 335

DIPS Size	Average OD, in (mm)	Class 200	Class 250	Class 335
		Average ID, in (mm) ⁽²⁾	Average ID, in (mm) ⁽²⁾	Average ID, in (mm) ⁽²⁾
4	4.800 (121.9)	3.875 (98.4)	3.669 (93.2)	3.346 (85.0)
6	6.900 (175.3)	5.570 (141.5)	5.275 (134.0)	4.810 (122.2)
8	9.050 (229.9)	7.306 (185.6)	6.918 (175.7)	6.309 (160.3)
10	11.100 (281.9)	8.961 (227.6)	8.485 (215.5)	7.738 (196.6)
12	13.200 (335.3)	10.656 (270.7)	10.091 (256.3)	9.202 (233.7)
14	15.300 (388.6)	12.351 (313.7)	11.696 (297.1)	10.666 (270.9)
16	17.400 (441.9)	14.047 (356.8)	13.301 (337.9)	12.130 (308.1)
18	19.500 (495.3)	15.742 (399.9)	14.907 (378.6)	13.594 (345.3)
20	21.600 (548.6)	17.437 (442.9)	16.512 (419.4)	15.058 (382.5)
24	25.800 (655.3)	20.828 (529.0)	19.723 (501.0)	17.986 (456.8)
30	32.000 (812.8)	25.833 (656.2) ⁽³⁾	24.462 (621.3) ⁽⁴⁾	(not available)
36	38.300 (972.8)	30.919 (785.3) ⁽³⁾	29.278 (743.7) ⁽⁴⁾	(not available)

Table 3: Pressure Capabilities for Water at 73°F/23°C and Lower, psi (kPa)⁽⁵⁾

Class	Operating pressure	Surge pressure allowance		Maximum pressure ⁽⁶⁾ – operating plus surge	
		Occasional	Recurring	Occasional	Recurring
		200	200 (1379)	200 (1379)	100 (690)
250	250 (1724)	250 (1724)	125 (862)	500 (3447)	375 (2586)
335	335 (2310)	335 (2310)	168 (1158)	670 (4620)	503 (3468)

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(2) Average ID is for flow estimation only. Actual ID will vary depending on actual dimensions and tolerances. DO NOT use average ID for sizing devices such as stiffeners that install in the pipe ID.

All dimensions in inches; metric conversions for inch dimensions rounded to the nearest 0.1 mm.

(3) Cedar City, UT, Statesboro, GA, Elizabethtown, KY, Snyder, TX.

(4) Cedar City, UT, Snyder, TX only.

(5) See page 4 for additional information on pressure capabilities.

(6) Maximum internal pressure during momentary surge event.

WL Plastics PE4710 FM approved pipe for underground fire mains

WL Plastics PE4710 FM Approved Pipe is produced in Class 200 (200 psi; 1379 kPa), Class 250 (250 psi; 1724 kPa) and Class 335 (335 psi; 2310 kPa). Class ratings are applicable to sustained internal water pressure (working pressure) up to 73°F/23°C. Working Pressure is reduced for sustained water service temperatures above 73°F/23°C.

Table 4: Working pressure, psi (kPa)

Sustained operating temperature		Class 200	Class 250	Class 335
°F	°C			
≤73	≤23	200 (1379)	250 (1724)	335 (2310)
80	27	192 (1324)	240 (1655)	320 (2206)
90	32	180 (1241)	225 (1551)	300 (2068)
100	38	168 (1158)	210 (1448)	280 (1931)
110	43	156 (1076)	195 (1345)	260 (1793)
120	49	146 (1007)	183 (1262)	243 (1675)
130	54	136 (938)	170 (1172)	227 (1565)
140	60	126 (869)	158 (1090)	210 (1448)

WL Plastics PE4710 FM Approved Pipe for underground fire main service safely withstands recurring and occasional surge

pressures that increase internal pressure above the Pressure Class rating without short-term or long-term damage to the pipe.

- Allowances for repetitive and occasional surge pressures are applied above the Class rating.
- The maximum allowable internal pressure during a surge event is the sum of the Class rating and the surge pressure allowance.

Surge pressure allowances are added to the Class rating to accommodate momentary surge pressure events.

- Surge pressure allowance is never applied to increase Pressure Class rating for sustained operating pressure (working pressure).

If the potential surge pressure is greater than the surge pressure allowance, operating pressure (working pressure) is reduced and the difference is applied to surge pressure allowance; or pipe having a higher class rating is used to provide higher surge pressure allowance.

- **Allowance for recurring surge pressure (P_{RS}).**
Recurring surge pressures occur frequently and are inherent to the normal design and operation of the system. Recurring surge pressures may be caused by normal pump start-up or shutdown and normal control valve opening or closure. The recurring surge pressure allowance is:

$$P_{RS} = 0.5 \times \text{Class}_{ET}$$

- **Allowance for occasional surge pressure (P_{OS}).**
Occasional surge pressures are generated during infrequently occurring conditions such as emergency operation or system malfunction. Occasional surge pressures can occur during firefighting or a malfunction, such as a power failure or system component failure, including pump seize-up, valve-stem failure, or pressure-relief-valve failure. The occasional surge pressure allowance is:

$$P_{OS} = 1.0 \times \text{Class}_{ET}$$

Table 5: Allowable water flow velocity for WL Plastics PE4710 FM approved pipe ($\leq 73^\circ\text{F}/23^\circ\text{C}$)

Class	Allowable sudden velocity change*		Surge pressure, psi, for 1 ft/s velocity change	Surge pressure, kPa, for 1 m/s velocity change
	Recurring surge event ft/s (m/s)	Occasional surge event, ft/s (m/s)		
200	7.0 (2.1)	14.0 (4.3)	14.4	326
250	7.7 (2.4)	15.4 (4.7)	16.2	366
335	8.9 (2.7)	17.7 (5.4)	18.9	428

*This is the allowable flow velocity where the operating pressure in the pipe (working pressure) is equal to the Class rating pressure. Higher flow velocity is allowable when operating pressure (working pressure) is less than the Class rating. Allowable velocity is increased by adding the pressure difference between operating pressure and class rating to the pressure surge allowance. For example, the allowable flow velocity in Class 200 pipe operating at 150 psi is:

$$7.0 + \frac{(200-150)}{14.4} = 10.5 \text{ ft/s}$$

for recurring surge pressure conditions; or:

$$14.0 + \frac{(200-150)}{14.4} = 17.5 \text{ ft/s}$$

for occasional surge pressure conditions.



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Manufacturing locations

- Bowie, TX
- Casper, WY
- Cedar City, UT
- Elizabethtown, KY
- Lubbock, TX (HDPE)
- Lubbock, TX (MDPE)
- Rapid City, SD
- Snyder, TX
- Statesboro, GA
- Titusville, PA (HDPE/MDPE)

Corporate office

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