

Antelope Valley AQMD

Motor Vehicle and Mobile Equipment Coating Operations Rule 1151



Amended: 6/19/2012 | In Effect: 5/1/2013

| Coating Category* | lbs/U.S. gal (g/L) | Ibs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts). | | |
|----------------------------|--------------------|---|--|--|
| Solvent (Surface Cleaner)* | 0.21 (25) | | | |
| Pretreatment Coating | 5.5 (660) | | | |
| Primer / Primer Surfacer | 2.1 (250) | | | |
| Primer Sealer | 2.1 (250) | | | |
| Single Stage Coating | 2.8 (340) | | | |
| Color Coating | 3.5 (420) | | | |
| Underbody Coating | 3.6 (430) | | | |
| Clear Coating | 2.1 (250) | | | |
| Adhesion Promoter | 4.5 (540) | *VOC content applies to this category only. | | |

| Product Code & Name | Hardener/ Activator | Reducer | Mix Ratio | VOC Content |
|--|------------------------|---------|-----------|------------------------------|
| Solvent (Surface Cleaner) | | | | Limit: 0.21 lbs/gal (25 g/L) |
| SWX350 H ₂ O-SO-CLEAN [®] Wax and Grease Remover | - | - | - | 0.17 (20) |
| SXA330 Wax and Grease Remover* | - | - | Aerosol | 5.77 (691) |
| * Rule 1151(C.) (7) (b.) allows 160 fluid ounces of aerosol solvent products per day per facility. | | | | |

| Product Code & Name | Hardener/Activator | Reducer | Additives | Mix Ratio | Applied VOC Less Water Less Exempt |
|--|--------------------|---------------------|-----------|-------------|---------------------------------------|
| Pre-Treatment Coatings | | | | Limi | t: 5.5 lbs/gal (660 g/L) |
| SX1071 ECOBASE [®] 5.5 Etch Prime | SX1072 | - | - | 1:1 | 5.48 (657) |
| SXA1031 Etch Primer - Gray | - | - | - | Aerosol | N/A |
| Primer / Primer Surfacer | | | | Lim | it 2.1 lbs/gal (250 g/L) |
| SUA1080 UV Cured Primer Surfacer | - | - | - | Aerosol | N/A |
| ECP1X A-Chromatic Surfacer | EH391 | D8764, D8774, D8767 | - | 4:1:1 | 2.08 (249) |
| ECP1X A-Chromatic Surfacer | EH391 | D8764, D8774, D8767 | - | 4:1 | 2.08 (249) |
| ECP1X A-Chromatic Surfacer | EH391 | D8764, D8774, D8767 | SL93LV | 4:1:1 + 10% | 2.09 (250) |
| DPXXLV 2.1 Epoxy Primer | DP401LV | D8764, D8774, D8767 | - | 2:1:1 | 2.09 (250) |
| Primer Sealer (apply over previously coate | ed surfaces) | | | Limi | it: 2.1 lbs/gal (250 g/L) |
| ECS2X A-Chromatic LV Sealer | EH391, EH392 | D8764, D8774, D8767 | - | 4:1:1 | 2.05 (246) |
| Single Stage Coating | | | | Limi | it: 2.8 lbs/gal (340 g/L) |
| ENVIROBASE [®] Interior System | T584 | T494 | - | 100:15:15 | 2.79 (334) |
| Basecoat for Multi Stage Topcoat System | | | | Limi | t: 3.5 lbs/gal (420 g/L) |
| Envirobase High Performance Basecoat | - | T494 | - | 100:10 | 3.33 (399) |
| Envirobase High Performance Basecoat | - | T494 | - | 100:20 | 3.38 (405) |
| Envirobase High Performance Basecoat | - | T494 | - | 100:30 | 3.50 (419) |
| Envirobase High Performance Basecoat | - | - | T492 | 100:10 | 2.78 (333) |
| Envirobase High Performance Basecoat | - | T494 | T492 | 100:10:10 | 3.24 (388) |
| Envirobase High Performance Basecoat | - | T494 | T492 | 100:20:10 | 3.28 (393) |
| Envirobase High Performance Basecoat | - | T494 | T492 | 100:30:10 | 3.28 (393) |
| Envirobase High Performance Basecoat | T493 | T494 | T492 | 100:5:10:10 | 3.21 (385) |
| Envirobase High Performance Basecoat | T493 | T494 | T492 | 100:5:20:10 | 3.24 (388) |
| Envirobase High Performance Basecoat | T493 | T494 | T492 | 100:5:30:10 | 3.25 (389) |
| Envirobase High Performance Basecoat | T493 | - | T492 | 100:5:10 | 2.81 (337) |

