

## **Product Construction Sheet**

FLX000290 - FLEXcon® COMPUcal® EXCEL™ 22450

## GENERAL DESCRIPTION:

This is a matte topcoated metalized silver polyester film coated with a permanent pressure sensitive acrylic adhesive backed with a semi-bleached kraft release liner.

## UL RECOGNITION:

Tack (g)

This product is UL recognized. For further information, please reference FLEXcon's UL file number PGI2.MH16635 (N) or contact your FLEXcon Representative.

PRODUCT DATA		VALUE			TEST METHOD
PHYSICAL PROPERTIES					
Thickness mil (micron)	Adhesive:	0.8-0.9	(20-23)	+/- 10 % +/- 0.1 (3) +/- 10 %	ASTM D 3652 (Modified for use with non-tape product)
Dimensional Stability (%)	No shrinkage observed			served	On Al panel at 160°F (71°C) for 24 hr.
ADHESION PROPERTIES*					

Adhesion from	Average oz/in (N/m)	
Stainless Steel Acrylic Glass Polypropylene	70 (770) 74 (814) 66 (726) 8 (88)	ASTM D 903 (Modified for 72 hr. dwell time)
Expected Shear (hours)	15	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)

<sup>\*</sup> For guidance only, not to be used for setting specifications. Due to the custom nature of this product, the data presented are based on three or less production runs.

ASTM D 2979

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EXPECTED EXTERIOR LIFE	Two years				
SERVICE TEMPERATURE RANGE	-40°F to 302°F (-40°C to 150°C)				
MINIMUM APPLICATION TEMPERATURE	32°F (0°C)				
STORAGE STABILITY	Two years stored at 70°F (21°C) and 50% RH				
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## **Product Performance and Suitability**

All of the descriptive information, the typical performance data, and recommendations for the use of FLEXcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by FLEXcon. All purchasers of FLEXcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of FLEXcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.