

Swaging Chart

UNIVERSAL

Hose type	Hose dimensions				Internal skive		External skive		Ferrule dimensions				Swage diam. Ø +/- 0.1 mm	Die set ref.	Adjust- ment
	(Inch)	Inner Ø	Outer Ø	Layers	Ø	Length	Ø	Length	Part No.	Ø	Length	Prod.code			
1 braided layer - thin rubber - Standard: EN 853 1SN / SAE 100 R1AT															
NST-HF 6	1/4"	6	13,0	1			10,9	19	SFA-SK1-06	19,0	25,5	SK1-04	16,0		
NST-HF 8	5/16"	8	14,5				12,4	19	SFA-SK1-08	21,0	25,5	SK1-05	17,2		
NST-HF 10	3/8"	10	17,2				14,7	20	SFA-SK1-10	23,0	27,5	SK1-06	20,0		
NST-HF 13	1/2"	13	20,1				17,9	26	SFA-SK1-13	27,0	33,5	SK1-08	23,8		
NST-HF 16	5/8"	16	23,1				20,9	28	SFA-SK1-16	30,0	36,5	SK1-10	26,5		
NST-HF 20	3/4"	19	27,3				24,9	33	SFA-SK1-20	33,0	40,0	SK1-12	30,4		
NST-HF 25	1"	25	35,2				32,8	37	SFA-SK1-25	41,0	46,5	SK1-16	37,9		
2 braided layers - thin rubber - Standard: EN 853 2SN / SAE 100 R2AT															
HST-HF 6	1/4"	6	14,5	2			12,4	19	SFA-4S-06	22,0	26,3	H1100404-04	17,0		
HST-HF 8	5/16"	8	16,1				14,0	19	SFA-4S-08	22,0	26,5	H1100404-05	18,9		
HST-HF 10	3/8"	10	18,5				16,3	19	SFA-4S-10	25,0	28,5	H1100404-06	21,4		
HST-HF 13	1/2"	13	21,4				19,3	25	SFA-4S-13	29,0	34,7	H1100404-08	25,6		
HST-HF 16	5/8"	16	24,6				22,5	28	SFA-4S-16	33,0	37,5	H1100404-10	28,2		
HST-HF 20	3/4"	20	29,0				26,6	33	SFA-4S-20	37,0	41,5	H1100404-12	32,4		
HST-HF 25	1"	25	36,8				34,4	37	SFA-4S-25	45,0	47,7	H1100404-16	40,7		
HST-HF 32	1-1/4"	32	46,4				43,6	41	SFA-4S-32	55,0	54,5	H1100404-20	51,0		
HST-HF 40	1-1/2"	38	53,7				50,0	47	SFA-4S-40	67,0	61,1	H1100404-24	59,8		
HST-HF 50	2"	51	65,9				62,8	60	SFA-4S-50	82,0	75,1	H1100404-32	74,8		
1 braided layer compact hose - Standard: EN 857 1SC															
NSK 6	1/4"	6	12,1	1			10,2	19	SFA-SK1-06	19,0	25,5	SK1-04	15,2		
NSK 8	5/16"	8	14,1				11,5	19	SFA-SK1-08	21,0	25,5	SK1-05	17,0		
NSK 10	3/8"	10	15,6				13,6	20	SFA-SK1-10	23,0	27,5	SK1-06	18,8		
NSK 13	1/2"	13	19,5				17,0	26	SFA-SK1-13	27,0	33,5	SK1-08	23,1		
2 braided layers compact hose - Standard: EN 857 2C															
HSK-HF 6	1/4"	6	13,2	2			11,2	19	SFA-SK1-06	19,0	25,5	SK1-04	16,1		
HSK-HF 8	5/16"	8	14,5				12,9	19	SFA-SK1-08	21,0	25,5	SK1-05	18,0		
HSK-HF 10	3/8"	10	17,0				14,7	20	SFA-SK1-10	23,0	27,5	SK1-06	19,9		
HSK-HF 13	1/2"	13	20,3				18,1	26	SFA-SK1-13	27,0	33,5	SK1-08	24,0		
HSK-HF 16	5/8"	16	23,9				21,4	28	SFA-SK1-16	30,0	36,5	SK1-10	26,9		
HSK-HF 20	3/4"	19	27,7				25,4	33	SFA-SK1-20	33,0	40,0	SK1-12	30,8		
HSK-HF 25	1"	25	34,6				32,9	37	SFA-SK1-25	41,0	46,5	SK1-16	38,3		
2 braided layers compact hose - Exceeds Standard: EN 857 2SC / SAE 100 R16															
HSK-PQ 6	1/4"	6	13,0	2			11,2	19	SFA-SK1-06	19,0	25,5	SK1-04	16,3		
HSK-PQ 8	5/16"	8	14,5				12,7	19	SFA-SK1-08	21,0	25,5	SK1-05	18,1		
HSK-PQ 10	3/8"	10	16,8				15,0	20	SFA-SK1-10	23,0	27,5	SK1-06	20,1		
HSK-PQ 13	1/2"	13	20,6				18,6	26	SFA-SK1-13	27,0	33,5	SK1-08	24,3		
HSK-PQ 16	5/8"	16	23,2				21,4	28	SFA-SK1-16	30,0	36,5	SK1-10	26,8		
HSK-PQ 20	3/4"	19	27,6				25,4	33	SFA-SK1-20	33,0	40,0	SK1-12	30,8		
HSK-PQ 25	1"	25	35,5				33,3	37	SFA-SK1-25	41,0	46,5	SK1-16	38,4		
HSK-PQ 32	1-1/4"	32	42,0				39,2	41	SFA-4S-32	55,0	54,5	H1100404-20	48,2		
HSK-PQ 40	1-1/2"	38	49,9				47,1	36	SFA-1S-40	57,0	49,2	H1100104-24	54,4		
HSK-PQ 50	2"	51	63,5				61,1	60	SFA-4S-50	82,0	75,1	H1100404-32	73,3		

