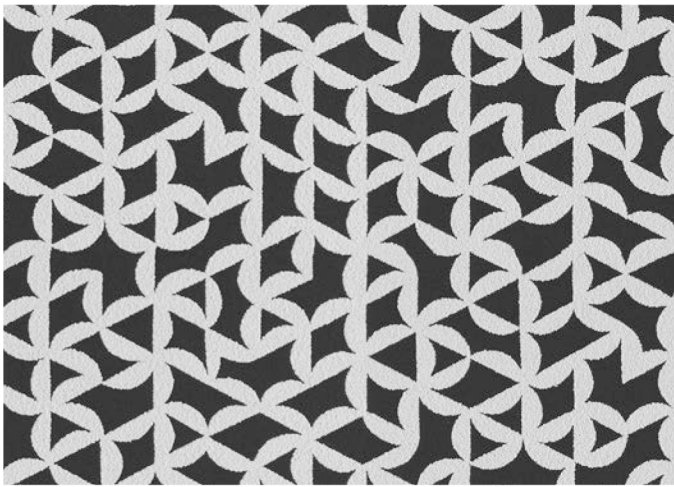


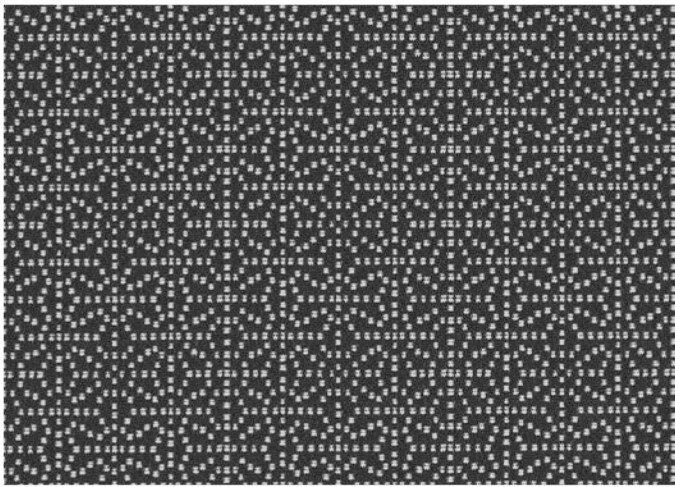
Arc|Com

OCULUS

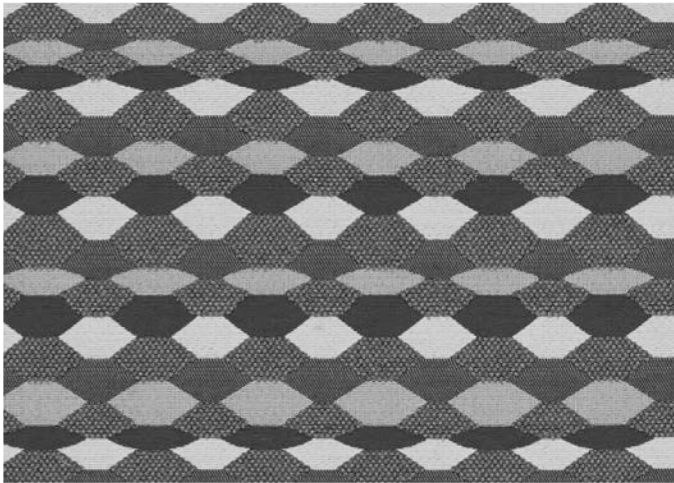
UPHOLSTERY COLLECTION



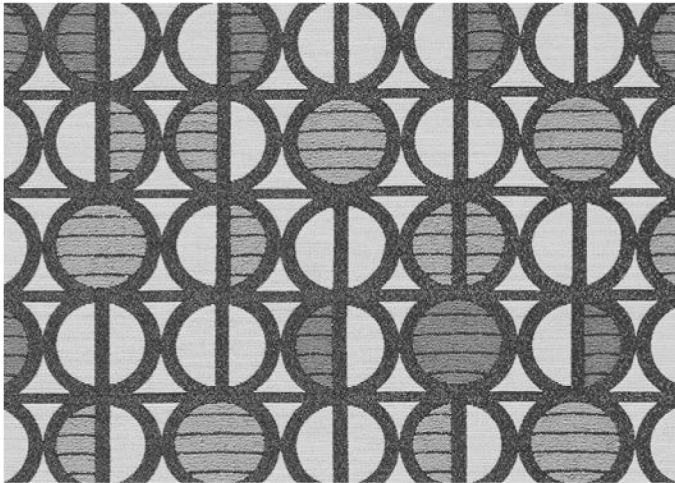
LUNETTE



OCULUS



SPINNAKER



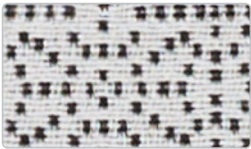
WINDLASS



Lunette
Arctic 62837



Mason Stripe
Arctic 62873



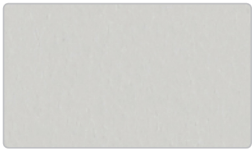
Oculus
Arctic 62807



Highlands
Fog 61963



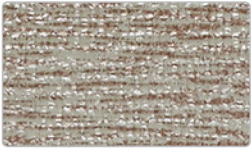
Elevado
Sand 62653



Majorca
Marble 62988



Sherlock
Fog 61947



Solitude
Mushroom 62483



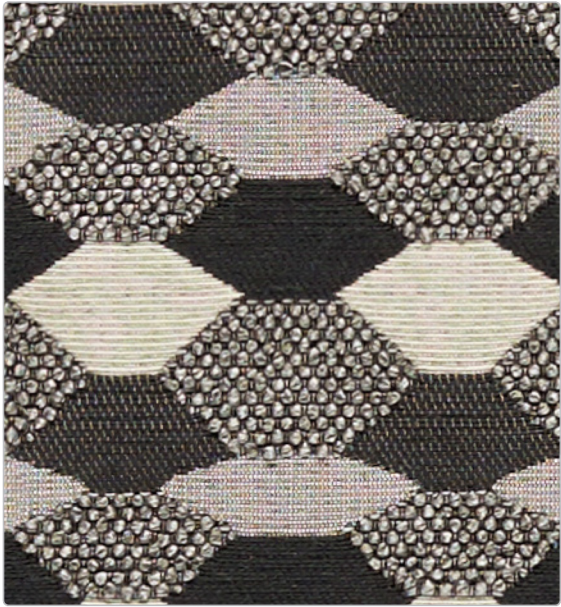
Sherlock
Smoke 61948



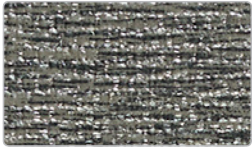
Highlands
Coal 61973



Mason Stripe
Onyx 62876



Spinnaker
Coal 63028



Solitude
Charcoal 62480



Oculus
Onyx 62809



Windlass
Onyx 62819



Elevado
Onyx 62669



Majorca
Onyx 62993



Lunette
Mink 62836



Mason Stripe
Mink 62872



Oculus
Mink 62806



Highlands
Truffle 61960



Elevado
Truffle 62667



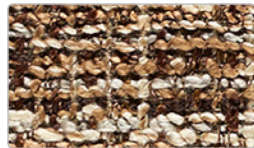
Majorca
Paprika 62942



Sherlock
Chili Pepper 61952



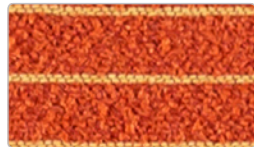
Solitude
Godiva 62501



Sherlock
Mushroom 61954



Highlands
Papaya 61966



Mason Stripe
Papaya 62869



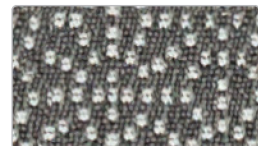
Spinnaker
Papaya 63026



Windlass
Chili Pepper 62814



Solitude
Tangelo 62485



Oculus
Ash 62808



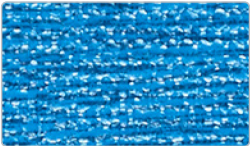
Elevado
Papaya 62658



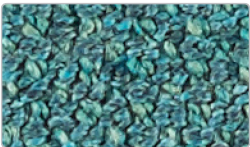
Majorca
Cocoa 62984



Lunette
Kiwi 62833



Solitude
Ocean 62491



Highlands
Ocean 61970



Sherlock
Mallard 61942



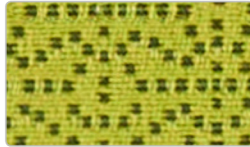
Mason Stripe
Sky 62862



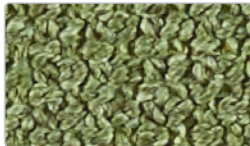
Windlass
Twilight 62820



Mason Stripe
Kiwi 62864



