Installation Guide

VectorStar[™] Pulse Modulator Test Set

SM6628, 70 kHz to 40 GHz

Provides the MS4642B and MS4644B VNA with source modulation.

SM6629, 70 kHz to 40 GHz

Provides the MS4642B and MS4644B VNA with source and receiver modulation.

SM6630, 70 kHz to 70 GHz

Provides the MS4647B VNA with source modulation.

SM6631, 70 kHz to 70 GHz

Provides the MS4647B VNA with source and receiver modulation.





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NLNB - 201606

部件名称	有毒有害物质或元素					
	铅	汞	镉	六价铬	多溴联苯	多溴二苯醚
	(Pb)	(Hg)	(Cd)	[Cr(VI)]	(PBB)	(PBDE)
印刷线路板	×	0	×	0	0	0
(PCA)						
机壳、支架 (Chassis)	×	0	×	×	0	0
其他(电缆、风扇、 连接器等) (Appended goods)	×	0	×	×	0	0

〇:表示该有毒有害物质在该部件所有均质材料中的含量均在 SJ/T 11364-2014 标准规 定的限量要求以下。

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To reduce the risk of personal injury or loss related to equipment malfunction, Anritsu Company uses the following symbols to indicate safety-related information. You may encounter them on your products and in documentation. For your own safety, please read the information carefully before operating the equipment.

Safety Symbols Used in Manuals

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Caution



Caution indicates a risk from a hazardous condition or procedure that could result in injury or loss related to equipment malfunction. Follow all safety precautions and procedures to minimize this risk.

Safety Symbols Used on Equipment and in Manuals

The following symbols are used inside or on the equipment near operation locations to provide information about safety items and operation precautions and status. Ensure that you clearly understand the meanings of the symbols and take the necessary precautions *before* operating the equipment. Some or all of the following symbols may or may not be used on Anritsu equipment. In addition, there may be other labels attached to products that are not shown in the diagrams in the manual.

	This indicates a prohibited operation. The prohibited operation is indicated symbolically in or near the barred circle.
	This indicates a compulsory safety precaution. The required operation is indicated symbolically in or near the circle.
\triangle	This indicates a danger, warning, or caution. The contents are indicated symbolically in or near the triangle.
	This indicates a note. The contents are described in the box.
	This indicates a push button Out position (generally Off condition).
	This indicates a push button In position (generally On condition).
\bigcirc	This indicates an Off condition.
	This indicates On condition.
\wedge	This indicates Alternating Current (AC).
	This indicates Direct Current (DC).

Safety Notices

Warning



Always refer to the equipment manual when working near locations where the alert mark, shown on the left, is displayed. If equipment operation is conducted without heeding the advice in the manual, there is a risk of personal injury. In addition, the equipment performance may be reduced.

This alert mark is sometimes used with other marks and descriptions indicating other dangers.

Warning



This equipment may present a risk to electric shock. Only qualified service personnel should access areas where this alert mark is present. Ensure that precautions are taken and that appropriate lockout mechanisms are in place before proceeding to enter the areas presenting this risk.

Warning



Unless your equipment is rated for Ingress Protection (IP) or is otherwise ruggedized, it is not designed to withstand exposure to extreme environments or water. If your equipment gets wet or is dropped, remove external power and any user serviceable batteries from the equipment and contact Anritsu support for any additional precautions and instructions to bring the equipment back into service. Always follow the environmental operating and storage requirements listed in the product technical data sheet.

Warning



Before supplying power to this equipment, ensure that proper voltage and current source is connected as indicated on the equipment labeling. Your equipment may be supplied with an external power adapter or it may be connected directly to the mains supply. Be sure to always use the supplied external power adapter and cabling. If your equipment connects directly to the mains supply, the input may be auto sensing or require a switch setting to match your supplied voltage. If power is supplied to the equipment that does not match the input specifications printed on the equipment labeling, there is a risk of personal injury and damage to the equipment.

