

## State of Indiana

Automotive Refinishing Coatings **Title 326, Article 8, Rule 10** In Effect: 1/1/2013



Coating Category	Ibs/U.S. gal Limit: VOC	Ibs/U.S. gal Limit: VOC Less Water Less Exempts	
Surface Preparation – Plastic*	6.5		
Surface Preparation – Other*	1.4		
Pretreatment Coating	6.5		
Primer / Primer Surfacer	4.8		
Primer Sealer	4.6		
Topcoat - Single-Stage	5.0		
Multi-Stage Topcoat 2-stage (BC/CC)	5.0		
Multi-Stage Topcoat 3 or more stage (BC/CC)	5.2		
Specialty Coatings	7.0	*VOC content value	

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Surface Preparation				Limit: 6.5/1.4 lbs/gal
SWX350 H2O-SO-CLEAN <sup>®</sup> Wax & Grease Remover	-	-	-	0.17
SX1005 Low VOC Wax and Grease Remover	-	-	-	0.42

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coatings				Limit: 6.5 lbs/gal
P330-1100 Etch Primer	P330-1101	-	1:1	6.2
SXA1031 Etch Primer (aerosol)	-	-	RTS	N/A
Primer Surfacer				Limit 4.8 lbs/gal
P330-1300 Acrylic Surfacer	-	P830-2100	1:1	4.8
P330-1700 2K High Build Primer Surfacer	P315-3700	P830-20XX	4:1:1	4.66
Primer Sealer				Limit: 4.6 lbs/gal
P330-1200 Epoxy Primer	P330-1201	-	2:1	4.6
P330-1400 Synthetic Sealer	-	P830-20XX	4:1	4.6
P330-1600 2 Pack Primer Sealer	P315-3500	P830-20XX	8:2-3:1	4.6
Single Stage Coating				Limit: 5.0 lbs/gal
VA Acrylic Enamel	-	P830-20XX	4:1	5.0
VA Acrylic Enamel Activated	P315-3500	P830-20XX	16:1:4	5.0
VU 2-Pack Urethane	P315-3500	P830-20XX	8:1:2	5.0



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Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Multi Stage Topcoat			System VOC Limit1: 5.0 lbs/gal	
Color Coating				Limit <sup>2</sup> : 6.3 lbs/gal
VB Basecoat	-	P830-20XX	1:1	6.30
VBP Basecoat	-	P830-20XX	1:1	6.30
Clear Coating				Limit <sup>2</sup> : 4.3 5 lbs/gal
P390-4000 HS Clearcoat	P315-3511	P830-20XX	4:1:1	4.3
P390-4001 Rapid Clear	P315-3511	P830-20XX	4:1:1	4.3
P390-4003 Multi-Purpose Clear	P315-353X	-	4:1	4.18

Coatings for Process Specific Purposes / Additives to Create Specialty Coatings <sup>3</sup>		Limit 7.0 lbs/gal
P330-1800 Plastics Primer	SXA1044 High Build Flexible Surfacer	
SX1056 Flexible Sealer	SXA1050 Plastic Adhesion Promoter	
SX1057 Flexible Surfacer	SU4901 Clean & Scuff Sponge	
SXA1030 Black Guide Coat	SU4902 Plastic Prep Wipe	
SXA1041 Bumper Black	SU4903/SUA4903 Advanced Plastic Bond	

1. The VOC limit on Tri-Coat and Quad-Coat Multi-Stage Systems is 5.2 lbs/gal.

2. The VOC of the BC/CC (Multi-stage) system is found by BC/CC composite calculation, where the VOC<sub>sys</sub> = (VOC<sub>bc</sub> + 2VOC<sub>cc</sub>) / 3, as specified b current air quality regulations.

3. Specialty coatings include, but are not limited to, the listed products.

We strongly recommend that distributors and body shop facility operators review Indiana Title 326 Article 8 Rule 10 for all requirements listed, including those above and beyond what is contained in this document. In particular, the rule should be consulted for distributor record keeping requirements (326 IAC 8-10-6 (b) including point of sale documentation), and body shop work standards (326 IAC 8-10-5), painter training requirements(326 IAC 8-10-5 (d)) and recordkeeping requirements for spray activity (326 IAC 8-10-9). A copy of the rule can be obtained from Indiana DEM <u>http://www.in.gov/idem/4686.htm</u> Select Title 326 Article 8, then scroll down to Rule 10. PPG Refinish can provide a copy if necessary.

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