It is important to check our download center for updates on a regular basis.
 The swage dimensions listed in the tables are approximate data. Due to variations in hose, coupling tolerances and slight deviation in the swaging machine differences may occur. All of the information contained in this document has been composed with the utmost care. Taking all of this into consideration, we cannot accept liability for any imperfections within this document.

Swaging Chart

UNIVERSAL

Hose type	Hose dimensions				Internal skive		External skive		Ferrule dimensions				Swage diam. Ø +/- 0.1 mm	Die set ref.	Adjustment	
	(Inch)	Inner Ø	Outer Ø	Layers	Ø	Length	Ø	Length	Part No.	Ø	Length	Prod.code				
2 braided layers compact hose - Exceeds Standard: EN 857 2SC / SAE 100 R16																
HSK-ST-6	1/4"	6	13,0	2			11,2	19	SFA-SK1-06	19,0	25,5	SK1-04	16,3			
HSK-ST-8	5/16"	8	14,5					12,7	19	SFA-SK1-08	21,0	25,5	SK1-05	18,1		
HSK-ST-10	3/8"	10	16,8					15,0	20	SFA-SK1-10	23,0	27,5	SK1-06	20,1		
HSK-ST-13	1/2"	13	20,6					18,6	26	SFA-SK1-13	27,0	33,5	SK1-08	24,3		
HSK-ST-16	5/8"	16	23,2					21,4	28	SFA-SK1-16	30,0	36,5	SK1-10	26,8		
HSK-ST-20	3/4"	19	27,6					25,4	33	SFA-SK1-20	33,0	40,0	SK1-12	30,8		
HSK-ST-25	1"	25	35,5					33,3	37	SFA-SK1-25	41,0	46,5	SK1-16	38,4		
1 braided layer high temperature blue hose - Standard: EN 853 1SN / SAE 100 R1AT																
HT1SN-06	1/4"	6	12,7	1			10,9	19	SFA-SK1-06	19,0	25,5	SK1-04	16,0			
HT1SN-10	3/8"	10	16,5					14,7	20	SFA-SK1-10	23,0	27,5	SK1-06	20,0		
HT1SN-13	1/2"	13	19,9					17,9	26	SFA-SK1-13	27,0	33,5	SK1-08	23,8		
HT1SN-16	5/8"	16	22,7					20,9	28	SFA-SK1-16	30,0	36,5	SK1-10	26,5		
HT1SN-20	3/4"	19	27,0					24,9	33	SFA-SK1-20	33,0	40,0	SK1-12	30,4		
HT1SN-25	1"	25	35,8					32,8	37	SFA-SK1-25	41,0	46,5	SK1-16	37,9		
2 braided layers high temperature blue hose - Standard: EN 853 2SN / SAE 100 R2AT																
HT2SN-06	1/4"	6	14,2	2			12,4	19	SFA-4S-06	22,0	26,3	H1100404-04	17,0			
HT2SN-10	3/8"	10	18,4					16,3	19	SFA-4S-10	25,0	28,5	H1100404-06	21,4		
