



## Seating Upholstery Alliance Program

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Order memo samples through ArcCom Customer Service, Alliance website page, or [www.arc-com.com](http://www.arc-com.com)

All patterns not listed must be ordered as COM

This document is considered the most up-to-date listing of ArcCom graded-in patterns

Even though we try to keep this document as accurate as possible, the supplier may change contents, finishes, etc...without our knowledge. Customer needs to confirm that the information on this listing matches the content information from the Alliance partner.

Pattern	Grade	Application Guidelines	Carded	Deletions	Contents	Finish	Backing	Are Flame Retardants Added	TB133 Status
Alpha	F	None	No		100% Polyurethane	WriteOut™ Ink Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Ambiance	D	None	No		100% Vinyl Face 100% Hi-Loft2TM Polyester Back	Permablok Stain Resistant	100% Polyester	No	TB133 Burn Test Required
Apex	O	2	No		48% Post Consumer Recycled Polyester, 29% Post Industrial Recycled Polyester, 23% Nylon	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Apollo	F	None	No		100% Polyester	Crypton Stain Resistant	None	No	TB133 Burn Test Required
Arabesque	H	None	No		98% Polyurethane, 2% Silicone	WriteOut™ Ink Resistant	100% Polyester	No	TB133 Burn Test Required
Arashi	L	2,3	No		100% Recycled Dyed Nylon	Stain Resistant	Acrylic	No	Approved
Around	K	2	No		79%Polyester/21% Nylon	CRYPTON	Acrylic	No	TB133 Burn Test Required
Astor	G	2	No		79%Polyester, 21% Acrylic	STAIN RESIST	Acrylic	No	TB133 Burn Test Required
Atmosphere	A	None	No		100% Polyester	STAIN RESIST	Acrylic	No	TB133 Burn Test Required
Atomic	R	2	No		82% Polyester, 18% Nylon	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Axis	I	None	No		100% Vinyl	None	100% Polyester	Yes	**Approved on many TB133 seating models; restricted on lounge models
Bali	Q	2	No		73% Sunbrella Solution- Dyed Acrylic 27% Sunbrella Solution- Dyed Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Block Petal	R	2	No		100% Ployurethane Face / 100% Polyester Back	Wipeout Stain Protection	None	No	TB133 Burn Test Required
Boardwalk	F	2	No		100% Post Consumer Recycled Polyester	Stain Resistant	Acrylic	No	Approved
Bocce	M	2	No		100% Vinyl Face / 100% Polyester Back	PERMABLOK STAIN RESISTANT	100% Polyester	No	TB133 Burn Test Required
Bronco	F	None	No		100% Polyurethane	Aegis, Abrasion Resistant, Mildew Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Burkina	H	None	No		83% Polyester, 17% Solution Dyed Nylon	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Cadence	H	None	No		98% Polyurethane, 2% Silicone	WriteOut™ Ink Resistant	100% Polyester	No	TB133 Burn Test Required

