

Imperial County APCD Rule 427 Automotive Refinishing Operations Amended: 02/23/2010 | In Effect: 04/01/2010

Coating Category		Ibs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts)						
Solvent (Surface Cleaner)	0.21 (25)*							
Pretreatment Coating/Wash Primer	5.5 (660)							
Primer/Primer Surfacer	2.1 (250)							
Primer Sealer	2.1 (250)							
Single-Stage Coating	2.8 (340)							
Color Coating	3.5 (420)							
Clear Coating	2.1 (250)							
Uniform Finish Coating	4.5 (540)							
Adhesion Promoter	4.5 (540)							
Product Code & Name			Reducer	Mix Ratio	VOC Content			
Solvent (Substrate Cleaner)				Limit:	0.21 lbs/gal (25 g/L)			
SWX350 H2O-SO-CLEAN [®] Wax & Grease Remover			-	-	0.17 (20)			
CFX435LV - Low VOC Cleaner			Water	1:1	0.20 (25)			
Product Code & Name		Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt			
Primer/Primer Surfacer				Limit:	2.1 lbs/gal (250 g/L)			
F8801/WH/BK Thin Film Epoxy Primers		F8800	F8310	2 : 1 : 1/2	1.84 (221)			
F8802/WH/BK Sandable Epoxy Primers		F8800	F8310	2:1:1/2	1.51 (181)			
F8810/WH/BK Urethane Primers		F8204	F8311, F8312, or F8313	4 : 1 : 1	1.43 (171)			
F8810/WH/BK Urethane Primers		F8200 or F8201	F8311, F8312, or F8313	8:1:2	1.43 (171)			
F8811 Urethane Surfacer		F8204	F8311, F8312, or F8313	4:1:1	1.35 (162)			
F8812/WH/BK Fast Dry Sealers		F8201	F8311	3:1:1	1.79 (215)			
F8812/WH/BK Fast Dry Sealers		F8204	F8311	6:1:2	1.79 (215)			
Product Code & Name		Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt			
Single-Stage Coating				Limit:	2.8 lbs/gal (340 g/L)			
F1DG Ultra Low VOC Direct Gloss		F8200, F8201, or F8203	F8311, F8312, or F8313	2 : 1 :1	1.46 (175)			
F1M Ultra Low VOC Matte Topcoat		F8200	F8312 or F8313	3:1:1	1.50 (180)			



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Product Code & Name		Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt		
Color Coating				Limit:	3.5 lbs/gal (420 g/L)		
F1BC Ultra Low VOC Basecoat		F8200, F8201, F8202, or F8203	F8311, F8312, or F8313	2:1:1	1.48 (177)		
Product Code & Name		Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt		
Clear Coating	Limit:	2.1 lbs/gal (250 g/L)					
F8600 Ultra Low VOC Repair Clearcoat		F8200 or F8201	F8311	3:1:1	1.36 (163)		
F8600 Ultra Low VOC Repair Clearcoat		F8200 or F8201	F8314	3:1:1	1.89 (226)		
F8605 Ultra Low VOC Clearcoat		F8200 or F8201	F8311	3:1:1	1.51 (181)		
F8605 Ultra Low VOC Clearcoat		F8200 or F8201	F8314	3:1:1	2.01 (241)		
Additional Products: (listing not intended to be all inclusive)							
F8720 Blending Clear	SU4901 Clean and Scuff Sponge			SXA840 Uniform Finish Blender (Aerosol)			
SLV840 Uniform Finish Blender	SU470LV 1K Compliant Adhesion Promoter						

Imperial County APCD Rule 427– PPG DELFLEET ONE™

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