HT2SN-13	1/2"	13	21,1					19,3	25	SFA-4S-13	29,0	34,7	H1100404-08	25,6		
HT2SN-16	5/8"	16	24,5					22,5	28	SFA-4S-16	33,0	37,5	H1100404-10	28,2		
HT2SN-20	3/4"	19	29,0					26,6	33	SFA-4S-20	37,0	41,5	H1100404-12	32,4		
HT2SN-25	1"	25	37,4					34,4	37	SFA-4S-25	45,0	47,7	H1100404-16	40,7		
Compact high pressure hose Black - Standard: EN 857 2SC																
SL 560-08	5/16"	8	15,0	2			12,9	19	SFA-SK1-08	21,0	25,5	SK1-05	18,0			
SL 560-10	3/8"	10	17,4					14,7	20	SFA-SK1-10	23,0	27,5	SK1-06	19,9		
3 braided layers high pressure hose - 3SPT SUPERFOREST																
FXP313	1/2"	13	24,8	3				25	SFA-4S-13	29,0	34,7	H1100404-08	26,6			
FXP316	5/8"	16	28,3						28	SFA-4S-16	33,0	37,5	H1100404-10	29,7		
FXP320	3/4"	19	32,2						33	SFA-4S-20	37,0	41,5	H1100404-12	33,6		
FXP325	1"	25	40,4						37	SFA-4S-25	45,0	47,7	H1100404-16	41,9		
Compact high pressure hose Blue - Standard: EN 857 1SC (Alfajet 210)																
SL 3010-06	1/4"	6	12,1	1			10,2	19	SFA-SK1-06	19,0	25,5	SK1-04	15,2			
SL 3010-08	5/16"	8	14,1					11,5	19	SFA-SK1-08	21,0	25,5	SK1-05	17,0		
SL 3010-10	3/8"	10	15,6					13,6	20	SFA-SK1-10	23,0	27,5	SK1-06	18,8		
SL 3010-13	1/2"	13	19,5					17,4	26	SFA-SK1-13	27,0	33,5	SK1-08	23,4		
Compact high pressure hose Blue - Standard: EN 857 2SC (Alfajet 400)																
SL 3020-06	1/4"	6	13,4	2			11,2	19	SFA-SK1-06	19,0	25,5	SK1-04	16,1			
SL 3020-08	5/16"	8	15,0					12,9	19	SFA-SK1-08	21,0	25,5	SK1-05	18,0		
SL 3020-10	3/8"	10	17,4					14,7	20	SFA-SK1-10	23,0	27,5	SK1-06	19,9		
SL 3020-13	1/2"	13	20,5					18,1	26	SFA-SK1-13	27,0	33,5	SK1-08	24,0		

It is important to check our download center for updates on a regular basis.
 The swage dimensions listed in the tables are approximate data. Due to variations in hose, coupling tolerances and slight deviation in the swaging machine differences may occur. All of the information contained in this document has been composed with the utmost care. Taking all of this into consideration, we cannot accept liability for any imperfections within this document.