Pattern	Grade	Application Guidelines	Carded	Deletions	Contents	Finish	Backing	Are Flame Retardants Added	TB133 Status
Carnival	F	None	No		100% Polyurethane	Wipeout Stain Protection	100% Polyester Knit	Yes	TB133 Burn Test Required
Cascade	M	2	No		61% Recycled Polyester, 39% Polyester	Crypton Green Stain Resistant	Crypton Green	No	TB133 Burn Test Required
Cavo	J	None	No		66% Polyacrylic, 34% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Centring Stripe	J	2,6	No		74% PC Recycled Polyester, 26% Nylon	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Channel	F	None	No		100% Polyurethane	WriteOut <sup>™</sup> Ink Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Chroma	E	None	No		90% Vinyl, 10% Urethane	Permablok Stain Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Cirque	M	1,2	No		63% Post Consumer Recycled Polyester, 25% Nylon, 12% Polyester	Crypton Green Stain Resistant	Crypton Green	No	TB133 Burn Test Required
Coastline	F	None	No		100% Polyester	Incase Fabric Protection	Acrylic	No	Approved
Column	G	2	No		61% Polyester, 24% Post Consumer Recycled Polyester, 14% Post Industrial Recycled Polyester, 1% Nylon	Stain Resistant	Acrylic	No	Approved
Contour	K	2	No		100% Vinyl	Stain Resistant	100% Polyester	No	TB133 Burn Test Required
Cosmos	L	2	No		100% Vinyl	Stain Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Crescendo	N	2	No		63% Sunbrella Solution- Dyed Acrylic, 37% Sunbrella Solution Dyed Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Crossroads	F	None	No		58% Polyester, 27% Post Industrial Recycled Polyester, 15% Post Consumer Recycled Polyester	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Crystal	K	2	No		63% Polyester, 37% Solution-Dyed Polyester	Stain Resistant	Acrylic	No	Approved
Dakota	D	None	No	08.20: 69921, 69923, 69929	100% Vinyl	None	75% Polyester, 25% Cotton	No	TB133 Burn Test Required
Dakota 2	D	None	No		100% Vinyl	None	75% Polyester, 25% Cotton	No	TB133 Burn Test Required
Daytona	R	2	No		100% Vinyl	Stain Resistant	100% Polyester HiLoft	Varies by Color	TB133 Burn Test Required
Dazzle	L	None	No		51% Acrylic, 32% Polyester, 17% Cotton	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Delphi	D	None	No		78% Polyester, 21% Post Consumer Recycled Polyester, 1% Nylon	Stain Resistant	Acrylic	No	Approved
Delta	D	1	No	01.21: 69841, 69846, 69852, 69861	68% Post Consumer Recycled Polyester, 32% Polyester	Crypton Green Stain Resistant	Crypton Green	No	TB133 Burn Test Required
Drifter	D	None	No		100% Phthalate Free Vinyl Face / 100% Polyester Back	Resilience Stain Resistant	None	No	TB133 Burn Test Required
Durango	C	1	No		100% Vinyl	Permablok Stain Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Dynasty	G	None	No		100% Polyurethane	Stain Resistant, Aegis, Abrasion Resistant, Mildew Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Eden	F	None	No		75% Post Consumer Recycled Polyester 25% Post Industrial Recycled Polyester	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Elementary	T	2	No		100% Polyurethane	WriteOut <sup>™</sup> Ink Resistant	100% Polyester	No	TB133 Burn Test Required
Elevado	G	None	Oculus		100% Polyester	Stain Resistant	Acrylic	No	Approved
Emerson	C	None	No		100% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Empress	D	None	No		100% Vinyl	Resilience Stain Resistant	100% Polyester	No	TB133 Burn Test Required
Encore	D	4	No		100% Polyester	Stain Resistant	None	No	TB133 Burn Test Required