Oculus
Kiwi 62802



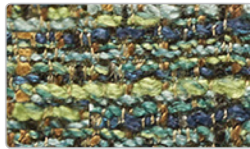
Highlands
Grass 61969



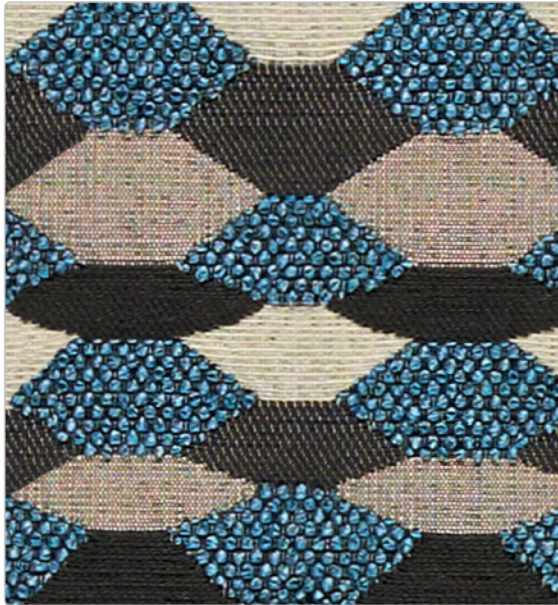
Elevado
Grass 62662



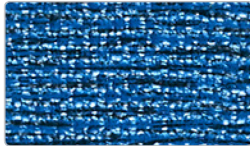
Majorca
Grass 62956



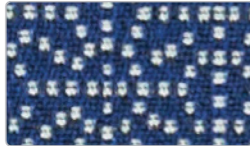
Sherlock
Grass 61943



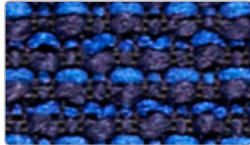
Spinnaker
Blueberry 63021



Solitude
Sapphire 62492



Oculus
Sapphire 62801



Elevado
Sapphire 62665










Majorca
Marine 62967

OCULUS

Upholstery Collection

SPECIFICATIONS AND TECHNICAL INFORMATION

Pattern	Content	Finish/Backing	Durability	Maintenance
ELEVADO®	100% Polyester	Stain Resistant/Acrylic	100,000 double rubs Wyzenbeek	WS
HIGHLANDS	100% Polyester	Stain Resistant/Acrylic	150,000 double rubs Wyzenbeek	WS
 LUNETTE®	51% Polyester, 32% Post-Consumer Recycled Polyester, 17% Nylon	INCASE™/Acrylic	150,000 double rubs Wyzenbeek	WS Bleach Cleanable 4:1
 MAJORCA	100% Silicone	100% Polyester	145,000 double rubs Wyzenbeek	WS Bleach Cleanable 4:1
 MASON STRIPE	66% Polyester, 21% Nylon, 13% Post-Consumer Recycled Polyester	INCASE™/Acrylic	150,000 double rubs Wyzenbeek	WS Bleach Cleanable 4:1
 OCULUS®	72% Post-Consumer Recycled Polyester, 28% Nylon	INCASE™/Acrylic	150,000 double rubs Wyzenbeek	WS Bleach Cleanable 4:1
SHERLOCK	73% Polyester, 27% Viscose	alta™ performance technology/Acrylic	150,000 double rubs Wyzenbeek	WS
 SOLITUDE	100% Polyurethane	WriteOut® Ink Resistant, Durability, Antibacterial/Antimicrobial, Mildew Resistant/Polyester	300,000 double rubs Wyzenbeek	WS Bleach Cleanable 4:1
 SPINNAKER®	36% Rayon, 35% Cotton, 18% Nylon, 7% Post-Industrial Recycled Polyester, 4% Post-Consumer Recycled Polyester	Stain Resistant/Acrylic	150,000 double rubs Wyzenbeek	S
