

Express Names™ Application Instructions

- For application on cotton, polyester or poly/cotton blends.
- An extra transfer is provided for testing purposes
- Before applying, check your transfers for spelling, color placement, etc.

1. Set Your Heat Press

If not a Hotronix® heat press, add 10°

Temperature: 365°F

Time: 4 Seconds

Pressure: Med/Firm 6-8 (60-80psi)

2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

3. Position & Press

- Place transfer face down on the garment.
- Close the machine and press for 4 seconds.

4. Pause & Peel

- Open machine and pause for 3-5 seconds.
- Peel off the paper backing in a smooth, even motion.

Tips:

- This product can also be applied at 340°F for 10 seconds.
- If applying Champ Pro numbers, you can apply at 300°F for 15 seconds.
- Do not use a pillow
- With normal application, no cover sheet is needed.
A cover sheet could possibly block heat from reaching the application.

Resources:

[TransferExpress.com/videos](https://www.transferexpress.com/videos)

Helping Your Business Grow

Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business.
[TransferExpress.com/webinars](https://www.TransferExpress.com/webinars)

Storage and Shelf Life of Your Transfers

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

Have a question?

Email us at info@TransferExpress.com

TransferExpress.com
1-800-622-2280

info@TransferExpress.com

Monday- Friday
8 am - 6 pm ET

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