

ASTM D 3654 Method A (1 hr dwell, 1 sq. in, 4 lb. load)

ASTM D 2979

Product Construction Sheet

FLX000316 - FLEXcon® DPM® Silver

GENERAL DESCRIPTION:

This is a print receptive metalized silver polyester film coated with a permanent pressure sensitive acrylic adhesive backed with a semi-bleached kraft liner.

UL RECOGNITION:

Expected Shear

(hours)

Tack (gm)

This product is UL recognized. For further information, please reference FLEXcon's UL file number PGGU2.MH10170 or contact your FLEXcon representative.

PRODUCT DATA		VALUE			TEST METHOD
PHYSICAL PROPERTIES					
Thickness mil (micron)	Adhesive:		(20-23)		ASTM D 3652 (Modified for use with non-tape product)
Dimensional Stability (%)		No shrinkage observed			On Al panel at 160°F (71°C) for 24 hr.
ADHESION PROPERTIES*					
	Average	rage			
Adhesion from	oz/in (N/	m)			
Stainless Steel Acrylic Glass Polypropylene	55 (60 77 (84 68 (74 15 (16	7) 8)			ASTM D 903 (Modified for 72 hr dwell time)

* For guidance only, not to be used for setting specifications. Due to the custom nature of this product, the data presented are based on three or less production runs.

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EXPECTED EXTERIOR LIFE	Two years	
SERVICE TEMPERATURE RANGE	-40°F to 302°F (-40°C to 150°C)	
MINIMUM APPLICATION TEMPERATURE	50°F (10°C)	
STORAGE STABILITY	Two years stored at 70°F (21°C) and 50% RH	
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Product Performance and Suitability

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