Swaging Chart

UNIVERSAL

Hose type	Hose dimensions				Internal skive		External skive		Ferrule dimensions				Swage diam.	Die set ref.	Adjustment
	(Inch)	Inner Ø	Outer Ø	Layers	Ø	Length	Ø	Length	Part No.	Ø	Length	Prod.code	Ø +/- 0.1 mm		
AlfaBiotech - Skive - Standard Inserts															
ALFABIOTECH 4000 - MINETUFF ISO 18752															
ABT-4K-DN20-4S	3/4"	19	29,5	4			26,6	33	SFA-4S-20	37,0	41,5	H1100404-12	32,3		
ABT-4K-DN25-4S	1"	25	37,5				34,6	37	SFA-4S-25	45,0	47,7	H1100404-16	40,9		
ALFABIOTECH EVOLUTION 4000 - MINETUFF ISO 18752															
ABT-EV4K-DN20-4S	3/4"	19	29	4			26,7	33	SFA-4S-20	37,0	41,5	H1100404-12	32,3		
ABT-EV4K-DN25-4S	1"	25	37,2				34,6	37	SFA-4S-25	45,0	47,7	H1100404-16	40,9		
ABT-EV4K-DN32-4S	1-1/4"	32	44,2				41,8	41	SFA-4S-32	55,0	54,5	H1100404-20	49,1		
ABT-EV4K-DN40-4S	1-1/2"	38	50,6				48	47	SFA-4S-40	67,0	61,1	H1100404-24	58,4		
ABT-EV4K-DN50-4S	2"	51	64,7				62,1	60	SFA-4S-50	82,0	75,1	H1100404-32	74,5		
ALFABIOTECH 5000 - MINETUFF ISO 18752															
ABT-5K-DN16-4S	5/8"	16	26,3	4			23,5	28	SFA-4S-16	33,0	37,5	H1100404-10	28,9		
ABT-5K-DN20-4S	3/4"	19	31,0				28,2	33	SFA-4S-20	37,0	41,5	H1100404-12	33,3		
ABT-5K-DN25-4S	1"	25	38,0				34,8	37	SFA-4S-25	45,0	47,7	H1100404-16	41,2		
ALFABIOTECH EVOLUTION 5000 - MINETUFF ISO 18752															
ABT-EV5K-DN16-4S	5/8"	16	25,4	4			23,2	28	SFA-4S-16	33,0	37,5	H1100404-10	29		
ABT-EV5K-DN20-4S	3/4"	19	29,4				27,2	33	SFA-4S-20	37,0	41,5	H1100404-12	32,6		
ABT-EV5K-DN25-4S	1"	25	37,4				34,8	37	SFA-4S-25	45,0	47,7	H1100404-16	41,2		
ALFABIOTECH 6000 - MINETUFF ISO 18752 Exceeds SAE 100 R15															
ABT-6K-DN06-4S	1/4"	6	17,3	4			14,7	19	SFA-4S-06	22,0	26,3	H1100404-04	18,3		
ABT-6K-DN10-4S	3/8"	10	20,1				17,5	19	SFA-4S-10	25,0	28,5	H1100404-06	22,0		
ABT-6K-DN13-4S	1/2"	13	23,0				20,2	25	SFA-4S-13	29,0	34,7	H1100404-08	26,3		
ALFABIOTECH EVOLUTION 6000 - MINETUFF ISO 18752 Exceeds SAE 100 R15															
ABT-EV6K-DN06-4S	1/4"	6	17	4			14,7	19	SFA-4S-06	22,0	26,3	H1100404-04	18,3		
ABT-EV6K-DN10-4S	3/8"	10	19,8				17,5	19	SFA-4S-10	25,0	28,5	H1100404-06	22		
ABT-EV6K-DN13-4S	1/2"	13	22,5				20,2	25	SFA-4S-13	29,0	34,7	H1100404-08	26,3		

It is important to check our download center for updates on a regular basis.
 The swage dimensions listed in the tables are approximate data. Due to variations in hose, coupling tolerances and slight deviation in the swaging machine differences may occur. All of the information contained in this document has been composed with the utmost care. Taking all of this into consideration, we cannot accept liability for any imperfections within this document.

