

San Joaquin Valley APCD

Motor Vehicle and Mobile Equipment Coating Operations
Rule 4612



Amended: 10/21/2010 | In Effect: 10/21/2010

Coating Category	Ibs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).		
Solvent (Surface Cleaner)*	0.21 (25)		
Pretreatment Coating	5.5 (660)		
Primer / Primer Surfacer	2.1 (250)		
Primer Sealer	2.1 (250)		
Single Stage Coating	2.8 (340)		
Color Coating	3.5 (420)		
Underbody Coating	3.6 (430)		
Clear Coating	2.1 (250)		
Uniform Finish Coating	4.5 (540)		
Adhesion Promoter	4.5 (540)	*VOC content applies to this category only	

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H <sub>2</sub> O-SO-CLEAN <sup>®</sup> Wax & Grease Remover	-	-	-	0.17 (20)
SX1009 2.9 VOC Bug & Tar Remover*	-	-	-	2.89 (346)
SXA103 MULTI-PREP® **	-	-	Aerosol	5.88 (705)
SXA330 Wax and Grease Remover**	-	-	Aerosol	5.77 (691)

<sup>\*</sup>Allowed under Rule 4612 section 5.8.2.

\*\* Rule 4663- 4.8 Cleaning with aerosol products shall not be subject to the VOC content limits of Table 1 if 160 fluid ounces or less of non-compliant aerosol products are used per day, per facility. The use of such product shall comply with ARB regulations.

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings				Limi	t: 5.5 lbs/gal (660 g/L)
SX1071 ECOBASE <sup>®</sup> 5.5 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer				Lim	it 2.1 lbs/gal (250 g/L)
JP209 Gray Polyester Primer / Filler	MEKP	-	-	0.5 oz. per quart	0.98 (118)
JP35X 2.1 VOC Multi-Purpose Primer	JH358	JR55X	-	4:1:2	2.05 (246)
JP390 2.1 VOC Epoxy Primer - Gray	JH397	JR55X	-	2:1:1	2.07 (248)
Primer Sealer (apply over previously coated	d surfaces)			Limi	t: 2.1 lbs/gal (250 g/L)
JP35X 2.1 VOC Multi-Purpose Primer	JH358	JR55X	JC78x, or JC7200	3:1:1:1	2.09 (250)
JP36X Series 2.1 VOC Urethane Sealers	JH358	JR55X	-	4:1:1	2.09 (250)
JP390 2.1 VOC Epoxy Primer - Gray	JH397	JR55X	-	2:1:2	2.07 (248)
Single Stage Coating				Limi	t: 2.8 lbs/gal (340 g/L)
JTX 2.8 VOC Direct Gloss Acrylic Urethane	JH6028	JR55X	-	4:1:2	2.80 (335)
JLX 2.8 VOC Acrylic Enamel	JH6028	JR55X	-	4:1:1	2.76 (331)
Basecoat for Multi Stage Topcoat System				Limi	t: 3.5 lbs/gal (420 g/L)
JBX 3.5 Acrylic Basecoat	-	JR29X	-	1:1	3.48 (417)
Use JBPX blend to spray mix recommendation without JH6028 only with new color formulas that contain J179					
JBPX 3.5 VOC Acrylic Urethane Basecoat	-	JR55X	-	1:1	3.49 (419)
Use JBPX blend to spray mix recommendations with JH6028 with all historic color formulas that contain J136					
JBPX 3.5 VOC Acrylic Urethane Basecoat	JH6028	JR55X	-	10:1:10	3.48 (417)
JBPX 3.5 VOC Acrylic Urethane Basecoat	JH6028	JR55X	-	10:1:5	3.48 (417)



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC
Clear Coating				Limi	t: 2.1 lbs/gal (250 g/L)
JC780 2.1 VOC Polyurethane Speed Clear	JH7870, JH7880,	-	-	4:1	2.08 (249)
JC781 2.1 VOC Polyurethane High Gloss Clear	JH7870, JH7880,	-	-	4:1	2.06 (247)
JC830 2.1 VOC Production Clear	JH8370, JH8380,	JR555, JR556	-	4:1:0.5	2.08 (249)
JC7100 2.1 VOC HS European Multi-Panel	JH7121, JH7131	-	-	2:1	1.95 (234)
JC7200 2.1 VOC European Clearcoat	JH72XX	-	-	2:1	2.08 (249)

Additional Products (listing not intended to be all inclusive)				
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacer (Aerosol)		
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)		
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SX1047 High Build WB Flexible Surfacer		
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)	SU470LV 1K Compliant Adhesion Promoter		
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)	SXA1041 Bumper Black (Aerosol)		

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