

Washington DC

Chapter 7 Section 718: Motor Vehicle and Mobile Equipment Non-Assembly Line Coating Operations



In Effect: 5/9/2016

Coating Category	Ibs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).		
Solvent (Surface Cleaner)*	0.21 (25)		
Pretreatment Coating	5.5 (660)		
Primer / Primer Surfacer	2.1 (250)		
Primer Sealer	2.1 (250)		
Single Stage Coating	2.8 (340)		
Color Coating	3.5 (420)		
Underbody Coating	3.6 (430)		
Clear Coating	2.1 (250)		
Adhesion Promoter	4.5 (540)	*VOC content applies to this category only.	

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H ₂ O-SO-CLEAN [®] Wax & Grease Remover	-	-	-	0.17 (20)
SX1009 2.9 VOC Bug & Tar Remover*	-	-	-	2.89 (346)
DX103 MULTI-PREP® **	-	-	-	6.47 (775)
SXA103 Multi-Prep***	-	-	Aerosol	5.88 (705)
SXA330 Wax& Grease Remover***	-	-	Aerosol	5.77 (691)

^{*4(}a)(1),(2) & (3) allows 20 gal/yr. cleaning solvents if annual coatings usage greater than or equal to 400 gal., 15 gal/yr. if greater than or equal to 150 gal coatings annually and 10 gal/yr. if less than 150 gal. coatings annually

**4(b) allows 20 gal/yr cleaning solvents for plastic solvents if dispensed in a non aerosol hand-held spray bottle

***4(c) allows 160 oz./day aerosol cleaning solvents

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Ex- empt
Pretreatment Coatings				Limit:	5.5 lbs/gal (660 g/L)
SX1071 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer / Primer Surfacer				Limit	2.1 lbs/gal (250 g/L)
P330-1900 Multi-Purpose 2.1 VOC Primer	P315-3900	P830-203X	-	4:1:2	1.96 (235)
P330-2200 2.1 VOC Epoxy Primer-Gray	P330-2201	P830-203X	-	2:1:1	2.07 (248)
P330-2300 2.1 VOC 1K Primer Surfacer - Grey	-	P830-203X	-	2:1	2.08 (249)
Primer Sealer (apply over previously coated surfa	aces)			Limit:	2.1 lbs/gal (250 g/L)
P330-1900 Multi-Purpose 2.1 VOC Primer	P315-3900	P830-203X	P390-4004, P390-4005	3:1:1:1	2.02 (242)
P330-2200 2.1 VOC Epoxy Primer-Gray	P330-2201	P830-203X	-	2:1:2	2.07 (248)
P330-2400 2 1 VOC Urethane Sealer-Grey	P315-3900	P830-203X	-	4:1:1	2.01 (241)
Single Stage Coating				Limit:	2.8 lbs/gal (340 g/L)
VUX 2.8 VOC Direct Gloss Acrylic Urethane	P315-4700	P830-203X	-	4:1:2	2.80 (335)

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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Color Coating				Limit: 3.5 lb	os/gal (420 g/L)
VBX 3.5 Basecoat	-	P830-203X	-	1:1	(419) 3.50
Use VBPX blend to spray mix recommendation without P315-4700 only with new color formulas that contain P350-3900					
VBPX 3.5 VOC Acrylic Urethane Basecoat	-	P830-203X	-	1:1	(417) 3.48
Use VBPX blend to spray mix recommendations with P315-4700 with all historic color formulas that contain P350-3600					
VBPX 3.5 VOC Acrylic Urethane Basecoat	P315-4700	P830-203X	-	10: 1:10	(417) 3.48
VBPX 3.5 VOC Acrylic Urethane Basecoat	P315-4700	P830-203X	-	10:1: 5	(417) 3.48

Clear Coating			Lim	it: 2.1 lbs/gal (250 g/L)	
P390-4004 2.1 VOC Urethane Clear	P315-4400, P315-4401	-	-	4:1	2.09 (250)
P390-4005 2.1 VOC Urethane High Gloss Clear	P315-4400, P315-4401	-	-	4:1	2.07 (248)

Additional Products (listing not intended to be all inclusive)				
SLV4985 Universal Matting Agent	SUA4903 Advanced Plastic Bond	SXA1044 High Build Flexible Surfacer		
SLV73 Fisheye Eliminator	SWX100 Waterborne Gun Cleaner	SXA1050 Plastic Adhesion Promoter		
SLV814 Universal Flexibilizer	SXA840 OneChoice Blending Solvent	SX1047 High Build WB Flexible Surfacer		
SLV840 Uniform Finish Blender	SXA1030 Black Guide Coat			
SU4901 Clean and Scuff Sponge	SXA1041 Bumper Black			

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