Swaging Chart

UNIVERSAL

Hose type	Hose dimensions				Internal skive		External skive		Ferrule dimensions				Swage diam.	Die set ref.	Adjustment
	(Inch)	Inner Ø	Outer Ø	Layers	Ø	Length	Ø	Length	Part No.	Ø	Length	Prod.code	Ø +/- 0.1 mm		
AlfaBiotech - Skive - Interlock G2 (H) Inserts															
ALFABIOTECH 4000 - MINETUFF ISO 18752															
ABT-4K-DN25-4S	1"	25	37,5	4	29,3	16	34,6	48	SFA-H4-25	46,0	55,7	H1700200-16	41,6		
ABT-4K-DN40-4S	1-1/2"	38	51,8		42,0	19	49,0	56	SFA-H4-40	62,0	68,0	H1700200-24	57,2		
ABT-4K-DN50-4S	2"	51	66,8		56,8	26	64,0	69	SFA-H4-50	78,0	79,5	H1700200-32	73,3		
ALFABIOTECH EVOLUTION 4000 - MINETUFF ISO 18752															
ABT-EV4K-DN25-4S	1"	25	37,2	4	29,1	16	34,6	48	SFA-H4-25	46,0	55,7	H1700200-16	41,6		
ABT-EV4K-DN32-4S	1-1/4"	32	44,2		35,6	18	41,8	54	SFA-H4-32	55,0	66,0	H1700200-20	49,8		
ABT-EV4K-DN40-4S	1-1/2"	38	50,6		42,2	19	48	56	SFA-H4-40	62,0	68,0	H1700200-24	56,4		
ABT-EV4K-DN50-4S	2"	51	64,7	55,2	26	62,1	69	SFA-H4-50	78,0	79,5	H1700200-32	71,8			
ALFABIOTECH 5000 - MINETUFF ISO 18752															
ABT-5K-DN20-4S	3/4"	19	31,0	4	22,9	14	28,2	42	SFA-H4-20	38,0	48,7	H1700200-12	33,6		
ABT-5K-DN25-4S	1"	25	38,0		29,6	16	34,8	48	SFA-H4-25	46,0	55,7	H1700200-16	41,7		
ABT-5K-DN32-4S	1-1/4"	32	45,8		36,6	18	43	56	SFA-H4-32	55,0	66,0	H1700200-20	50,7		
ABT-5K-DN40-6S	1-1/2"	38	54,8	6	42,2	19	52,2	58	SFA-H46-40	69,5	68,0	H1700301-24	62,0		
ALFABIOTECH EVOLUTION 5000 - MINETUFF ISO 18752															
ABT-EV5K-DN20-4S	3/4"	19	29,4	4	22,4	17	27,2	42	SFA-H4-20	38,0	48,7	H1700200-12	32,8		
ABT-EV5K-DN25-4S	1"	25	37,4		29,6	16	34,8	48	SFA-H4-25	46,0	55,7	H1700200-16	41,7		
ABT-EV5K-DN32-4S	1-1/4"	32	44,0		36,1	18	41,8	54	SFA-H4-32	55,0	66,0	H1700200-20	49,8		
ABT-EV5K-DN40-6S	1-1/2"	38	54,8	6	42,2	19	52,2	58	SFA-H46-40	69,5	68,0	H1700301-24	62		
ABT-EV5K-DN50-6S	2"	51	68,7	55,3	26	66,3	67	SFA-H46-50	88,0	79,5	H1700301-32	79,7			
ALFABIOTECH 6000 - MINETUFF ISO 18752 EXCEEDS SAE 100 R15															
ABT-6K-DN16-4S	5/8"	16	28,2	4	20,3	14	25,4	39	SFA-H46-16	35,5	46,0	H1700301-10	32,0		
ABT-6K-DN20-4S	3/4"	19	31,4		22,8	14	28,6	42	SFA-H4-20	38,0	48,7	H1700200-12	33,5		
ABT-6K-DN25-4S	1"	25	38,6		29,3	16	35,8	48	SFA-H4-25	46,0	55,7	H1700200-16	41,7		
ABT-6K-DN32-6S	1-1/4"	32	49,3	6	37,9	18	46,5	56	SFA-H46-32	62,0	66,0	H1700301-20	55,6		
ABT-6K-DN40-6S	1-1/2"	38	56,5	43,9	19	53,7	58	SFA-H46-40	69,5	68,0	H1700301-24	63,2			
ALFABIOTECH EVOLUTION 6000 - MINETUFF ISO 18752 EXCEEDS SAE 100 R15															
ABT-EV6K-DN16-4S	5/8"	16	27,8	4	19,1	14	25,5	39	SFA-H46-16	35,5	46,0	H1700301-10	32,0		
ABT-EV6K-DN20-4S	3/4"	19	30,6		22,4	14	28,4	42	SFA-H4-20	38,0	48,7	H1700200-12	33,5		
ABT-EV6K-DN25-4S	1"	25	38,0		29,0	16	35,6	48	SFA-H4-25	46,0	55,7	H1700200-16	41,7		
ABT-EV6K-DN32-6S	1-1/4"	32	47,6	6	35,7	18	44,8	56	SFA-H46-32	62,0	66,0	H1700301-20	54,3		
ABT-EV6K-DN40-6S	1-1/2"	38	54,4	42,1	19	51,8	58	SFA-H46-40	69,5	68,0	H1700301-24	61,6			