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Engrave	F	None	No		95% Polyurethane, 5% Silicone	WriteOut <sup>™</sup> Ink Resistant	100% Polyester	No	TB133 Burn Test Required
Etch	E	1	No		90% Vinyl, 10% Urethane	Permablok Stain Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Evolution	L	2	No		63% Polyester, 37% Acrylic	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Fiji	E	None	No		100% Sunbrella Dyed Acrylic	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Fragment	Q	2	No		100% Polyurethane	WriteOut <sup>™</sup> Ink Resistant	100% Polyester	No	TB133 Burn Test Required
Frontier	C	1	No	08.20: 67495 03.20: 67484	100% Vinyl	None	100% Polyester	Varies by Color	TB133 Burn Test Required
Galaxy	M	3	No		50% Nylon, 50% Post Industrial Recycled Nylon	Stain Resistant	Acrylic	No	Approved
Gamma	E	None	No		100% Polyurethane	WriteOut <sup>™</sup> Ink Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Gardenia	F	None	No		100% Vinyl	Stain Resistant	100% Polyester HiLoft	Yes	**Approved on many TB133 seating models; restricted on lounge models
Gatsby	E	2	No		100% Vinyl	Resilience Stain Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Gem	E	None	No		90% Vinyl, 10% Polyurethane Face 100% Hi-Loft2TM Polyester Back	Permablok/Stain Resist	Polyester	Yes	TB133 Burn Test Required
Geostitch	M	2,3	No		100% Post Industrial Recycled Solution Dyed Nylon	Stain Resistant	Acrylic	No	Approved
Gianni	N	2	No		49% Cotton, 30% Post Industrial Recycled Solution Dyed Nylon, 13% Rayon, 8% Post Industrial Recycled Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Glam	F	None	No		100% Polyurethane	WriteOut <sup>™</sup> Ink Resistant	75% Polyester, 25% Cotton	Varies by Color	TB133 Burn Test Required
Glinda	I	None			100% POLYESTER	STAIN RESISTANT/B:ACRYLIC	None	No	TB133 Burn Test Required
Glo	G	None	No		100% Polyurethane	Stain Resistant, Aegis, Abrasion Resistant, Mildew Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Great Wall	L	2	No		74% Post Consumer Recycled Polyester, 26% Nylon	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Grid	K	2	No		74% Post-Consumer Recycled Polyester, 26% Nylon	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Harlequin	R	2	No		78% Post Consumer Recycled Polyester, 22% Nylon	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Highlands	I	None	Oculus		100% Polyester	Stain Resistant	Acrylic	No	Approved
Hush	E	3	No		70% Wool, 20% Polyester, 5% Acrylic, 5% Nylon	None	None	No	TB133 Burn Test Required
Illusion	C	None	No	01.21: 68596 08.20: 68585, 68591	100% Vinyl	Resilience Stain Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Illusion 2	C	None	No		100% Vinyl	Resilience Stain Resistant	100% Polyester	No	TB133 Burn Test Required
Insight	C	None	No		100% Phthalate Free Vinyl Face / 100% Polyester Back	Stain Resistant	100% Polyester	No	TB133 Burn Test Required
Intaglio	G	None	No		100% Polyurethane	Stain Resistant, Aegis, Abrasion Resistant, Mildew Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Intaglio 2	G	None	No		100% Polyurethane	Stain Resistant, Aegis, Abrasion Resistant, Mildew Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Intersect	I	2	No	04.19: 69561, 69562, 69566, 69567	66% Post Consumer Recycled Polyester, 34% Post Industrial Recycled Polyester	Alta Performance Technology	100% Polyester	No	Approved

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Interstate	H	2	No		67% Post Consumer Recycled Polyester, 33% Solution Dyed Nylon	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Iona	H	2	No		100% Polyester	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Isabella	F	2	No		100% Vinyl	Resilience Stain Resistant	100% Polyester Knit	Varies by Color	TB133 Burn Test Required
Itajime	N	2,3	No		100% Post Industrial Recycled Solution Dyed Nylon	Stain Resistant	Acrylic	No	Approved
Jive	L	2	No		78% Polyester, 22% Solution Dyed Nylon	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Kaolin	F	None	No		100% Polyester	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Katano	L	2,3	No		100% Recycled Dyed Nylon	Stain Resistant	Acrylic	No	Approved
Key	L	2	No		80% Polyester, 19% Post Consumer Recycled Polyester, 1% Nylon	Stain Resistant	Acrylic	No	Approved
Kinetic	L	2	No		40% Nylon, 28% Polyester, 32% Recycled Polyester	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Kirigami	I	2	No		100% Polyester	Stain Resistant	Acrylic	No	Approved
Kuba	T	2	No		100% Polyurethane	Stain Resistant	100% Polyester	No	TB133 Burn Test Required
Kumo	K	2,3	No		100% Post Industrial Recycled Nylon	Stain Resistant	Acrylic	No	Approved
Legacy	H	1	No		100% Polyester	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Legend	G	None	No		64% Polyester / 36% Acrylic	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Linea	G	None	No		100% Polyester	Stain Resistant	Acrylic	No	Approved
Loara	L	2,3	No		100% Post Industrial Recycled Nylon	Stain Resistant	Acrylic	No	Approved
Lore	H	None	No		100% Polyurethane	WriteOut™ Ink Resistant	100% Polyester	No	TB133 Burn Test Required
Lunette	J	None	Oculus		51% Polyester, 32% Pre Consumer Recycled Polyester, 17% Nylon	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Luxe	G	None	No		58% Acrylic, 42% Polyester	Teflon Stain Resistant	Acrylic	No	TB133 Burn Test Required
Lyre	I	2	No		100% Polyester	Stain Resistant	Acrylic	No	Approved
Lytic	P	2	No		100% Vinyl	MorCare Stain Resistant	100% Polyester	Yes	**Approved on many TB133 seating models; restricted on lounge models
Majorca	J	None	Oculus		100% Silicone	None	100% Polyester	No	Approved
Marathon	F	None	No		100% Polyurethane	Permaguard Superior Stain Resistance	100% Polyester	No	TB133 Burn Test Required
Marquee	L	2	No		100% Vinyl	Stain Resistant	100% Polyester HiLoft	Varies by Color	TB133 Burn Test Required

