

Chicago Area/Metro East Rule

MOTOR VEHICLE REFINISHING





Chicago Area: Cook, DuPage, Kane, Lake, McHenry and Will Counties and Aux Sable Township and Goose Lake

Township in Grundy County and Oswego Township in Kendall County

Metro East Area: Madison, Monroe, and St. Clair Counties

1/1/2015

Coating Category	Ibs/U.S. gal Limit: VOC Less Water Less Exempts		
Surface Preparation – Plastic*	6.5		
Surface Preparation – Other*	1.4		
Pretreatment Coating	6.5		
Primer / Primer Surfacer	4.8		
Primer Sealer	4.6		
Topcoat - Single-Stage	5.0		
Multi-Stage Topcoat 2-stage (BC/CC)	5.0		
Multi-Stage Topcoat 3 or more stage (BC/CC)	5.2		
Specialty Coatings	7.0	*VOC content value	

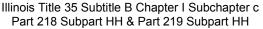
Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Surface Preparation				Limit: 6.5/1.4 lbs/gal
SWX350 H₂O-SO-CLEAN [™] Wax & Grease Remover	-	-	-	0.17
SX1005 Low VOC Wax and Grease Remover	-	-	-	0.42

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coatings				Limit: 6.5 lbs/gal
P330-1100 Etch Primer	P330-1101	-	1:1	6.2
SXA1031 Etch Primer (aerosol)	-	-	RTS	N/A
Primer Surfacer				Limit 4.8 lbs/gal
P330-1300 Acrylic Surfacer	-	P830-2100	1:1	4.8
P330-1700 2K High Build Primer Surfacer	P315-3700	P830-20XX	4:1:1	4.66
Primer Sealer				Limit: 4.6 lbs/gal
P330-1200 Epoxy Primer	P330-1201	-	2:1	4.6
P330-1400 Synthetic Sealer	-	P830-20XX	4:1	4.6
P330-1600 2 Pack Primer Sealer	P315-3500	P830-20XX	8:2-3:1	4.6
Single Stage Coating				Limit: 5.0 lbs/gal
VA Acrylic Enamel	-	P830-20XX	4:1	5.0
VA Acrylic Enamel Activated	P315-3500	P830-20XX	16:1:4	5.0
VU 2-Pack Urethane	P315-3500	P830-20XX	8:1:2	5.0



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Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Multi Stage Topcoat			Syste	m VOC Limit¹: 5.0 lbs/gal
Color Coating				Limit ² : 6.3 lbs/gal
VB Basecoat	-	P830-20XX	1:1	6.30
VBP Basecoat	-	P830-20XX	1:1	6.30
Clear Coating				Limit ² : 4.3 5 lbs/gal
P390-4000 HS Clearcoat	P315-3511	P830-20XX	4:1:1	4.3
P390-4001 Rapid Clear	P315-3511	P830-20XX	4:1:1	4.3
P390-4003 Multi-Purpose Clear	P315-353X	-	4:1	4.18

Coatings for Process Specific Purposes / Additives to Create Specialty	y Coatings ³ Limit 7.0 lbs/gal
P330-1800 Plastics Primer	SXA1044 High Build Flexible Surfacer
SX1056 Flexible Sealer	SXA1050 Plastic Adhesion Promoter
SX1057 Flexible Surfacer	SU4901 Clean & Scuff Sponge
SXA1030 Black Guide Coat	SU4902 Plastic Prep Wipe
SXA1041 Bumper Black	SU4903/SUA4903 Advanced Plastic Bond

- 1. The VOC limit on Tri-Coat and Quad-Coat Multi-Stage Systems is 5.2 lbs/gal.
- 2. The VOC of the BC/CC (Multi-stage) system is found by BC/CC composite calculation, where the VOC_{sys} = (VOC_{bc} + 2VOC_{cc}) / 3, as specified b current air quality regulations.
- 3. Specialty coatings include, but are not limited to, the listed products.

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