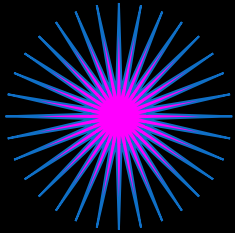
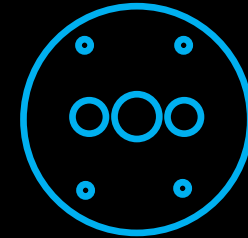


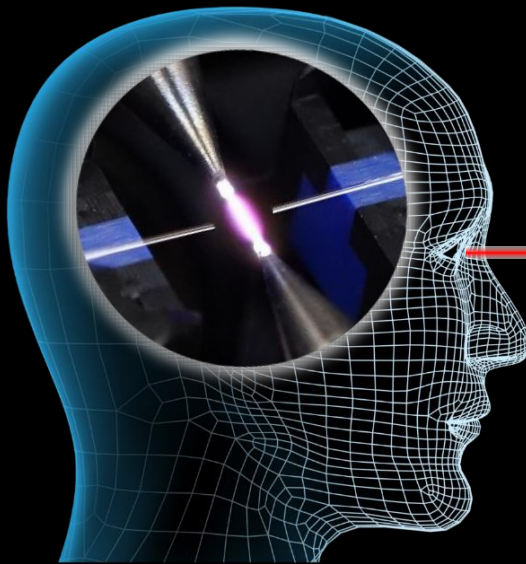
Core Alignment Fusion splicer 90S+ kit



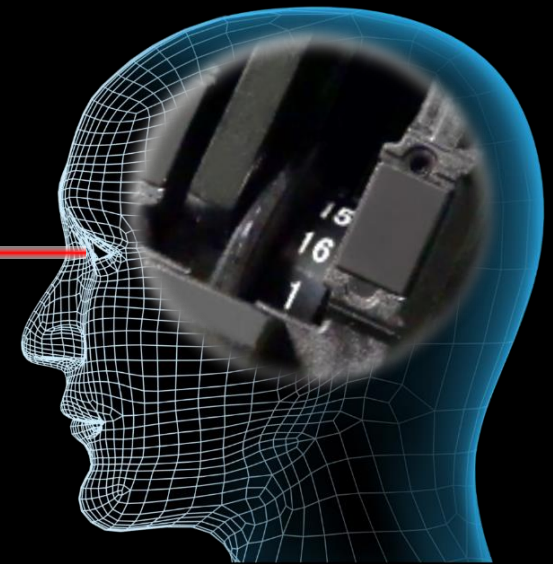
ACTIVE FUSION
CONTROL TECHNOLOGY



ACTIVE BLADE
MANAGEMENT TECHNOLOGY

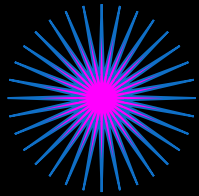


Enhanced Splice Quality



 **Fujikura**

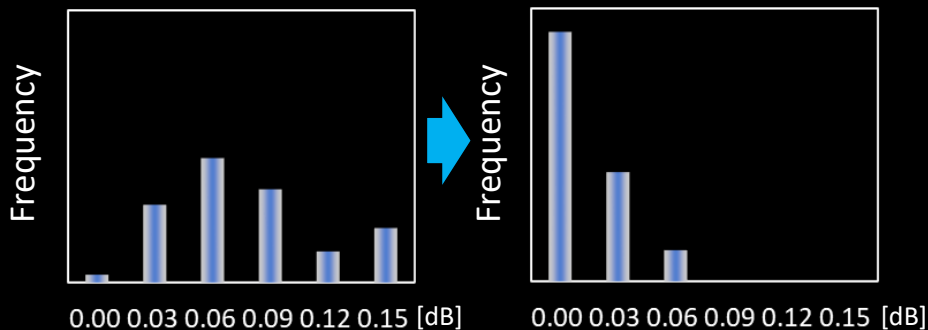
Active Fusion Control Technology



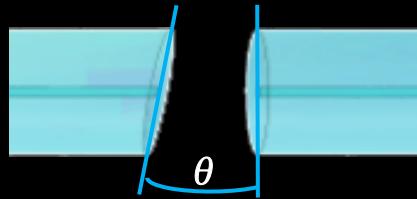
ACTIVE FUSION CONTROL TECHNOLOGY

1. Active Fusion control by cleave condition

One of main causes of high splice loss is bad cleave end face. The 90S+ analyzes the condition of both L and R cleave end faces and performs optimal fusion control. This new technology improves splice loss significantly and reduces the risk of re-installation.



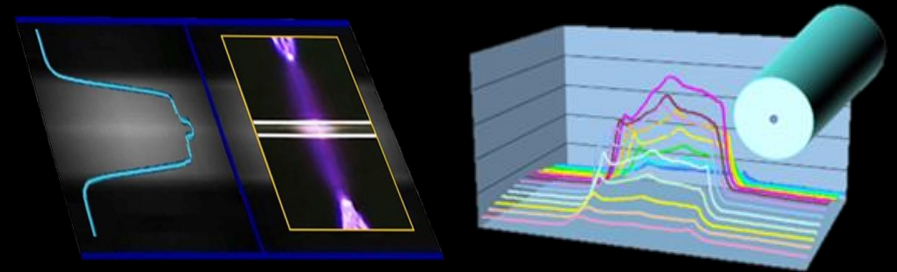
Splice loss with large cleave angle : $3 < \theta < 5$ degree



*G.652 splicing result measured with a cut-back method. The splicing result changes depending on the fiber type and fiber characteristics.