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Mason	M	2	No		100% Vinyl	Stain Resistant	100% Polyester HiLoft	Varies by Color	TB133 Burn Test Required
Mason Stripe	J	2	Oculus		66% Polyester, 13% Pre Consumer Recycled Polyester, 21% Nylon	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Mesa	D	1	No		60% Post Consumer Recycled Polyester, 40% Polyester	Crypton Green Stain Resistant	Crypton Green	No	TB133 Burn Test Required
Mirror Mirror	M	2	No		100% Polyester	Stain Resistant	Acrylic	No	Approved
Moon Beam 2	H	None	No		61% Polyester, 27% Cotton, 11% Rayon, 1% Nylon	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Morgan	E	2	No		79% Polyester, 21% Acrylic	STAIN RESIST	Acrylic	No	TB133 Burn Test Required
Morocco	K	2	No		45% Polyester, 34% Acrylic, 15% Cotton, 6% Viscose	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Nahouri	H	None	No		41% Post Consumer Recycled Polyester, 41% Polyester, 18% Solution Dyed Nylon	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Navigator	G	3	No		100% Solution Dyed Nylon	Alta Performance Technology	Acrylic	No	Approved
Network	M	2	No		56% Polyester/44% Acrylic	Alta Performance Technology	None	No	TB133 Burn Test Required
Nova	Q	2	No	7.20: 60000, 60001, 60002, 60003, 60005, 60009, and 60013 due to Mill closure	62% Polyester, 38% Nylon	Incase Fabric Protection	None	No	TB133 Burn Test Required
Oculus	I	2	Oculus		72% Pre Consumer Recycled Polyester, 28% Nylon	Incase Fabric Protection	Acrylic	No	Approved
Odyssey	F	None	No		80% Polyester, 19% Recycled Polyester, 1% Nylon	Stain Resistant	Acrylic	No	Approved
Ombre Petal	I	3	No		100% Post Industrial Recycled Nylon	Stain Resistant	Acrylic	No	Approved
Omega	E	2	No		100% Polyurethane	WriteOut™ Ink Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Palatine	F	None	No	03.20: 68463	65% Polyester, 35% Rayon	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Palatine 2	F	None	No		65% Polyester, 35% Rayon	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Paxton	K	2, 4	No		100% Polyester	Stain Resistant	None	No	TB133 Burn Test Required
Perspective	M	2	No		100% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Plateau	E	1	No	01.21: 69804, 69805, 69809, 69812, 69814	100% Polyester	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Polished	G	1	No		100% Polyurethane	Stain Resistant, Aegis, Abrasion Resistant, Mildew Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Polo	K	2,3	No		50% Post Industrial Recycled Nylon, 50% Nylon	Stain Resistant	Acrylic	No	Approved
Posh	J	1	No	03.20: 67781 and 67794	100% Polyester	Crypton Stain Resistant	Crypton	No	TB133 Burn Test Required
Primavera	L	2	No		54% Polyester, 30% PIR Polyester, 16% PCR Polyester	Crypton Stain Resistant	None	No	TB133 Burn Test Required

