



## STERILE SYRINGE FILTER

These filters are designed for applications where sterility of the affluent is mandatory (Sterile Compounding and Pharmaceutical use). The product contains a pharmaceutical grade PES membrane (Sterilizing Grade) and the filters are built in a 10,000-class clean room, flushed, dried and 100% integrity tested prior to packaging. The product is factory sterilized by Ethylene Oxide gas (ETO) ensuring sterility.

## Technical Data Sheet

**Catalog Number:** D65RDS065S020LFLM-PH-ETO



### **Materials of Construction**

**Filter Membrane:** 0.65 µm Pre-filter/0.2 µm Final, Pharmaceutical Grade Polyethersulfone (PES) Sterilizing Grade - Hydrophilic

**Supports:** Polypropylene

**Capsule Body:** Polypropylene

### **Filter Dimensions and Specifications**

**Outer Diameter:** 73 mm (2.87")

**Capsule Body Thickness:** 10.1 mm (0.397")

**Length, Fitting to Fitting:** 40 mm (1.575")

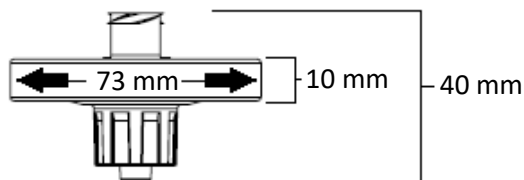
**Filter Area:** 26 cm<sup>2</sup> (4 in<sup>2</sup>)

**Sterilization:** The filter is factory sterilized by Ethylene Oxide Gas (ETO)

**Inlet Fitting:** Luer Loc Female

**Outlet Fitting:** Luer Loc Male

**Volume Filtered:** 385 ml to 1,150 ml



### Integrity Data

Pore Size	Min, Bubble Point, 25°C	Challenge Microorganisms	CFU per cm <sup>2</sup>
0.20 µm	≥3.5 bar (50 psi)	Brevundimonas Diminuta (ATCC 19146)	10 <sup>7</sup>

### Operating Parameters

Maximum Working Pressure: 5.5 bar (80 Psi) @ 25 °C (77 °F)

Maximum differential Pressure (forward): 4.1 bar (60 Psi) @ 25 °C (77 °F)

Maximum differential Pressure (reverse): 2.1 bar (30 Psi) @ 25 °C (77 °F)

Maximum Operating Temperature: 80 °C (176 °F)

Recommended Replacement Pressure: 2.4 bar (35.3 Psi)

### Safety

- USP Bacteria Endotoxins: ≤25 EU/ml
- Factory Sterilized: Ethylene Oxide Gas (ETO)
- Product was 100% Integrity Tested and flushed with filtered water @ 0.05 µm
- Safe for Human/Veterinarian Use – Applies when the requirements from CGMP CFR part 210 and 211 and additional requirement 21 CFR part 600 and 21 CFR part 680 are used in the aseptic processing.

### Regulatory

- Complies with USP 797 Guidelines
- ASTM F838-05 - Bacterial Retention
- FDA 21 CFR 177.1655
- USP Class VI - Biological Reactivity
- ISO 10993-Part 1.5 - Cytotoxicity
- ISO 14001; ISO 13485; OHSMS 18001 Certified.
- ASTM Hemolysis testing
- There's no animal-derived material is intentionally added or used during the manufacture of the filters.



www.internationalfilterproducts.com  
 7914 Ajay Dr.  
 Sun Valley, CA 91352  
 Tel: (818) 504-8115 - Office  
 Tel: (818) 917-9538 - Cell  
 E-mail: sales@internationalfilterproducts.com



PROUD MEMBER  
 Alliance for  
 Pharmacy  
 Compounding