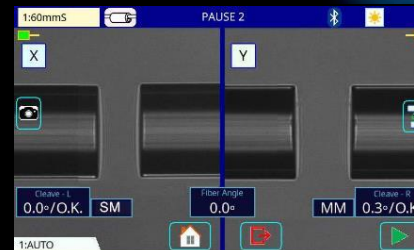
2. Active Fusion control by fiber brightness

Fusion is easily affected by changes in the environment. The 90S+ uses real-time fusion parameter control by analyzing the fiber's brightness intensity during fusion. It contributes to stable, reduced splice loss.

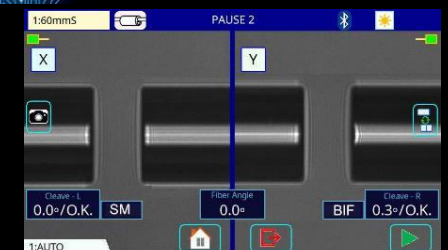


3. Active Fusion control by fiber discrimination

Adequate splice parameters may differ depending on fiber type. The 90S+ automatically applies the optimum splice parameters depending on the fiber type.

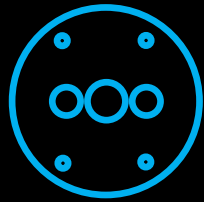


Left:G.652-Right:G.651



Left:G.652-Right:G.657