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Prism	C	None	No		100% Polyester	Incase Fabric Protection	Acrylic	No	Approved
Quest	L	2	No		63% Polyester, 37% Acrylic	Stain Resistant	Acrylic	No	TB133 Burn Test Required
<div>Radius Restricted due to Quality Issues</div>	O	2	No		79% Post Consumer Recycled Polyester, 21% Nylon	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Raya	J	2	No		100% Polyester	Stain Resistant	Acrylic	No	Approved
Reality Check	L	2	No		100% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Rodeo 2	C	None	No		100% Vinyl	Resilience Stain Resistant	100% Brushed Polyester	No	TB133 Burn Test Required
Rogue	G	None	No		48% Polyester, 52% Recycled Polyester	Crypton Green Stain Resistant	Crypton Green	No	TB133 Burn Test Required
Roundabout	E	None	No		100% Post Consumer Recycled Polyester	Greenshield Stain Resistant	None	No	Approved
Santa Fe	G	None	No		57% Polyester, 25%Viscose, 18% Cotton	Stain Resistant	None	No	TB133 Burn Test Required
Santorini	J	None	No		100% Silicone	None	100% Polyester	No	Approved
Saxon	L	2	No		63% Post Consumer Recycled Polyester, 24% Nylon, 13% Poyester	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Sector	L	2	No		73% Recycled Polyester 27% Nylon	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Sequoia	M	2	No	7.20: 61393, 61394, 61395, 61397, and 61400 due to Mill closure	61% Polyester, 39% Solution Dyed Nylon	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Sherlock	E	None	Oculus		73% Polyester, 27% Viscose	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Sherlock 2	E	None	No		73% Polyester, 27% Viscose	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Shibori	L	2	No	7.20: 60041, 60042, 60043, 60045, 60046, 60048, 60051, and 60054 due to Mill closure	62% Polyester, 38% Nylon	Incase Fabric Protection	Acrylic	No	Approved
Shimmer	E	1	No		90% Vinyl, 10% Urethane	Permablok Stain Resistant	100% Polyester HiLoft	No	TB133 Burn Test Required
Shimmer 2	E	None	No		90% Vinyl, 10% Urethane	Permablok Stain Resistant	100% Polyester HiLoft	No	TB133 Burn Test Required
<div>Silverado Restricted due to Quality issues</div>	E	1	No		100% Vinyl	Permablok Stain Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
<div>Silverado-2 Restricted due to Quality issues</div>	E	1	No		100% Vinyl	Permablok Stain Resistant	100% Polyester	Varies by Color	TB133 Burn Test Required
Skye	J	None	No		100% Vinyl	Stain Resistant	100% Polyester HiLoft	Varies by Color	TB133 Burn Test Required
Soho	C	None	No		50% Polyester, 50% Acrylic	B:ACRYLIC/STAIN RESISTANT	Acrylic	No	TB133 Burn Test Required
Solitude	I	None	Oculus		100% Polyurethane	None	100% Polyester	No	TB133 Burn Test Required

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Sonata Stripe	M	2	No		63% Sunbrella, 37% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Sonic	S	2	No		63% Rayon, 37% Post Industrial Recycled Solution-Dyed Nylon	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Spectrum	D	None	No		100% Polyurethane	Stain Resistant	100% Polyester	No	TB133 Burn Test Required
Speedway	L	2	No		75% Recycled Polyester, 25% Nylon	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Spin	P	2	No		100% Vinyl	Stain Resistant	100% Polyester HiLoft	No	TB133 Burn Test Required
Spinnaker	N	2	Oculus		36% Rayon, 35% Cotton, 18% Nylon, 7% Post Industrial Recycled Polyester, 4% Post Consumer Recycled Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Spirit	D	4	No	01.21: 60465, 60467, 60470, 60480, 60482, 60486, 60488, 60489	100% Polyester	Incase Fabric Protection	Acrylic	No	Approved
Square One	Q	2	No		77% Recycled Polyester, 23% Nylon	Crypton Green Stain Resistant	Crypton Green	No	TB133 Burn Test Required
Stallion	B	1			100% Vinyl Face / 100% Polyester Back	RESILIENCE	100% Polyester	No	TB133 Burn Test Required
Strata	E	1	No		90% Vinyl, 10% Urethane	Stain Resistant	100% Polyester	Yes	**Approved on many TB133 seating models; restricted on lounge models
Streamline	L	2	No		100% Vinyl	Stain Resistant	100% Polyester HiLoft	No	TB133 Burn Test Required
Sukhala	S	2	No		41% Post Consumer Recycled Polyester, 41% Polyester, 18% Solution Dyed Nylon	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Sundial	M	2	No		79% Recycled Polyester, 21% Nylon	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Sync	F	None	No		98% Sunbrella, 2% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Tailored	G	None	No		95% Polyurethane,5% Silicone Face	WRITEOUT INK RESISTANT	100% Polyester	No	TB133 Burn Test Required
Tally	H	2	No		100% Vinyl	Permablok Stain Resistant	100% Polyester HiLoft	Yes	**Approved on many TB133 seating models; restricted on lounge models
Tectonic	F	None	No		100% Vinyl	Stain Resistant	100% Polyester HiLoft	Varies by Color	TB133 Burn Test Required
Theory	B	None	No		50% Post Consumer Recycled Polyester, 50% Polyester	Stain Resistant	Latex	No	Approved
Tick-Tock	I	2	No		80% Post Consumer Recycled Polyester, 16% Solution-Dyed Nylon, 4% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Tiebele	H	None	No		69% Polyester, 20% Post Industrial Recycled Polyester,	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Top Notch	Q	2,4	No		63% Polyester, 37% Viscose	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Transform	B	None	No		100% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Traverse	L	2	No		56% PCR Polyester, 23% Polyester, 21% Solution-Dyed Nylon	Crypton Stain Resistant	None	No	TB133 Burn Test Required
Tritik	R	2,3	No		Post Consumer Recycled Polyester	Stain Resistant	Acrylic	No	Approved
Urban	H	None	No		49% Cotton, 38% Nylon, 13% Recycled Polyester	Alta Performance Technology	Acrylic	No	TB133 Burn Test Required
Vanderbilt	I	2	No		79%Polyester,21%Acrylic	Stain Resistant	Acrylic	No	TB133 Burn Test Required