Warning



When supplying power to this equipment, connect the accessory 3-pin power cord to a 3-pin grounded power outlet. If required, ground the instrument chassis to a suitable earth ground. If power is supplied without grounding the equipment, there is a risk of receiving a severe or fatal electric shock.

Warning



This equipment cannot be repaired by the operator. Do not attempt to remove the equipment covers or to disassemble internal components. Only qualified service technicians with a knowledge of electrical fire and shock hazards should service this equipment. There are high-voltage parts in this equipment that present a risk of severe injury or fatal electric shock. In addition, there is a risk of damage to precision components.

Warning



Use two or more people to lift and move this equipment, or use an equipment cart. There is a risk of back injury if this equipment is lifted by one person.

Warning



Laser radiation may be present at fiber-optic cable connectors and ports. This laser radiation could present an ocular hazard from either direct viewing or by diffuse reflection. Do not view the emitted laser radiation directly or indirectly because permanent blindness may result.

Warning



NEVER touch parts where the label shown on the left is attached. Such parts are hotter than 55 degrees Celsius and you risk receiving a burn.

Caution



Electrostatic Discharge (ESD) can damage the highly sensitive circuits in the instrument. ESD is most likely to occur as test devices are being connected to, or disconnected from, the instrument's front and rear panel ports and connectors. You can protect the instrument and test devices by wearing a static-discharge wristband. Alternatively, you can ground yourself to discharge any static charge by touching exposed, unpainted metal of the outer chassis of the grounded instrument before touching the instrument's front and rear panel ports and connectors. Avoid touching the test port center conductors unless you are properly grounded and have eliminated the possibility of static discharge.

Repair of damage that is found to be caused by electrostatic discharge is not covered under warranty.

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Chapter 1 — Overview

1-1 Introduction

This guide provides a general overview and instructions for initial setup of the SM66xx Pulse Modulator Test Set with a VectorStar MS4640B Series VNA equipped with Option 35, IF Digitizer, Option 42, PulseViewTM, and Direct Access Loops. A description of the Pulse Modulator Test Sets follows. Refer to Chapter 2, "System Assembly" for instructions on initial setup.

1-2 Description

The Pulse Modulator Test Sets are available in four different models of two basic configurations, each with two different frequency ranges of operation. The test set frequency ranges are 70 kHz to 40 GHz and 70 kHz to 70 GHz, but the frequency measurement range is limited to that of the VNA model with which the test set is used. The two basic configurations include one configuration with source modulators and one configuration with source and receiver modulators.

- SM6628 Pulse Modulator Test Set, 40 GHz, Source Modulation
- SM6629 Pulse Modulator Test Set, 40 GHz, Source and Receiver Modulation
- SM6630 Pulse Modulator Test Set, 70 GHz, Source Modulation
- SM6631 Pulse Modulator Test Set, 70 GHz, Source and Receiver Modulation

Pulse Modulator Test Set Main Components

The SM66xx Pulse Modulator Test Set components are listed in the following table:

Table 1-1. SM66xx Pulse Modulator Test Set Components

Part Number	Description	SM6628 Quantity	SM6629 Quantity	SM6630 Quantity	SM6631 Quantity
3-76223-1	Rear Panel Flex Cable Set	1	0	1	0
3-76223-2	Rear Panel Flex Cable Set	0	1	0	1
67357-38	Front Panel Cable, Coaxial K(m)-K(m)	6	10	0	0
62109-42	2109-42 Front Panel Cable, Coaxial V(m)-V(m)		0	6	10
3-76220 & 3-74234	Cable Management Clips	1	1	1	1
K210	Termination DC to 40 GHz	2	2	0	0
V210	Termination DC to 70 GHz	0	0	2	2
3-1015-70	Termination DC to 12000 MHz	2	2	2	2
	Power Cord	1	1	1	1
	Calibration Certificate	1	1	1	1

Note

The SM66xx Pulse Modulator Test Set is not a stand alone instrument and must be installed with an MS4640B Series VNA with Option 35, IF Digitizer, Option 42, PulseView™, and Direct Access Loops.

