

Supply Planning



Inventory Planner

- Review demand forecast
- Run what-if scenarios
- Develop preliminary inventory requirements



Supply Planner

- Review adjusted demand forecast and inventory requirements plan
- Incorporate supplier / production / distribution constraints into a constrained plan
- Collaborate with suppliers / operations to revise supply plan
- Build final supply plan (e.g. master production schedule, production plan, purchase plan)



Supply Chain Management

- Review finalized supply plan
- Provide feedback and adjustments as necessary
- Promote supply plan to S&OP, distribution requirements plan, ERP and operational execution systems

Supply Planning



Purchasing / Procurement

- Provide purchasing-related constraints (e.g. lead times, supplier capacity, etc.)
- Collaborate with supply planner on supply forecasting capacity
- Review purchase plan and execute as required



Manufacturing Management

- Provide manufacturing-related constraints (e.g. lead times, manufacturing capacity, etc.)
- Collaborate with supply planner on master production plan details
- Review production plan / MPS and execute as required



Distribution Management

- Provide distribution-related constraints (e.g. lead times, warehouse/transportation capacity, etc.)
- Collaborate with supply planner on supply plan
- Review production plan, production plan, and/or MPS and execute as required