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| Product Code & Name | Hardener/Activator | Reducer | Additives | Mix Ratio | Applied VOC Less Water Less Exempt |
|--|------------------------------|-----------------------------|-----------|----------------|---------------------------------------|
| Underbody Coatings (Specialty) | | | | Limi | t: 3.6 lbs/gal (430 g/L) |
| Internal Repair System | T581 | T494 | - | 100:15:15 | 3.08 (369) |
| Internal Repair System | T581 | T494 | - | 100:15:20 | 3.09 (370) |
| Clearcoat for Multi Stage Topcoat System | | | | Limi | t: 2.1 lbs/gal (250 g/L) |
| D8126 CERAMICLEAR® | D8226 | - | - | 2:1 | 2.00 (240) |
| D8188 Glamour LV Clearcoat | D8382, D8383 D8384, D8385 | D8767 | - | 3:1:10% | 2.05 (246) |
| EC520 En-V [®] High Production Clearcoat | ECH5075 | ECRXX | - | 3:1:1 | 2.07 (248) |
| EC530 <i>En-V</i> Performance Clearcoat | ECH5075 | ECRXX | - | 3:1:1 | 1.94 (232) |
| EC550 <i>En-V</i> Ultra Gloss Clearcoat | ECH5075 | ECRXX | - | 3:1:1 | 2.01 (241) |
| EC700 ONE VISIT® Production Clear | ECH7070, 7080, 7090 | - | - | 4:1 | 2.08 (249) |
| EC700 One Visit Production Clear | ECH7070, 7080, 7090 | D87XX | SL93LV | 4:0.5:1:2% | 2.09 (250) |
| EC750 One Visit Appearance Clear | ECH7070, 7080, 7090 | - | - | 4:1 | 2.08 (249) |
| EC800 Ultra Fast 2.1 Clearcoat | ECH8075 ECH8075 | D8767, DT1855 ECA83 | - | 4:1:1 4:1:1 | 2.08 (249) 1.90 (228) |
| ECW8186 Waterborne Clearcoat | EHW8224 | T494 | - | 5:2:2 | 2.09 (250) |
| VC5250 DITZLER [®] Satin Clear | VH7250 | DT18XX, D87XX, P850-1775 | - | 4:1:1.5 | 1.85 (222) |
| VC5700 Ditzler Custom Clear | VH7780, VH7795 | DT1855, D8767, P850-1775 | - | 2:1:1 | 2.08 (249) |

| Additional Products (listing not intended to be all inclusive) | | | |
|--|---|---|--|
| SLV4985 Universal Flattening Agent | SLV898 Retarder | SWX100 Waterborne Gun Cleaner | |
| SLV73 Fisheye Eliminator | SU470LV 1K Compliant Adhesion Promoter | SXA840 Uniform Finish Blender (Aerosol) | |
| SLV814 Universal Flexibilizer | SU4901 Clean and Scuff Sponge | SXA1030 Black Guide Coat (Aerosol) | |
| SLV840 Uniform Finish Blender | SUA4903 Advanced Plastic Bond (Aerosol) | SXA1041 Bumper Black (Aerosol) | |

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