1-3 Functional Overview Overview

1-3 Functional Overview

The Anritsu VectorStar MS4640B Series Vector Network Analyzer is capable of measuring and generating pulsed signals when equipped with Option 35, IF Digitizer and Option 42, PulseView $^{\text{TM}}$. Pulse measurements include pulse profile, point-in-pulse, pulse-to-pulse, continuous point-in-pulse, and continuous profiling capability. Four internal signal generators are included to enable multiple ways to stimulate the device under test. For example, the pulse generators can be used in conjunction with a Pulse Modulator Test Set to pulse the RF to a DUT. The pulse generators may be used directly to pulse a DUT's power supply, or the two can be used together.

For cases when RF modulation is needed, Pulse Modulator Test Set configurations are available. Pulse Modulator Test Sets also include reference coupling, which can be useful in many applications. The block diagram of a base model has only the source path modulators and is shown in Figure 1-1. A fully configured test set (with source and receiver modulation) is shown in Figure 1-2.

The normal sense of pulse polarity is Low = RF On. This allows the test set to effectively be in a 'bypass' mode with no pulse generators connected so it can be used for non-pulsed measurements without attaching additional bias. In this normal mode, the pulse generators output have to be Low to get RF and High for no RF. The pulse train then normally ends up being high for a large portion of the period and this may be incompatible with some external pulse generators. A pulse polarity switch located on the test set back panel is able to flip this convention so that when it is in the 'Inverted' position, the pulse input needs to be High for RF to pass. When in the 'Inverted' state, a fixed logic High is needed to have the test set in a bypass-like mode.

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Overview 1-4 Block Diagrams

1-4 Block Diagrams

The block diagram of a base model Pulse Modulator Test Set is shown in Figure 1-1. The base model only includes the source path modulators. The block diagram of a fully configured test set (four modulators) is an extension of the base model and is shown in Figure 1-2.

To cover a full 70 kHz to 70 GHz range with pulse modulation and to support the architecture of the VectorStar MS4640B Series VNA, the modulation paths are split into above and below 2.5 GHz (high frequency modulator [HFM] and low frequency modulator, [LFM] respectively) with access ports on the front and rear panel for easy connection to the VNA.

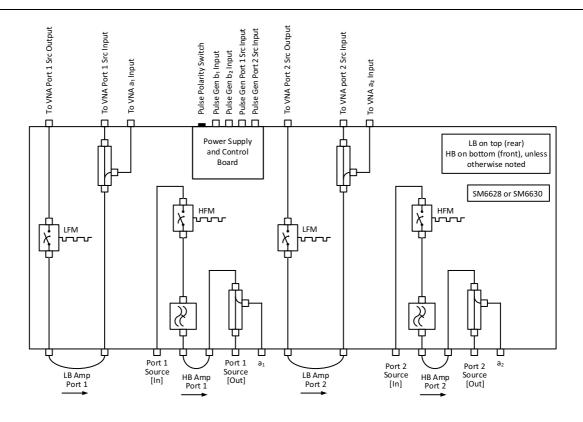


Figure 1-1. SM6628/SM6630 Pulse Modulator Test Set Block Diagram

Note For clarity, the video connections between the control board and the modulators in Figure 1-1 are not shown.

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1-4 Block Diagrams Overview

As suggested by the block diagram in Figure 1-2, the source side modulators include additional reference couplers that can be fed into the reference loops of the VNA to provide ratioing against a pulsed signal. This can be useful to ratio out potential ringing effects of the modulator. In many cases, these coupled paths do not have to be used and all ratioing can be performed against the usual non-pulsed stimulus signals. Access loops are also provided to allow for amplification on the drive paths, which may be needed in higher power applications (for example several watts of DUT input power).

