

Product Construction Sheet

FLX000315 - FLEXcon® DPM® Poly White RTS

GENERAL DESCRIPTION:

This is a topcoated white polyester film coated with a permanent pressure sensitive acrylic adhesive backed with a semi-bleached kraft release liner which has been coated on backside with Quilon® to prevent label pick-off.

UL RECOGNITION:

This product is UL recognized. For further information, please reference FLEXcon's UL file number PGGU2.10170 or contact your FLEXcon Representative.

PRODUCT DATA		VALUE	TEST METHOD
PHYSICAL PROPERTIES			
Thickness mil (micron)	Adhesive:	2.0 (51) +/- 10 % 1.9-2.1 (48-53) +/- 0.1 (3) 3.1 (79) +/- 10 %	ASTM D 3652 (Modified for use with non-tape product)
Dimensional Stability (%)		No shrinkage observed	On Al panel at 160°F (71°C) for 24 hr.
ADHESION PROPERTIES*			
Adhesion from	Average oz/in (N,	/m)	
Stainless Steel Acrylic Glass Polypropylene	(342) 177)	ASTM D 903 (Modified for 72 hr dwell time)
Expected Shear (hours)	75		ASTM D 3654 Method A (1 hr dwell, 1 sq. in, 4 lb. load)
Tack (gm)	1650		ASTM D 2979
	ented are bas	for setting specifications. Due sed on three or less production	
EXPECTED EXTERIOR LIFE		Two years	
SERVICE TEMPERATURE RANGE		-40°F to 302°F (-40°C to 150°C)

MINIMUM APPLICATION TEMPERATURE	50°F (10°C)	
STORAGE STABILITY	Two years stored at 70°F (21°C) and 50% RH	
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Product Performance and Suitability

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