

## FLEXcon Mounting & Bonding Adhesive Selection Guide



| Adhesive | Classification                | Features & Benefits   | Peel (SS) | Shear  | Tack      |
|----------|-------------------------------|---|-----------|--------|-----------|
| L-344    | General Purpose               | Excellent adhesion to metal and high surface energy plastics  | Med-High  | Medium | Very High |
| L-606    | General Purpose / Performance | Excellent adhesion to a wide variety of metal and plastic surfaces, including polypropylene & polyethylene<br>Exceptional performance on textured and uneven surfaces   | High      | Medium | Very High |
| L-778    | High Performance              | Permanent adhesion to a variety of surfaces including low surface energy plastics, painted metal, powder coated paint, polycarbonate, thermoplastic polyolefins, and fiberglass<br>Surfaces only need to be cleaned with an IPA/water wash, eliminating the need for flame treatment or pre-application primers | Very High | Medium | Very High |
| L-326    | High Performance              | Designed to bond to a variety of substrates in high-performance assembly applications across a range of industries. This product has a high level of resistance to ooze, improving converting performance by allowing for increased line speed and waste reduction in the diecutting process.                   | High      | Medium | Very High |

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