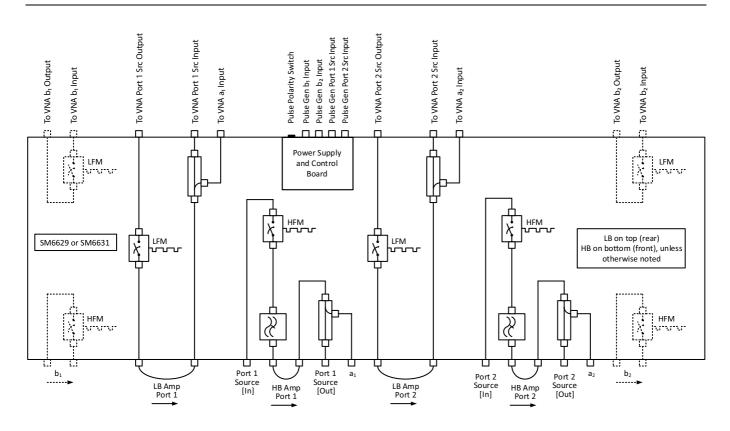


Figure 1-2. SM6629/SM6631 Pulse Modulator Test Set Block Diagram

Note For clarity, the video connections between the control board and the modulators in Figure 1-2 are not shown.

Refer to the VectorStar MS4640B Series VNA Calibration and Measurement Guide - 10410-00318 for a more detailed discussion of pulse measurements.

1-4 PN: 10410-00326 Rev. E VectorStar SM66xx IG

1-5 Related Documentation

All documents listed in this section are available on the VectorStar $^{\text{TM}}$ User Documentation USB Memory Device 10920-00067, except for the Calibration, Verification, and System Performance Verification documents, which are included on a separate USB memory device included in each kit.

Product Information, Compliance, and Safety

• VectorStar Product Information, Compliance, and Safety (PICS) - 10100-00063

VectorStar™ MS464xB Series Vector Network Analyzers

- MS464xB Series VNA Technical Data Sheet 11410-00611
- MS464xB Series VNA Operation Manual 10410-00317
- MS464xB Series VNA Measurement Guide 10410-00318
- MS464xB Series VNA User Interface Reference Manual 10410-00319
- MS464xB Series VNA Maintenance Manual 10410-00320
- MS464xB Series VNA Programming Manual 10410-00322
- MS464xB Series VNA Programming Manual Supplement 10410-00323
- MS464xB Series VNA User Help System 10450-00040
- MS464xB Series VNA User Documentation USB Memory Device 2300-564-R or CD 10920-00067

VectorStar ME7838 Series 2-Port BB/mmW VNA Measurement System

- ME7838A Modular BB/mm-Wave Technical Data Sheet (TDS) 11410-00593
- ME7838D Modular BB/mm-Wave Technical Data Sheet (TDS) -11410-00778
- ME7838E Modular BB/mm-Wave Technical Data Sheet (TDS) –11410-00767
- ME7838A Modular BB/mm-Wave Quick Start Guide (QSG) -10410-00292
- ME7838D Modular BB/mm-Wave Quick Start Guide (QSG) -10410-00732
- ME7838E Modular BB/mm-Wave Quick Start Guide (QSG) -10410-00729
- ME7838 Series Modular BB/mm-Wave Installation Guide (IG) -10410-00293
- VectorStar Broadband/Banded Millimeter-Wave Modules (RM) –10410-00311
- ME7838 Series Modular BB/mm-Wave Maintenance Manual (MM) –10410-000306

VectorStar™ ME7838A4 Multiport BB/mm-Wave VNA Measurement System

- ME7838A4 4-Port Broadband VNA Technical Data Sheet (TDS) 11410-00704
- ME7838A4 4-Port Broadband VNA Quick Start Guide (QSG) 10410-00735
- ME7838A4 4-Port Broadband VNA Installation Guide (IG) 10410-00734
- ME7838A4 4-Port Broadband VNA Maintenance Manual (MM) 10410-00736
- Broadband/Banded Millimeter-Wave Module Reference Manual (RM) 10410-00311