 WINDLASS®	44% Post-Consumer Recycled Polyester, 37% Polyester, 19% Nylon	INCASE™/Acrylic	150,000 double rubs Wyzenbeek	WS Bleach Cleanable 4:1

Cleaning Code Definitions:

S – Only mild pure water-free dry cleaning solvents may be used. Cleaning by a professional service is recommended.

WS – Water-based cleaning agents and foam may be used for cleaning. This fabric may also be cleaned with mild water-free solvents.

Professional furniture cleaning service recommended. Additional cleaning information available at arc-com.com.

Stain Resistant Finish – A finish that offers heavy-duty stain protection for commercial use. It is easily cleaned and will repel liquids.

alta™ – performance technology The first and only technology engineered to deliver the exact protection needed for specific fabric applications and environments, including fire code compliance.

INCASE™ – Fabric Protection Protective finish that provides resistance to spills, stains, odor and microbial growth. Ideal for use when a moisture barrier is not needed.

WriteOut® – A proprietary ink resistant technology for faux leather that offers the highest level of cleanability. With its repel & release stain-inhibiting system, WriteOut® prevents ink and other stains from setting into the material and allows for easy cleaning.

 **Reduced Environmental Impact** Reference www.NationalOfficeFurniture.com or arc-com.com for details.

To view other colorways of these patterns, additional Arc-Com graded-in fabrics, product applications and grades, as well as a link to the Arc-Com website, please visit www.NationalOfficeFurniture.com/Alliance.

Memo samples, pattern images and pattern information available at arc-com.com.

A satisfactory commercial match will be shipped. Due to industry standard dye lot variation, colors may not match exactly.