It is important to check our download center for updates on a regular basis.
 The swage dimensions listed in the tables are approximate data. Due to variations in hose, coupling tolerances and slight deviation in the swaging machine differences may occur. All of the information contained in this document has been composed with the utmost care. Taking all of this into consideration, we cannot accept liability for any imperfections within this document.

Swaging Chart

UNIVERSAL

Hose type	Hose dimensions				Internal skive		External skive		Ferrule dimensions				Swage diam.	Die set ref.	Adjustment
	(Inch)	Inner Ø	Outer Ø	Layers	Ø	Length	Ø	Length	Part No.	Ø	Length	Prod.code	Ø +/- 0.1 mm		
AlfaBiotech - Skive - Interlock (H) Inserts															
ALFABIOTECH 4000 - MINETUFF ISO 18752															
ABT-4K-DN25-4S	1"	25	37,5	4	29,3	17	34,6	65	SFA-4H-25	46,0	74,7	H1400200-16	41,6		
ABT-4K-DN40-4S	1-1/2"	38	51,8		42,0	22	49,0	81	SFA-4H-40	70,0	89,5	H1400200-24	57,2		
ABT-4K-DN50-4S	2"	51	66,8		56,8	29	64,0	85	SFA-4H-50	87,0	125	H1400200-32	73,3		
ALFABIOTECH EVOLUTION 4000 - MINETUFF ISO 18752															
ABT-EV4K-DN25-4S	1"	25	37,2	4	29,3	17	34,6	65	SFA-4H-25	46,0	74,7	H1400200-16	41,6		
ABT-EV4K-DN32-4S	1-1/4"	32	44,2		36,1	22	41,8	74	SFA-4H-32	55,0	88,2	H1400200-20	49,8		
ABT-EV4K-DN40-4S	1-1/2"	38	50,6		42,2	22	48	81	SFA-4H-40	70,0	89,5	H1400200-24	56,4		
ABT-EV4K-DN50-4S	2"	51	64,7		55,1	29	62,1	85	SFA-4H-50	87,0	125	H1400200-32	71,8		
ALFABIOTECH 5000 - MINETUFF ISO 18752															
ABT-5K-DN20-4S	3/4"	19	31,0	4	22,9	15	28,2	52	SFA-4H-20	38,0	60,2	H1400200-12	33,6		
ABT-5K-DN25-4S	1"	25	38,0		29,6	17	34,8	65	SFA-4H-25	46,0	74,7	H1400200-16	41,7		
ABT-5K-DN32-4S	1-1/4"	32	45,8		36,6	22	43	74	SFA-4H-32	55,0	88,2	H1400200-20	50,7		
ABT-5K-DN40-6S	1-1/2"	38	54,8	6	42,2	22	52,2	81	SFA-R15-40	69,5	94,0	H1400301-24	62,0		
ABT-5K-DN50-6S	2"	51	70,2		56,6	29	67,4	85	SFA-R13-50	88,0	99,0	H1400301-32	80,6		