VectorStar MN469xC Series Multiport VNA Measurement System

- MN469xC Series Multiport VNA Measurement System Technical Data Sheet 11410-00777
- MN469xC Series Multiport Test Set Installation Guide 10410-00737
- MN469xC Series Multiport Test Set Quick Start Guide 10410-00738
- MN469xC Series Multiport Test Set Maintenance Manual 10410-00730

1-6 Contacting Anritsu Overview

Calibration, Verification, and System Performance Verification

- MN4765B O/E Calibration Module Technical Data Sheet (TDS) 11410-00843
- MN4765B O/E Calibration Module Operation Manual (OM) 10410-00742
- 36585K and 36585V Precision Auto Calibrator (AutoCal) Module Reference Manual 10410-00279
- 365xx-x Mechanical Calibration Kit Reference Manual 10410-00278
- 366X-1 Verification Kits (3666-1 3.5mm Connectors, 3668-1 K Connectors, 3669B-1 V Connectors) and 2300-579 Performance Verification Software (PVS) User Guide – 10410-00270
- 366X-1 Verification Kit and 2300-579 PVS Quick Start Guide 10410-00285
- 3656B W1 (1 mm) Calibration/Verification Kit and 2300-584 System Performance Verification Software User Guide for the VectorStar[™] ME7838A/ME7828A and Lightning ME7808A/B/C BB/mm-Wave VNA Systems – 10410-00286
- 3659 Calibration/Verification Kit and 2300-580 Performance Verification Software (PVS) User Guide for BB-mmW ME7838D with 0.8 mm Connectors – 10410-00327

Updates to Manuals

For updates to any of the VectorStar Series VNA documentation, visit Anritsu's Web site at: http://www.anritsu.com/en-us/products-solutions/products/ms4640b-series.aspx

1-6 Contacting Anritsu

To contact Anritsu, please visit:

http://www.anritsu.com/contact.asp

From here, you can select the latest sales, service and support contact information in your country or region, provide online feedback, complete a "Talk to Anritsu" form to get your questions answered, or obtain other services offered by Anritsu.

Updated product information can be found on your product page:

http://www.anritsu.com/en-us/products-solutions/products/MS464xB-series.aspx

On this web page, you can select various tabs for more information about your instrument. Included is a "Library" tab which contains links to all the latest technical documentation related to this instrument.

1-6 PN: 10410-00326 Rev. E VectorStar SM66xx IG

System Assembly 2-1 Introduction

Chapter 2 — System Assembly

2-1 Introduction

This chapter describes unpacking, assembly, and cabling procedures for the VectorStar SM66xx Pulse Modulator Test System. The major system components are listed below:

2-2 Assembly Notes

The following general assembly notes apply to the unpacking, installation, and assembly procedures:

- **Heavy:** The VectorStar VNA instrument is quite heavy. Use at least two people to lift the VNA and set it on top of the Pulse Modulator Test Set.
- **Fragile RF Cables and Cable Loops:** The VNA instrument has fragile RF cables (such as the Cable Loops) connected to both the front and rear panels. Be careful not to bend these cables when handling the instrument.
- **K, V, and SMA/3.5 mm Connectors:** Best practices recommend using an Anritsu 01-201 Torque End Wrench to tighten the 5/16" K, V, and SMA/3.5 mm connectors. The correct torque setting is 0.9 N· m (8 lbf· in). Use the torque wrench with an open end backing wrench when needed. Best practices recommend using an Anritsu 01-204 5/16" End Wrench.