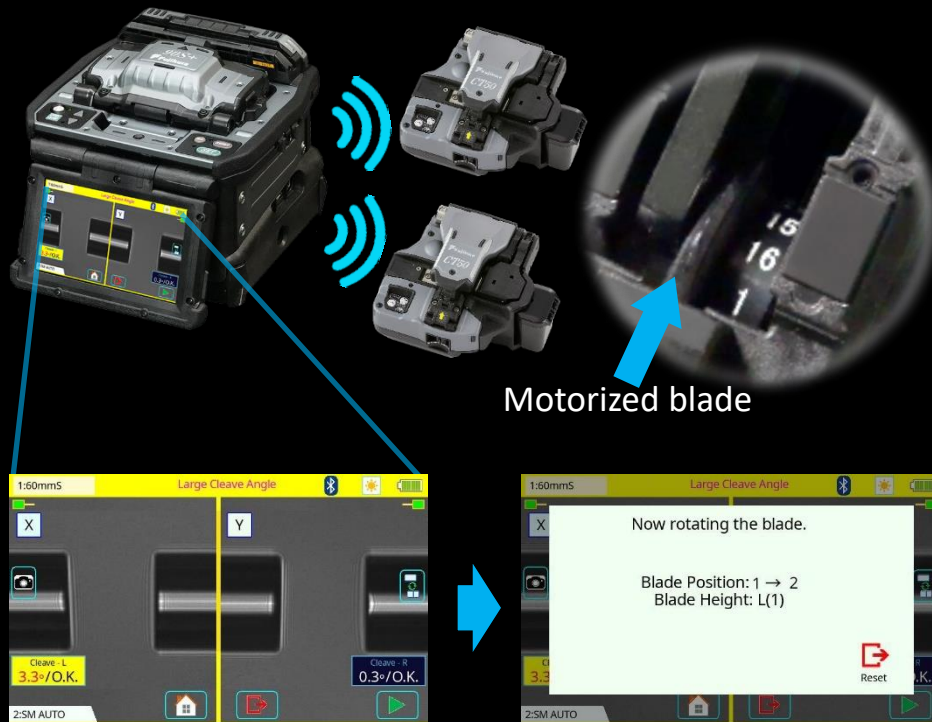
Active Blade Management Technology



ACTIVE BLADE
MANAGEMENT TECHNOLOGY

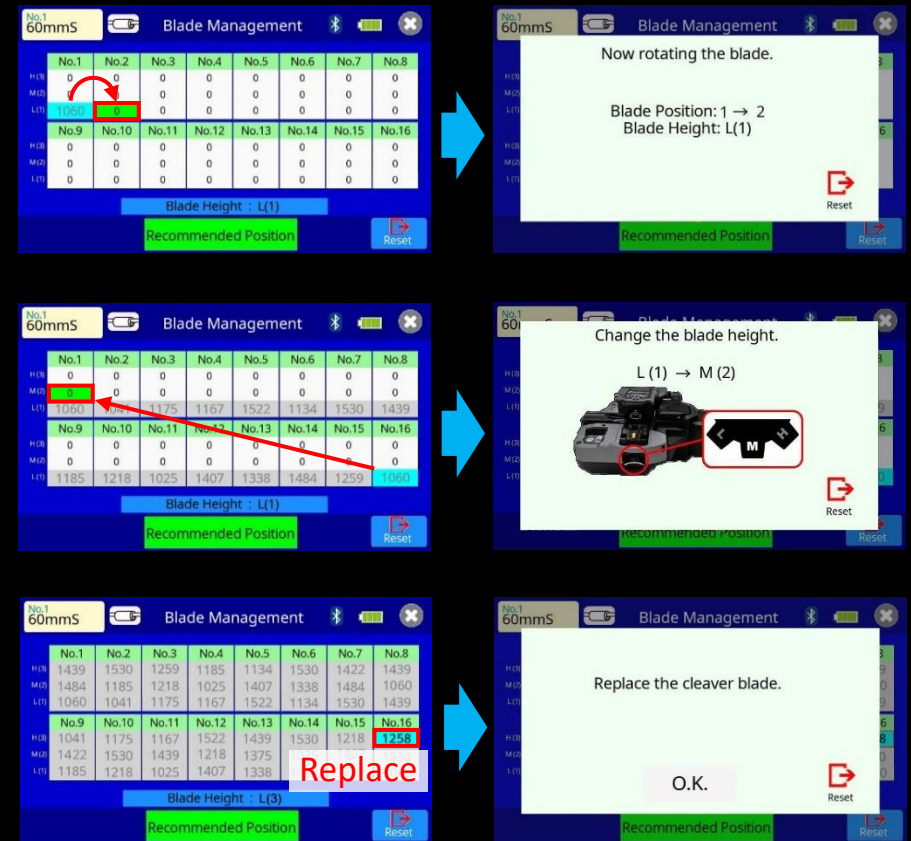
1. Active Blade rotation by motor

The 90S+ and CT50 fiber cleaver are enabled with wireless data connectivity. This capability allows automatic cleaver blade rotation when the 90S+ judges the blade is worn. The 90S+ can connect to two CT50s simultaneously.



2. Active Blade life management

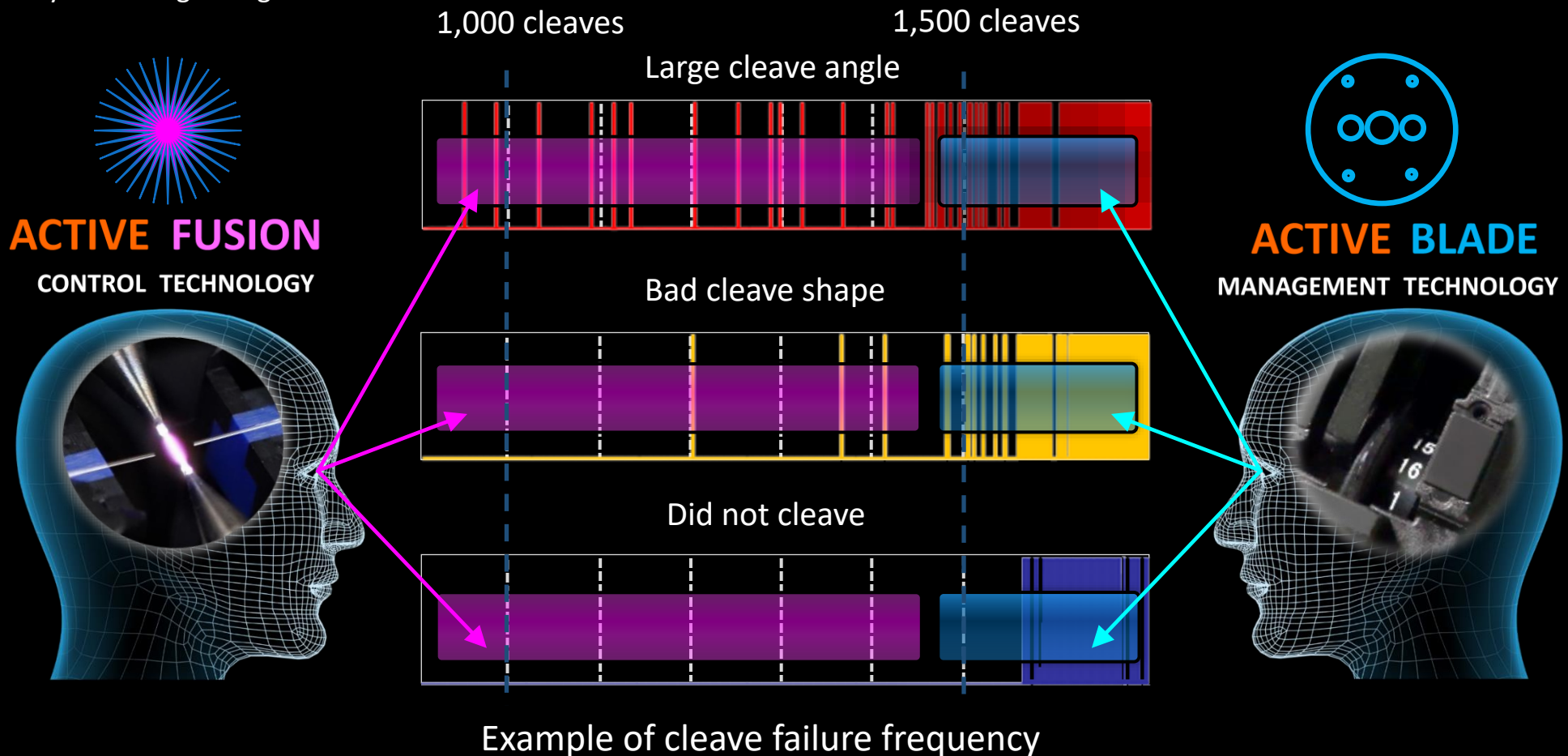
The 90S+ displays the remaining blade life and informs the user when a blade height change, position change, or new blade is required.