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Vault	Q	2	No		72% Recyled Polyester 28% Nylon	Incase Fabric Protection	Acrylic	No	Approved
Venture	M	2	No		100% Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Victoria	K	2,4	No		100% Polyester	Stain Resistant	None	No	TB133 Burn Test Required
Vineyard	M	2	No		100% Polyester	Stain Resistant	Acrylic	No	Approved
Vivo	G	None	No		100% Polyester	Stain Resistant	Acrylic	No	Approved
Wanderer	Q	2	No		58% Polyester, 42% Acrylic	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Watson	B	None	No		68%Olefin,32%Polyester	Stain Resistant	Acrylic	No	TB133 Burn Test Required
Windlass	R	2	Oculus		44% Post Consumer Recycled Polyester, 37% Polyester, 19% Nylon	Incase Fabric Protection	Acrylic	No	TB133 Burn Test Required
Zip Line	Q	2	No		69% Recycled Polyester, 31% Nylon	Incase Fabric Protection	Acrylic	No	Approved

\*\*Reference last page of this document for approved models

## Textile Appearance Guidelines

Please note that these guidelines are here to help you have the best looking product that National can provide to you. Guidelines 1-4 are simply explanations of what you may see on your chair. We can still upholster fabrics associated with these guidelines, but you may see some of the characteristics described.

1. Due to thickness and or stiffness this textile may result in gathers and puckers around corners, contours and certain seams.
2. Patterns are considered matched directional; however, decorative stitching, tufting/buttons, seams and seat to back on corner, wedge and diagonal units may not align due to pattern configuration.
3. Textile with high nylon or wool content (more than 50%) may show signs of material stretch and lack of rebound when room temperatures fluctuate.
4. Mohair, velvet and chenille may be easily bruised or have the potential of crooked seams due to the heavy nap and flip.

## Textile Restriction Guidelines

Fabrics associated with guidelines 5 and 6 prevent us from upholstering the applicable chair series.

5. This textile cannot be used for glue application. Potential issues could include poor adhesion quality to the mating surface, separation of the fabric face from the backing or glue bleeding through the fabric.