2-3 Required Tools

- Anritsu 01-201 5/16" Torque Wrench or equivalent rated at 0.9 N· m (8 lbf· in)
- Anritsu 01-204 5/16" End Wrench or equivalent

2-4 Unpacking the Instruments



A fully loaded MS4640B VNA unit weighs approximately 30kg (66 pounds) and must be installed by at least two people.

If mounting on a workbench surface, first position the Test Set with access to its front and rear panels.

If mounting into rack or console, make sure the Test Set has been installed and that the rack/console is carefully positioned on a flat and level surface. If equipped, make sure any casters are locked. Use two people to lift the VNA unit and guide it into its shelf rails.

The test loops on the front and rear panels of the VNA are delicate. Be careful not to bump or bend the test loops.

Unpack the various components and set aside in a clean static-free environment.

2-5 Rear Panel Connections Between VNA and Test Set

Figure 2-1 shows a fully cabled SM6631 system. Connect the cables between the MS4640B VNA and the SM66xx test set rear panel as described Table 2-1.

Caution

After attaching the power cords to the VNA and the Test Set, *do not* yet plug the power cords into main AC power source.

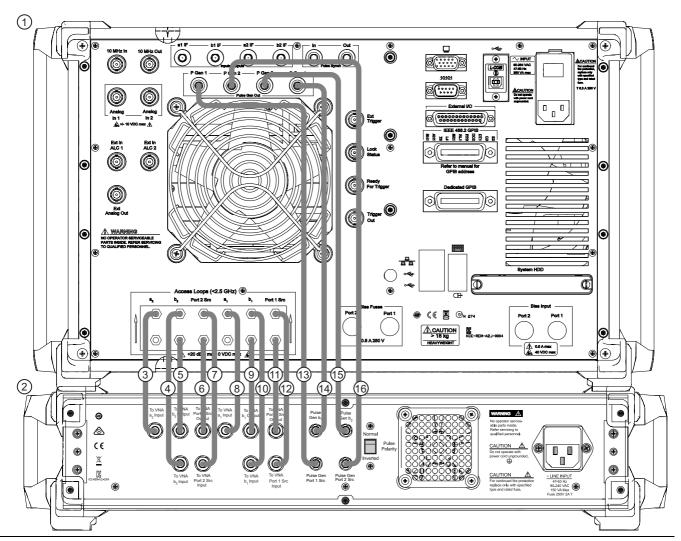


Figure 2-1. SM66xx to MS4640B Series VNA - Rear Panel Cable Connections

Table 2-1. SM66xx to MS4640B Series VNA - Rear Panel Cable Connections

Index	Part Number	Notes	VNA Port	SM66xx Test Set Port	
1	MS4640B VNA				
2	SM66xx Pulse N	Modulator Test Set			
3	3-72243-18	SM66xx	a ₂ Input	To VNA a ₂ Input	
3	3-1015-70	Terminate the unused VNA a ₂ output with the supplied terminator.			
4	3-72243-17	SM6629 and SM6631	b ₂ Input	To VNA b ₂ Input	
5	3-72243-16	SM6629 and SM6631	b ₂ Output	To VNA b ₂ Output	
6	3-72243-14	SM66xx	Port 2 Src Output	To VNA Port 2 Src Output	
7	3-72243-15	SM66xx	Port 2 Src Input	To VNA Port 2 Src Input	
0	3-72243-13	SM66xx	a ₁ Input	To VNA a ₁ Input	
8	3-1015-70	Terminate the unused VNA	a ₁ output with the supplied	d terminator.	
9	3-72243-11	SM6629 and SM6631	b ₁ Output	To VNA b ₁ Output	
10	3-72243-12	SM6629 and SM6631	b ₁ Input	To VNA b ₁ Input	
11	3-72243-9	SM66xx	Port 1 Src Output	To VNA Port 1 Src Output	
12	3-72243-10	SM66xx	Port 1 Src Input	To VNA Port 1 Src Input	
13 ^a	3-72243-5	SM66xx	P Gen 1 Output	Pulse Gen Port 1 Src Input	
14 ^a	3-72243-8	SM6629 and SM6631	P Gen 4 Output	Pulse Gen b ₁ Input	
15 ^a	3-72243-7	SM6629 and SM6631	P Gen 3 Output	Pulse Gen b ₂ Input	
16 ^a	3-72243-6	SM66xx	P Gen 2 Output	Pulse Gen Port 2 Src Input	