ALFABIOTECH EVOLUTION 5000 - MINETUFF ISO 18752															
ABT-EV5K-DN20-4S	3/4"	19	29,4	4	22,4	15	27,2	52	SFA-4H-20	38,0	60,2	H1400200-12	32,8		
ABT-EV5K-DN25-4S	1"	25	37,4		29,6	17	34,8	65	SFA-4H-25	46,0	74,7	H1400200-16	41,7		
ABT-EV5K-DN32-4S	1-1/4"	32	44,0		36,1	22	41,8	74	SFA-4H-32	55,0	88,2	H1400200-20	49,8		
ABT-EV5K-DN40-6S	1-1/2"	38	54,8		42,2	22	52,2	81	SFA-R15-40	69,5	94,0	H1400301-24	62		
ALFABIOTECH 6000 - MINETUFF ISO 18752 EXCEEDS SAE 100 R15															
ABT-6K-DN16-4S	5/8"	16	28,2	4	20,3	15	25,4	50	SFA-R15-16	35,5	57,5	H1400301-10	31,7		
ABT-6K-DN20-4S	3/4"	19	31,4		22,8	15	28,6	52	SFA-4H-20	38,0	60,2	H1400200-12	34,0		
ABT-6K-DN25-4S	1"	25	38,6		29,3	17	35,8	65	SFA-4H-25	46,0	74,7	H1400200-16	41,7		
ABT-6K-DN32-6S	1-1/4"	32	49,3	6	37,9	22	46,5	74	SFA-R15-32	62,0	88,0	H1400301-20	55,6		
ABT-6K-DN40-6S	1-1/2"	38	56,5		43,9	22	53,7	81	SFA-R15-40	69,5	94,0	H1400301-24	63,2		
ALFABIOTECH EVOLUTION 6000 - MINETUFF ISO 18752 EXCEEDS SAE 100 R15															
ABT-EV6K-DN16-4S	5/8"	16	27,8	4	19,1	15	25,5	50	SFA-R15-16	35,5	57,5	H1400301-10	31,7		
ABT-EV6K-DN20-4S	3/4"	19	30,6		22,4	15	28,4	52	SFA-4H-20	38,0	60,2	H1400200-12	34,0		
ABT-EV6K-DN25-4S	1"	25	38,0		29	17	35,6	65	SFA-4H-25	46,0	74,7	H1400200-16	41,7		
ABT-EV6K-DN32-6S	1-1/4"	32	47,6		35,7	22	44,8	74	SFA-R15-32	62,0	88,0	H1400301-20	54,3		
ABT-EV6K-DN40-6S	1-1/2"	38	54,4	6	42,1	22	51,8	81	SFA-R15-40	69,5	94,0	H1400301-24	61,6		

It is important to check our download center for updates on a regular basis.
 The swage dimensions listed in the tables are approximate data. Due to variations in hose, coupling tolerances and slight deviation in the swaging machine differences may occur. All of the information contained in this document has been composed with the utmost care. Taking all of this into consideration, we cannot accept liability for any imperfections within this document.