Enhanced Splice Quality

The below graphs show the number of cleaves on the horizontal line with frequency of large cleave angle, bad cleave shape and no cleave at all. When the frequency of large cleave angle increases, **Active Blade** Management Technology can detect this increasing ratio point and rotate the blade position automatically. **Active Blade** Management Technology significantly reduces frequency of large cleave angles occurring but even when it does occur **Active Fusion** Control Technology can reduce high splice loss by precise fusion control.

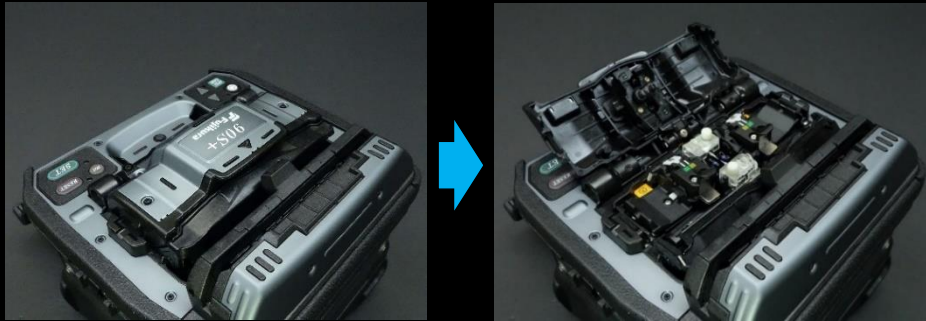
The 90S+ can minimize the occurrence of high splice loss and contribute to reduce the risk of re-Installation by using these 2 key technologies together.



Operation Time Reduction

1. Automatic Open-Close Wind protectors

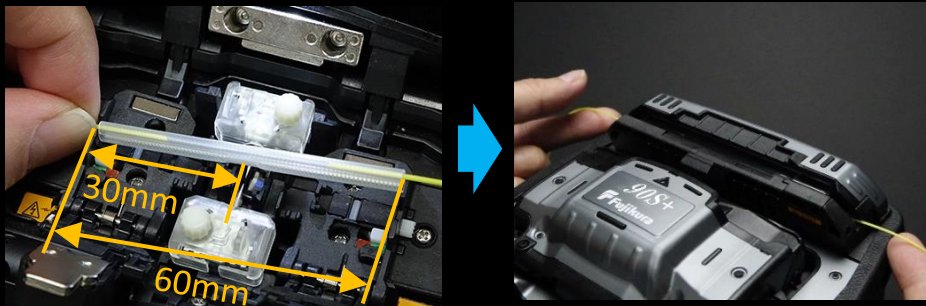
The faster automated features of the 90S+ reduce installation times. With this splicer, an operator can complete the entire splice process from splicing to heating without touching the 90S+ and only moving the fiber.



Automatic Open-Close wind protectors

2. Operation time reduction

The shape of the sheath clamp is optimized for 60mm length protection sleeves. The length from splice point to the edge of the sheath clamp is 30mm. Therefore, it is easy to center the protection sleeve over the splice by using your fingers to reference the splice point.

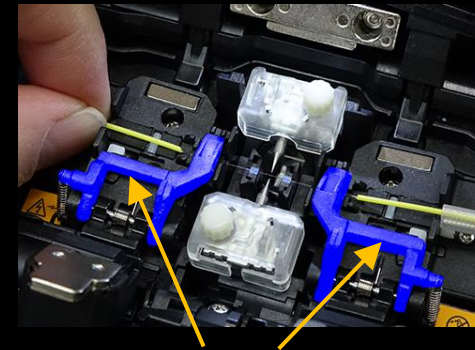


Easy centering

Automatic heater clamp

3. Fiber retention clamp

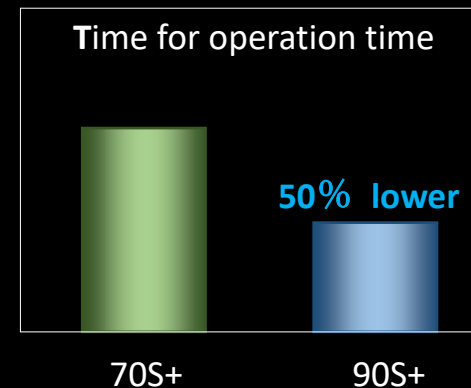
The fiber retention clamps support the automated operations. When the sheath clamps open automatically after splicing, the fiber retention clamps gently hold the spliced fiber to keep it from flying out. The retention clamps release when the fiber is lifted by the operator.



Fiber retention clamps

4. Operation time reduction

These functions enable the 90S+ to reduce operation time by 50% over the previous model.