a. The four VNA pulse generator outputs (P Gen 1 through P Gen 4) can be connected in any configuration to the test set pulse generator inputs (Port 1 Src, Port 2 Src, b_1 , and b_2).

Note Use the cable management clips 3-76220 and 3-74234 to keep the flexible cables organized.

2-6 Front Panel Connections Between VNA and Test Set

Figure 2-2 shows a fully cabled SM6631 system. Connect the cables between the MS4640B VNA and the SM66xx test set front panels as described Table 2-2.

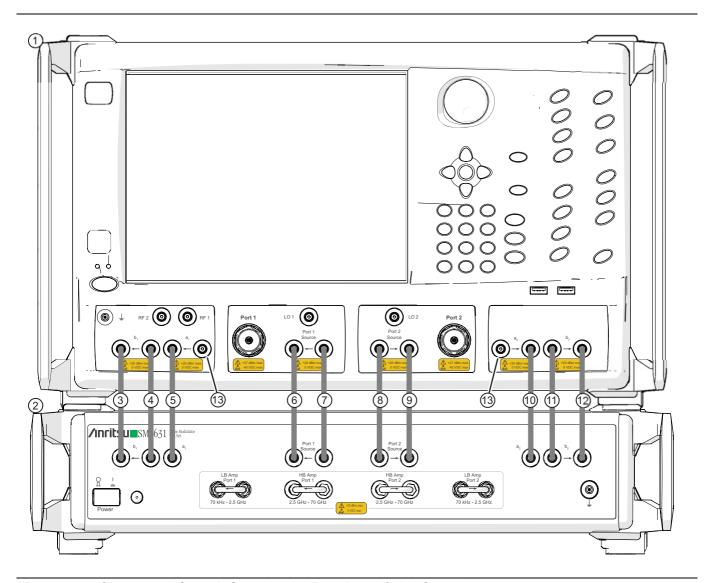


Figure 2-2. SM66xx to MS4640B Series VNA - Front Panel Cable Connections

Table 2-2. SM66xx to MS4640B Series VNA - Front Panel Cable Connections

Index	Part Number	Notes	VNA Port	SM66xx Test Set Port		
1	MS4640B VNA					
2	SM66xx Test Set					
3		SM6629 and SM6631	b ₁ Input	b ₁ Output		
4	1	SM6629 and SM6631	b ₁ Output	b ₁ Input		
5	1	SM66xx	a ₁ Input	a ₁ Output		
6	1	SM66xx	Port 1 Source Input	Port 1 Source Output		
7	See Footnote ^a	SM66xx	Port 1 Source Output	Port 1 Source Input		
8	See Foothole	SM66xx	Port 2 Source Output	Port 2 Source Input		
9	1	SM66xx	Port 2 Source Input	Port 2 Source Output		
10	1	SM66xx	a ₂ Input	a ₂ Output		
11		SM6629 and SM6631	b ₂ Output	b ₂ Input		
12		SM6629 and SM6631	b ₂ Input	b ₂ Output		
13	K210/V210		Terminate the unused VNA a ₁ and a ₂ outputs with the supplied terminators.			

a. Use cable P/N 3-67357-28 for SM6628 and SM6629 systems with K Connectors. Use cable P/N 3-62109-42 for SM6630 and SM6631 systems with V Connectors

2-7 Operating Environment and Power Requirements

Before installing the VectorStarTM MS4640B Series VNA in its operating environment, ensure that all airflow passages at the sides and rear of the instrument are clear and that the cooling fan filters remain clean so that the ventilation holes are not obstructed. The VectorStarTM MS4640B Series VNA can be operated within the following environmental limits:

Table 2-3. Operational Environmental Specifications and Power Requirements

Parameter		Specification			
Environmental Spe	Environmental Specifications				
Operating Temperature Range:		0 to +50 degrees Celsius (per MIL-PRF-28800F)			
Relat	ive Humidity:	5 % to 95 % (per MIL-PRF-28800F)			
	Altitude:	4,600 meters, 43.9 cm Hg			
	Vibration:	Sinusoidal 5 Hz to 55 Hz on 3 axes			
Power Requiremen	ts				
Voltages:		90 to 264 VAC maximum (single phase)			
Frequency:		47 to 63 Hz (power factor controlled)			
Power:		350 VA maximum			
Installation Category:		The VectorStar [™] MS4640B Series VNA test system is intended for Installation Category (Overvoltage Category) II			
Warning	a 3-pin gro outlet is no the equipn	plying power to this equipment, connect the accessory 3-pin power cord only to bunded power outlet connected in turn to local AC Mains. If a grounded 3-pin of available, use a conversion adapter and ground the green wire, or connect nent frame to a suitable ground. If power is supplied without grounding the t, there is a risk of receiving a severe or fatal electric shock.			

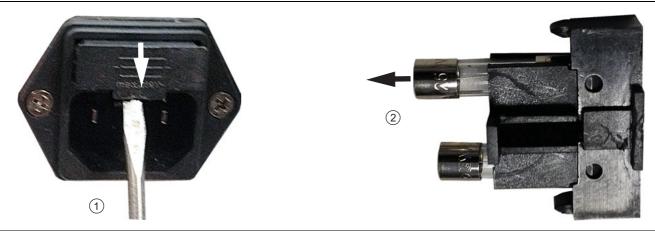
2-6 PN: 10410-00326 Rev. E VectorStar SM66xx IG

2-8 Checking/Changing the Rear Panel Fuse

The value of the line fuse used in the test set is printed on the rear panel next to the line voltage module.

Caution

Before changing the fuse, always remove the power cord from the power outlet. There is the risk of receiving a fatal electric shock if the fuse is replaced with the power cord connected. Always use a new fuse of the type and rating specified by the fuse markings on the rear panel of the instrument.



- Opening and removing the Rear Panel Fuse Holder with a flat blade screwdriver.
- 2. Sliding out and replacing a fuse.

Figure 2-3. Replacing the Rear Panel Fuse

2-9 Preparation for Storage and Shipment

Storage

Preparing the test set for storage consists of cleaning the unit, packing the inside with moisture-absorbing desiccant crystals, and storing the unit in a temperature environment that is maintained between -40 °C and +75 °C (-40 °F to +167 °F).

Shipment

To provide maximum protection against damage in transit, the test set should be repackaged in the original shipping container. If this container is no longer available and the unit is being returned to Anritsu for repair, instructions for packaging and shipment are given below.

- **Use a Suitable Container:** Obtain a corrugated cardboard carton with a 125 kg (275 lb) test strength. This carton should have inside dimensions of no less than 15 cm (6.0") larger than the unit dimensions to allow for cushioning.
- **Dimensions:** The SM66xx Pulse Modulator Test Set dimensions are 109 mm H x 487 mm W x 588 mm D (4.3" H x 19.1" D x 23.2" W).
- **Protect the Instrument:** Surround the unit with polyethylene sheeting to protect the finish.
- **Cushion the Instrument:** Cushion the instrument on all sides by tightly packing dunnage or urethane foam between the carton and the unit. Provide at least three inches of dunnage on all sides.
- Seal the Container: Seal the carton by using either shipping tape or an industrial stapler.
- Address the Container: If the instrument is being returned to Anritsu for service, mark the address of the appropriate Anritsu service center and your return address on the carton in one or more prominent locations.





