

# UltraColor® Soft Application Instructions

- For application on cotton, polyester or poly/cotton blends.
- An extra transfer is provided for testing purposes
- Before applying, check your transfers for spelling, color placement, etc.
- Trim black registration marks along edge of gang sheets before applying.

**Washing Instructions:** For best results- Wash inside out, warm; dry on low.

## 1. Set Your Heat Press

If not a Hotronix® heat press, add 10°

**Temperature:** 290-320°F for 100% polyester and synthetics  
340-360°F for cotton and cotton/poly blends

**Time:** 12-15 Seconds

**Pressure:** Med/Firm 5-7 (50-70psi)

## 2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

## 3. Position Your Transfer & Press

- Place the transfer image side down on the apparel
- Cover transfer with provided cover sheet to eliminate static
- Close machine and press for 12-15 seconds

## 4. When “COLD” - Peel Transfer Carrier

- Open machine and peel off the backing in a smooth, even motion when cold (this may take several minutes to cool completely)

### Tips:

- Do not use a pillow
- Do not use a Teflon cover sheet
- If you notice edges raising or if the clear outline is more defined due to the fabric color, take your cover sheet, lay over the transfer, close machine for 4 seconds, open the machine and immediately remove cover sheet

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### Storage and Shelf Life of Your Transfers

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

### Have a question?

Email us at [info@TransferExpress.com](mailto:info@TransferExpress.com)

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