User Friendly

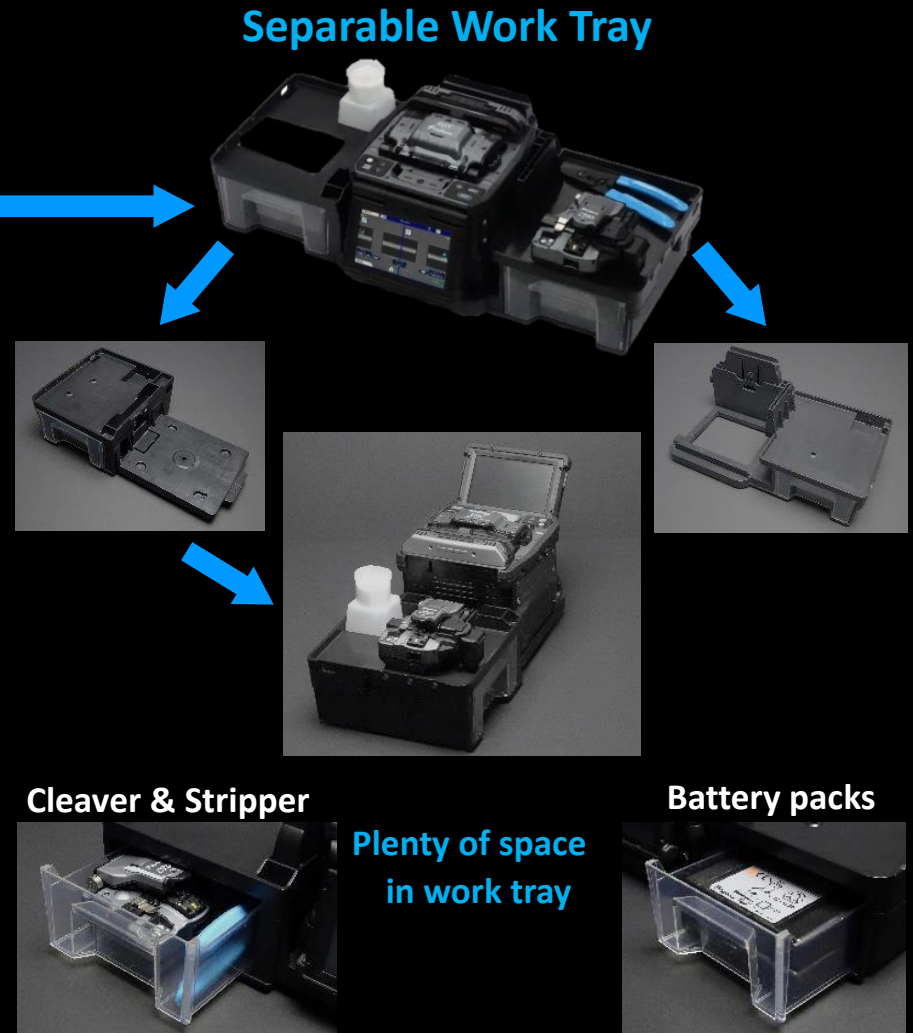
1. Carrying Case

There are multiple ways to utilize the 90S carrying case. The 90S+ is ready to use just by opening the case, but it is also possible to use the 90S+ on top of the carrying case or only with the work tray depending on the work environment.



2. Work Tray

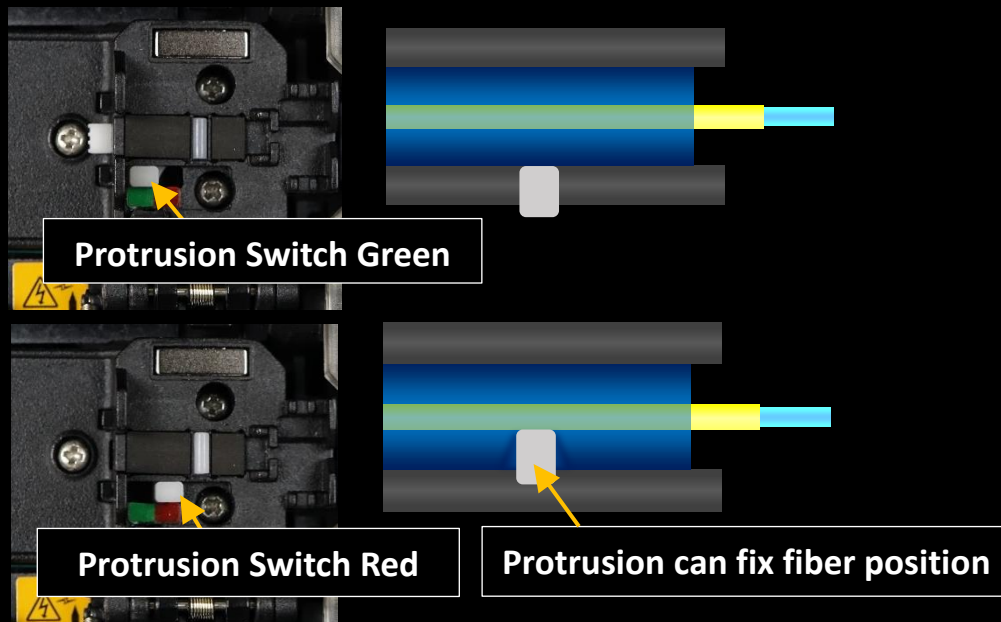
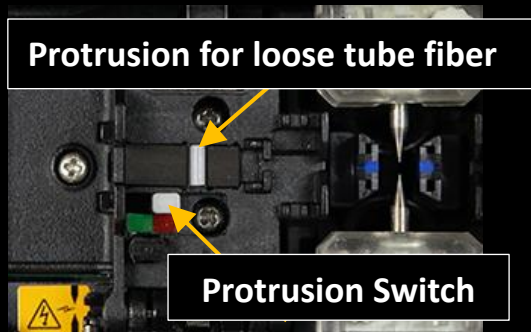
The work tray has many functions. There are two drawers for storage which are large enough to store tools or battery packs. Also, the work tray can be divided in two, so it is configurable to fit your work space.



