

## Sacramento Metro AQMD

Automotive, Mobile Equipment and Associated Parts and Components Coating Operations **Rule 459** 



Amended: 8/25/2011 | In Effect: 2/25/2012

Coating Category	Ibs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).		
Solvent (Surface Cleaner)*	0.21 (25)		
Pretreatment Coating	5.5 (660)		
Primer / Primer Surfacer	2.1 (250)		
Primer Sealer	2.1 (250)		
Single Stage Coating	2.8 (340)		
Color Coating	3.5 (420)		
Underbody Coating	3.6 (430)		
Clear Coating	2.1 (250)		
Uniform Finish Coating	4.5 (540)		
Adhesion Promoter	4.5 (540)	*VOC content value.	

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner) Limit: 0.21 lbs/gal (25 g/				
SWX350 H <sub>2</sub> O-SO-CLEAN <sup>®</sup> Wax and Grease Remover	-	-	-	0.17 (20)
SX1009 2.9 VOC Bug and Tar Remover*	-	-	-	2.89 (346)
*Allowed under Rule 459 Section 310.7 "A person shall not use any solvent other than bug and tar remover regulated under Consumer Products. Regulation 94507"				

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings				Limi	t: 5.5 lbs/gal (660 g/L)
SX1071 ECOBASE <sup>®</sup> 5.5 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer				Lim	it 2.1 lbs/gal (250 g/L)
SUA1080 UV Primer	-	-	-	Aerosol	N/A
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	-	4:1:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	-	4:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	SL93LV	4:1:1 + 10%	2.09 (250)
DPXXLV 2.1 Epoxy Primer	DP401LV	D8764, D8774, D8767	-	2:1:1	2.09 (250)
Primer Sealer (apply over previously coated surfaces)				Limi	t: 2.1 lbs/gal (250 g/L)
ECS2X A-Chromatic LV Sealer	EH391, EH392	D8764, D8774, D8767	-	4:1:1	2.05 (246)
Single Stage Coating				Limi	t: 2.8 lbs/gal (340 g/L)
ENVIROBASE <sup>®</sup> Interior System	T584	T494	-	100:15:15	2.79 (334)
Basecoat for Multi Stage Topcoat System				Limi	t: 3.5 lbs/gal (420 g/L)
Envirobase High Performance Basecoat	-	T494	-	100:10	3.33 (399)
Envirobase High Performance Basecoat	-	T494	-	100:20	3.38 (405)
Envirobase High Performance Basecoat	-	T494	-	100:30	3.50 (419)
Envirobase High Performance Basecoat	-	-	T492	100:10	2.78 (333)
Envirobase High Performance Basecoat	-	T494	T492	100:10:10	3.24 (388)
Envirobase High Performance Basecoat	-	T494	T492	100:20:10	3.28 (393)
Envirobase High Performance Basecoat	-	T494	T492	100:30:10	3.28 (393)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:10:10	3.21 (385)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:20:10	3.24 (388)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:30:10	3.25 (389)
Envirobase High Performance Basecoat	T493	-	T492	100:5:10	2.81 (337)

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VC5700 Ditzler Custom Clear

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2:1:1

2.08 (249)

**Product Code & Name** Hardener/Activator Reducer **Additives Mix Ratio Applied VOC Basecoat for Multi Stage Topcoat System** Limit: 3.5 lbs/gal (420 g/L) Envirobase High Performance Basecoat T493 T494 T492 100:5:10:10 3.21 (385) Envirobase High Performance Basecoat T493 T494 T492 100:5:20:10 3.24 (388) Envirobase High Performance Basecoat T493 T494 T492 100:5:30:10 3.25 (389) Envirobase High Performance Basecoat T493 T492 100:5:10 2.81 (337) **Underbody Coatings (Specialty)** Limit: 3.6 lbs/gal (430 g/L) 3.08 (369) Internal Repair System T581 T494 100:15:15 Internal Repair System T581 T494 100:15:20 3.09 (370) Limit: 2.1 lbs/gal (250 g/L) Clearcoat for Multi Stage Topcoat System D8126 CERAMICLEAR® D8226 2:1 2.00 (240) D8382, D8383 D8188 Glamour LV Clearcoat D8767 3:1:10% 2.05 (246) D8384, D8385 EC520 En-V® High Production Clearcoat ECH5075 **ECRXX** 3:1:1 2.07 (248) EC530 En-V Performance Clearcoat ECH5075 **ECRXX** 3:1:1 1.94 (232) ECH5075 FC550 En-V Ultra Gloss Clearcoat **FCRXX** 3.1.1 2.01 (241) \_ EC700 ONE VISIT® Production Clear ECH7070, 7080, 7090 4:1 2.08 (249) EC700 One Visit Production Clear ECH7070, 7080, 7090 D87XX SL93LV 4:0.5:1:2% 2.09 (250) EC750 One Visit Appearance Clear ECH7070, 7080, 7090 4.1 2.08 (249) ECH8075 D8767, DT1855 4:1:1 2.08 (249) EC800 Ultra Fast 2.1 Clearcoat ECH8075 ECA83 4:1:1 1.90 (228) ECW8186 Waterborne Clearcoat EHW8224 T494 5:2:2 2.09 (250) DT18XX, D87XX, VC5250 DITZLER® Satin Clear VH7250 4:1:1.5 1.85 (222) P850-1775 DT1855, D8767,

Additional Products (listing not intended to be all inclusive)				
SLV4985 Universal Flattening Agent	SLV898 Retarder	SWX100 Waterborne Gun Cleaner		
SLV73 Fisheye Eliminator	SU470LV 1K Compliant Adhesion Promoter	SXA840 Uniform Finish Blender (Aerosol)		
SLV814 Universal Flexibilizer	SU4901 Clean and Scuff Sponge	SXA1030 Black Guide Coat (Aerosol)		
SLV840 Uniform Finish Blender	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1041 Bumper Black (Aerosol)		

P850-1775

VH7780, VH7795

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