

Imperial County APCD Automotive Refinishing Operations

Rule 427

Amended: 2/23/2010 | In Effect: 4/1/2010



Coating Category	Ibs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).		
Solvent (Surface Cleaner)*	0.21 (25)		
Pretreatment Coating	5.5 (660)		
Primer / Primer Surfacer	2.1 (250)		
Primer Sealer	2.1 (250)		
Single Stage Coating	2.8 (340)		
Color Coating	3.5 (420)		
Underbody Coating	3.6 (430)		
Clear Coating	2.1 (250)		
Uniform Finish Coating	4.5 (540)		
Adhesion Promoter	4.5 (540)	*VOC content applies to this category only.	

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H ₂ O-SO-CLEAN [®] Wax & Grease Remover	-	-	-	0.17 (20)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings				Limi	t: 5.5 lbs/gal (660 g/L)
SX1071 ECOBASE [®] 5.5 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer				Lim	it 2.1 lbs/gal (250 g/L)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	-	4:1:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	-	4:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	SL93LV	4:1:1 + 10%	2.09 (250)
DPLV 2.1 Epoxy Primer	DP401LV	D8764, D8774, D8767	-	2:1:1	2.09 (250)
EPW115 Waterborne Speed Prime	-	T494	-	1:13%	0.72 (86)
Primer Sealer (apply over previously coate	d surfaces)			Limi	t: 2.1 lbs/gal (250 g/L)
ECS2X A-Chromatic LV Sealer	EH391, EH392	D8764, D8774, D8767	-	4:1:1	2.05 (246)
ECS8X A-Chromatic LV Sealer	EH391, EH392	ECRXX, D87XX, DT18XX	-	4:1:1	2.07 (248)
Single Stage Coating				Limi	t: 2.8 lbs/gal (340 g/L)
ENVIROBASE® Interior System	T584	T494	-	100:15:15	2.79 (334)
Basecoat for Multi Stage Topcoat System				Limi	t: 3.5 lbs/gal (420 g/L)
Envirobase High Performance Basecoat	-	T494	-	100:10	3.33 (399)
Envirobase High Performance Basecoat	-	T494	-	100:20	3.38 (405)
Envirobase High Performance Basecoat	-	T494	-	100:30	3.50 (420)
Envirobase High Performance Basecoat	-	-	T492	100:10	2.78 (333)
Envirobase High Performance Basecoat	-	T494	T492	100:10:10	3.24 (388)
Envirobase High Performance Basecoat	-	T494	T492	100:20:10	3.28 (393)
Envirobase High Performance Basecoat	-	T494	T492	100:30:10	3.28 (393)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:10:10	3.21 (385)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:20:10	3.24 (388)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:30:10	3.25 (389)
Envirobase High Performance Basecoat	T493	-	T492	100:5:10	2.81 (337)
© 2010 PDC Industries		4		FUN(0.0)4/	Al Immedial County FUD (9/10)



Imperial County APCD

Automotive Refinishing Operations Rule 427

Amended: 2/23/2010 | In Effect: 4/1/2010

ENVIROBASE® HIGH PERFORMANCE

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Underbody Coatings (Specialty)				Lim	it: 3.6 lbs/gal (430 g/L)
Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Internal Repair System	T581	T494	-	100:15:20	3.09 (370)
Clearcoat for Multi Stage Topcoat System				Lim	it: 2.1 lbs/gal (250 g/L)
D8126 CERAMICLEAR®	D8226	-	-	2:1	2.00 (240)
D8188 Glamour LV Clearcoat	D8382, D8383 D8384, D8385	D8767	-	3:1:10%	2.05 (246)
DC4010 Velocity Premium Clear	DCH36X0	-	-	4:1	2.05 (246)
DC4125 Ceramiclear	DCH4126	-	-	2:1	2.05 (246)
EC520 En-V [®] High Production Clearcoat	ECH5075	ECRXX	-	3:1:1	2.07 (248)
EC530 <i>En-V</i> Performance Clearcoat	ECH5075	ECRXX	-	3:1:1	1.94 (232)
EC550 <i>En-V</i> Ultra Gloss Clearcoat	ECH5075	ECRXX	-	3:1:1	2.01 (241)
EC700 ONE VISIT® Production Clear	ECH7070, 7080, 7090	-	-	4:1	2.08 (249)
EC700 One Visit Production Clear	ECH7070, 7080, 7090	D87XX	SL93LV	4:0.5:1:2%	2.09 (250)
EC750 One Visit Appearance Clear	ECH7070, 7080, 7090	-	-	4:1	2.08 (249)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075 ECH8075	D8767, DT1855 ECA83		4:1:1 4:1:1	2.08 (249) 1.90 (228)
ECW8186 Waterborne Clearcoat	EHW8224	T494	-	5:2:2	2.09 (250)
VC5250 DITZLER [®] Satin Clear	VH7250	DT18XX, D87XX, P850-1775	-	4:1:1.5	1.85 (222)
VC5700 Ditzler Custom Clear	VH7780, VH7795	DT1855, D8767, P850-1775	-	2:1:1	2.08 (249)

Additional Products (listing not intended to be all inclusive)				
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacer (Aerosol)		
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)		
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SX1047 High Build WB Flexible Surfacer		
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)	SXA1041 Bumper Black (Aerosol)		
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)	SU470LV 1K Compliant Adhesion Promoter		

This "Imperial County APCD Rule 427 PPG Envirobase High Performance" wall chart is intended to provide INFORMATION to PPG's customers. In providing this wall chart, PPG makes no separate or additional warranties, express or implied, and assumes no liability or responsibility arising out of its use. It is the responsibility of each customer, RE-SELLER AND END USER of PPG's products to independently ascertain that their practices are legal, appropriate and constitute sound product stewardship. This "Imperial County APCD Rule 427 PPG Envirobase High Performance" wall chart does not include all currently compliant PPG Envirobase High Performance products. The representative products listed are compliant with Imperial County APCD Rule 427 VOC limits as of the date of this wall chart; however, subsequent changes in Imperial County APCD Rule 427 may change the compliance status of the listed products. It is the responsibility of the end user to review and comply with current regulations, including applicable coating category VOC limits, as of the date of product purchase and/or use. This document is not INTENDED to define or create legal rights or obligations. It is the responsibility of each customer, RE-SELLER AND END USER to comply with all applicable federal, state and local laws.

The PPG logo, Envirobase, Ecobase, CeramiClear, En-V, Ditzler, One Visit and H_2O -So-Clean are trademarks of PPG Industries of Ohio, Inc.