User Friendly

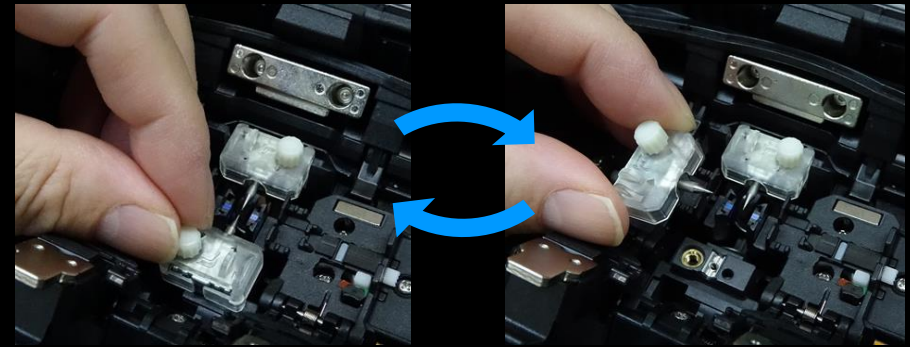
3. Loose tube Compatibility

The sheath clamp of the 90S+ is compatible with loose tube fiber. The Protrusion part on of the sheath clamp for loose tube fiber engages or retracts by simply changing the switch position with your finger.

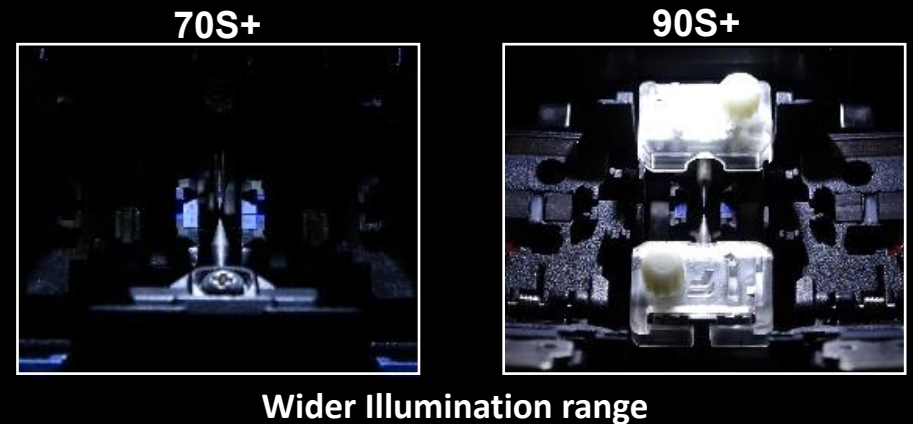


4. Tool-less Electrodes and illumination

The 90S+ electrodes come as an “assy” including the fixing screw. You can rotate the screw by hand without tools, enabling easy electrode replacement.



The transparent electrode covers support wider illumination of the v-groove. As the sheath clamp opens on the opposite side of the illumination lamp, the sheath clamp area is illuminated without shadow.



Standard Package

90S+ Standard Package



(1)



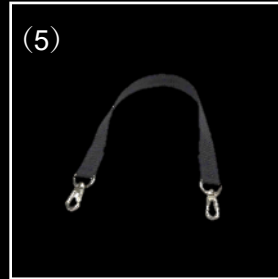
(2)



(3)



(4)

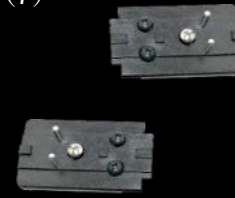


(5)

(6)



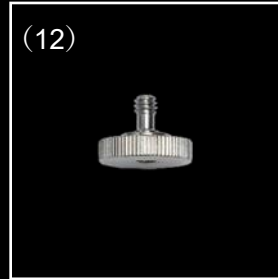
(7)



(8)



(9) (10) (11)



(12)

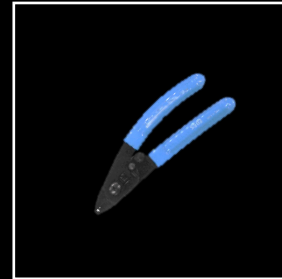
(13)



(14)



(15)



(1)

(2)

(3)