6. Thin and/or loosely woven textiles cannot be used due to potential fabric separation at the seams.

Textile Application Guidelines						
Seating Series	1	2	3	4	5	6
Acquaint	✓		✓	✓		✓
Admire	✓		✓	✓		
Araldo	✓	✓	✓	✓		✓
Arlington	✓		✓	✓		
Arlington Tufted	✓	✓	✓	✓		
Aurora Executive	✓	✓	✓	✓	✓	✓
Aurora guest	✓		✓	✓		✓
Cinch	✓		✓	✓	✓	
Collette	✓		✓	✓		✓
Confide Lounge	✓		✓	✓	✓	✓
Confide Guest	✓		✓	✓		✓
Davari	✓		✓	✓		✓
Delgado	✓		✓	✓	✓	✓
Ditto	✓		✓	✓		
Eklund	✓	✓	✓	✓		✓
Eloquence Executive/Lounge	✓		✓	✓		✓
Eloquence guest/tandem/bariatric	✓		✓	✓		
Essay upholstered seat	✓		✓	✓	✓	
Farrah	✓		✓	✓		✓
Fringe	✓	✓	✓	✓		✓
Fuel plastic back	✓		✓	✓		
Fuel upholstered back	✓		✓	✓	✓	
Gotcha plastic back	✓		✓	✓		
Gotcha upholstered back	✓		✓	✓	✓	
Grin	✓		✓	✓	✓	✓
Hobsen	✓	✓	✓	✓		✓
Idara	✓	✓	✓	✓		✓
Jiminy	✓		✓	✓		✓
Kozmic	✓	✓	✓	✓		✓
Laudio	✓		✓	✓		✓
Lavoro mesh/plastic back	✓		✓	✓		✓
Lavoro upholstered back	✓		✓	✓	✓	✓
Mabel	✓		✓	✓	✓	✓
Mix-it Mesh/Plastic Back	✓		✓	✓		✓
Mix-it upholstered back	✓		✓	✓	✓	✓
Monterrey	✓		✓	✓		✓
Pennant	✓		✓	✓		✓
Remedy	✓	✓	✓	✓		✓
Reno	✓		✓	✓		✓
Respect	✓	✓	✓	✓		✓
Rizora	✓		✓	✓		
Swift	✓		✓	✓		✓
Tag	✓		✓	✓		✓

Textile Application Guidelines						
Seating Series	1	2	3	4	5	6
Tellaro	✓	✓	✓	✓		✓
Timberlane	✓		✓	✓		
Toss Accent Pillow, Bean Bags, Floor Cushions, Wedges & Cushions	✓		✓	✓		✓
Triumph Wood	✓	✓	✓	✓		✓
Vora	✓		✓	✓		✓
Wander	✓		✓	✓		✓
Weitz	✓		✓	✓		
Weli	✓	✓	✓	✓		✓
Whimsy	✓		✓	✓		✓
Whirl	✓		✓	✓		✓
Textile Application Guidelines						
Casegoods series	1	2	3	4	5	6
Alloy, Casbah, Clever, Epic, Renegade, Tessera, and WaveWorks; Mobile Pedestal Cushion Tops	✓		✓	✓		
Lochlyn	✓		✓	✓		✓
Marnia			✓	✓		✓
Tessera Benches	✓		✓	✓		✓
Toss Accent Pillows, Wedges, and Cushions	✓		✓	✓		✓
Wixler	✓		✓	✓		

Look for the seating series below. If the desired fabric had a TB133 status of "Approved on many TB133 seating models. Restricted on Lounge", the matrix below advises if the fabric is available for TB133.

Series	TB133 Approved	TB133 fabric restrictions vary by model # within series	TB133 Not Approved
Acquaint	✓		
Admire	✓		
Arlington		*✓	
Aurora	✓		
Cinch	✓		
Collette			✓
Confide Lounge			✓
Confide Guest/Side		*✓	
Davari	✓		
Eloquence lounge			✓
Eloquence Guest/executive	✓		
Farrah			✓
Fringe			✓
Fuel	✓		
Grin			✓
Jiminy	✓		
Kozmic			✓
Lavoro (non-mesh)			✓
Mix-it	✓		
Monterrey			✓
Pennant			✓
Remedy	✓		
Reno			✓
Respect	✓		
Swift			✓
Tag	✓		
Tellaro			✓
Timberlane	✓		
Triumph		✓	
Whimsy	✓		
*If fabric is noted "TB133 fabric restrictions vary by model # within series", these are the restricted models:			
ARLINGTON			
451F			
451TF			
452F			
452TF			
CONFIDE GUEST/SIDE			
N78PAUF			
TRIUMPH			
89X-EUEXCF			
89X-EUFXCF			
89X-MUEXCF			
89X-MUFXCF			