(4)



| Description | Model No. | Qty |
|-------------------------------|------------------------|-------|
| Core Alignment Fusion Splicer | 90S+ | 1pc |
| (1) Battery Pack* | BTR-15 | 1pc |
| (2) AC Adapter | ADC-20 | 1pc |
| (3) AC Power Cord | ACC-14, 15, 16 17or 18 | 1pc |
| (4) USB Cable | USB-01 | 1pc |
| (5) Fusion Splicer Strap | ST-02 | 1pc |
| (6) Electrodes (spare) | ELCT2-16B | 1pair |
| (7) Fiber Holder Set Plate | SP-03 | 1pair |
| (8) Carrying Case | CC-39 | 1pc |
| (9) Work Tray Left | WT-09L | 1pc |
| (10) Work Tray Right | WT-09R | 1pc |
| (11) Work Tray J-Plate | JP-09 | 1pc |
| (12) Tripod Screw | TS-03 | 2pcs |
| (13) Carrying Case Strap | ST-03 | 1pc |
| (14) Alcohol Dispenser | AP-02 | 1pc |
| (15) Quick Reference Guide | QRG-02-E | 1pc |
| Single Fiber Stripper | SS03 or SS01 | 1pc |
| Optical Fiber Cleaver | CT50 | 1pc |
| (1) Fiber Scrap Collector | FDB-05 | 1pc |
| (2) Fiber Setting Plate | AD-10-M24 | 1pc |
| (3) Case, for cleaver | CC-37 | 1pc |
| (4) Hexagonal Wrench | HEX-01 | 1pc |

* Please follow IATA regulation when shipping the battery by air.

Specifications



90S+ Specifications

| Item | | Specification |
|------------------------------|--------------------------------|--|
| Fiber alignment method | | Active core alignment |
| Fiber count can be spliced | | Single fiber |
| Applicable fiber | Fiber type | Single mode optical fiber Multi mode optical fiber |
| | Cladding dia. | 80 to 150µm |
| Applicable coating | Sheath clamp | Coating dia. : Max. 3000µm Cleave length : 5 to 16mm *1 |
| | Fiber splice performance | Splice loss *2 |
| ITU-T G.651 : Avg. 0.01dB | | |
| ITU-T G.653 : Avg. 0.04dB | | |
| ITU-T G.654 : Avg. 0.04dB | | |
| ITU-T G.655 : Avg. 0.04dB | | |
| ITU-T G.657 : Avg. 0.02dB | | |
| Splice time *3 | SM FAST mode : Avg. 7 to 9sec. | |
| | AUTO mode : Avg. 14 to 16sec. | |
| Applicable protection sleeve | Sleeve type | Heat shrinkable sleeve |
| | Sleeve length | Max. 66mm |
| | Sleeve dia. | Max. 6.0mm before shrinking |
| Sleeve heat performance | Heat time *4 | 60mm slim mode : Avg. 9 to 10sec. |
| | | 60mm mode : Avg. 13 to 15sec. |
| Fiber tensile test force | | Approx. 2.0N |
| Electrode life *5 | | Approx. 5000 splices |
| Physical description | Dimensions W | Approx.170mm without projection |
| | Dimensions D | Approx.173mm without projection |
| | Dimensions H | Approx.150mm without projection |
| | Weight | Approx. 2.8kg including battery |
| Environmental condition | Temperature | Operate : -10 to 50 degreeC |
| | | Storage : -40 to 80 degreeC |
| | Humidity | Operate : 0 to 95%RH non-condensing |
| | | Storage : 0 to 95%RH non-condensing |
| Altitude | Max. 5000m | |
| AC adaptor | Input | AC100 to 240V, 50/60Hz, Max. 1.5A |
| | Type | Rechargeable Lithium Ion |
| Battery pack | Output | Approx. DC14.4V, 6380mAh |
| | Capacity *6 | Approx. 300 splice and heat cycles |
| | Temperature | Recharge : 0 to 40 degreeC |
| | | Storage : -20 to 30 degreeC |
| | Battery life *7 | Approx. 500 recharge cycles |
| Display | LCD monitor | TFT 4.9 inches with touch screen |
| Magnification | 200 to 320x | |
| | LED lamp | |
| Illumination | V-grooves | LED lamp |
| | PC | USB2.0 Mini B type |
| Interface | External LED lamp | USB2.0 A type Approx. DC5V, 500mA |
| | Ribbon Stripper | Mini DIN 6pin DC12V, Max. 1A |
| | Wireless *8 | Bluetooth 4.1 LE |
| | Splice mode | 100 splice modes |
| Data storage | Heat mode | 30 heat modes |
| | Splice result | 20000 splices |
| | Splice image | 100 images |
| | Screw hole for tripod | 1/4-20UNC |
| Other features | Automatic functions | Splice mode selected using fiber type analysis |
| | | Fusion control |
| | | Wind protector : open and close |
| | | Sheath clamp : open |
| | | Heater lid : open and close |
| | Heater clamp : open and close | |
| | Reference guide | Video and PDF file stored in splicer |
| Sheath clamp | Easy sleeve positioning clamp | |
| Electrode | Replaceable without tool | |

90S+ Options

| Item | Model | Remark |
|-------------------|-------------|--|
| Fiber holder | FH-70-200 | 200µm coating diameter |
| | FH-70-250 | 250µm coating diameter |
| | FH-70-900 | 900µm coating diameter |
| | FH-FC-20 | 900µm in 2mm diameter cable |
| | FH-FC-30 | 900µm in 3mm diameter cable |
| DC Adapter | DCA-03 | Connect AC adaptor not through battery |
| DC power cord | DCC-20 | Car cigar socket to BTR-15/DCA-03 |
| | DCC-21 | Car battery to BTR-15/DCA-03 |
| Transfer Clamp | CLAMP-DC-12 | Transferring drop cable on work tray |
| J-Plate | JP-10 | Attaching to splicer, not to work tray |
| | JP-10-FC | JP-10 with fiber clamps |
| Protection sleeve | FP-03 | 60mm, Max. 900µm coating diameter |
| | FP-03(L=40) | 40mm, Max. 900µm coating diameter |
| | FP-03M | FP-03 with non-magnetic material |

Notes

- *1 Cleave length range depending on fiber type
 5 to 16mm : 125µm cladding dia. and 250µm coating dia.
 10 to 16mm : 125µm cladding dia. and 400 or 900µm coating dia.
 5 to 10mm : 80µm cladding dia. and 160µm coating dia.
 5 to 16mm : 150µm cladding dia. and 250µm coating dia.
- *2 Measured with a cut-back method relevant to ITU-T and IEC standard after splicing Fujikura identical fibers. The average splice loss changes depending on the environmental condition and fiber characteristics.
- *3 Measured at room temperature. The definition of splice time is from the fiber image appearing on LCD monitor to the estimated loss displayed. The average splice time changes depending on the environmental conditions, fiber type, and fiber characteristics.
- *4 Measured at room temperature with the AC adaptor. The heat time is defined from the start beep sound to the finish beep sound. The average heat time changes depending on the environmental conditions, sleeve type and battery pack condition.
- *5 The electrode life changes depending on the environmental conditions, fiber type and splice modes.
- *6 Test condition
 (1) Splice and heat time : 1 minute cycle
 (2) Using the splicer power save settings
 (3) Using a not degraded battery
 (4) At room temperature
 The battery capacity changes when testing with different conditions from the above.
- *7 The battery capacity decreases to a half after approx. 500 discharge and recharge cycles. The battery life is shortened further when using outside of the storage temperature range, operating temperature range, if completely discharged by storing for a long time without recharging.
- *8 Bluetooth® mark and logos are the registered trademarks of Bluetooth SIG, Inc.

Specifications



CT50 Specifications

| Item | | Specification |
|-------------------------|---------------------|---|
| Applicable fiber | Fiber type | Single mode optical fiber |
| | | Multi mode optical fiber |
| | Fiber count | Up to 16 fiber ribbon |
| | Cladding dia. | Approx. 125µm |
| Applicable coating | Fiber setting plate | AD-10-M24 : Max. 900µm coating diameter AD-50 : Max. 3mm coating diameter |
| | Fiber holder | Coating shape : Refer to splicer options AD-10-M24 : 5 to 20mm *1 |
| Cleave length | Fiber setting plate | AD-50 *C.D. : coating diameter C.D. = 250µm or less : 5 to 20mm *1 250µm < C.D. < =900µm : 10 to 20mm 900µm < C.D. < =3mm : 14 to 20mm |
| | Fiber holder | Approx. 10mm |
| Cleave angle *2 | Single fiber | Avg. 0.3 to 0.9 degrees |
| | Fiber ribbon | Avg. 0.3 to 1.2 degrees |
| Blade life *3 | | Approx. 6000 fiber cleaves |
| Physical description | Dimensions W | Approx. 117mm without projection *4 |
| | Dimensions D | Approx. 94mm without projection *4 |
| | Dimensions H | Approx. 59mm without projection *4 |
| | Weight | Approx. 306g including battery and AD-10-M24 |
| Environmental condition | Temperature | Operate : -10 to 50 degreeC Storage : -40 to 80 degreeC |
| | Humidity | Operate : 0 to 95%RH non-condensing Storage : 0 to 95%RH non-condensing |
| Battery | | 2 pieces of LR03, AAA dry battery |
| Wireless interface *5 | | Bluetooth 4.1 LE |
| Screw hole for tripod | | 1/4-20UNC |
| Other features | Blade rotation | Motorized rotation Manual rotation dial |
| | Replaceable parts | Blade |
| | | Clamp arm |

CT50 Options

| Item | Model | Remark |
|-----------------------|-------------|---------------------------------------|
| Fiber Setting Plate | AD-50 | Optional fiber setting plate |
| Blade | CB-08 | Blade for replacement |
| Clamp Arm | ARM-CT50-01 | Clamp arm with anvil for replacement |
| Fiber Scrap Collector | FDB-05 | Spare scrap collector |
| Side cover | SC-CT50-01 | Side cover instead of scrap collector |
| Spacer | SPA-CT08-10 | Cleave length 10mm |
| | SPA-CT08-09 | Cleave length 9mm |
| | SPA-CT08-08 | Cleave length 8mm |

Notes

- *1 When the cleave length is less than 10mm, the coating diameter should be 250µm or less. Also, a blade height adjustment is required before cleaving. The average cleave angle is worse than the specification when the cleave length is less than 10mm.
- *2 Measured with an interferometer at room temperature, not with a splicer. A new blade was used to cleave both the single fibers and ribbon fibers. The average cleave angle changes depending on the environmental conditions, blade condition, operating method, and cleanliness.
- *3 The blade life changes depending on the environmental conditions, operating method, and the fiber type cleaved.
- *4 Measured in a condition when closing the lever.
- *5 Bluetooth® mark and logos are the registered trademarks of Bluetooth SIG, Inc.



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