How To Choose Apparel











Today's Agenda

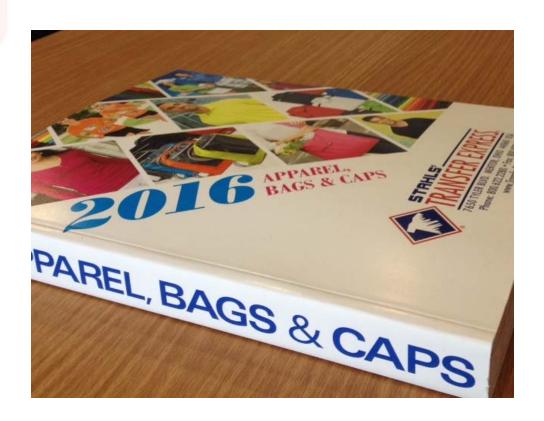
- Where to buy
- What do all those terms mean
- How do I choose a color

 Giving your customer Good, Better, Best options





So Many Choices





So Many Choices

Buy from a wholesaler

Better quality

Good pricing

All you need is a resellers license

Warehouses - where do they ship from, these boxes are heavy so it is much more important

Watch free shipping offers - compare shirt prices and shipping costs, frequently those with "free shipping" have just added the cost to the shirts



Look At The Fabric





sport-lek

Sport-Tek Sport-Wick Fleece Colorblock Hooded

Pullover. ST235

Bold colorblocking in the hood and on the sides make this antistatic pullover stand out from the crowd, while Sport-Wick moisture-wicking technology helps keep you cool and dry.

- 8-ounce, 100% polyester
- · Three-panel hood with contrast lining
- · Contrast drawcord with metal tips
- Set-in sleeves
- · Front pouch pocket
- · Self-fabric cuffs and hem
- *Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process.
- All of our transfer products will adhere to cotton, polyester and poly/cotton blends
- Some polyesters are heat sensitive, and may need a product that can be applied/printed at a low temperature
- Watch for other fabric types such as Elastane, Spandex, Lycra and Nylon which require special printing



Moisture Wicking (Brand Names Dri-Fit, Sport Wick, Cool Mesh)
Popular in performance wear, refers to the ability of the
material to absorb sweat from your skin through the
apparel.



- T-shirts, hoodies, compression wear and golf shirts
- This has no effect on printing
- Look beyond term to fabric type
- Typically polyester, occasionally nylon, spandex or Lycra which changes printing completely





Denier - unit of measurement that measures the weight of the fiber, the higher the number the heavier the weight. For example: a women's top may be 7 denier, but an awning would be 1000. This does not effect the print method, refer to the fabric. You will typically see Denier Polyester on backpacks, bags and seats, all heat transfer products will work.



600 Denier Polyester



200 Denier Polyester



600 Denier Polyester



Mesh (Porthole, Mini, Micro): This simply means the shirt has holes and porthole, mini and micro describe the size of the holes. Porthole is the largest, frequently used on football jerseys. Micro has tiny holes. Reversible mesh jerseys are popular in basketball





- Look at the fabric type to choose the best printing product
- When designing, consider the size of the hole. Most prints will not adhere to the hole so don't put a detailed design on a Porthole mesh or most of it will be missing
- Use a cover sheet or platen cover and thread when using mesh so it does not go to the other side or leave you with holes of ink on your platen





Posi-Charge - used by the Sport-Tek brand to lock in color and prevent logos from fading

No effect on printing, but they are heat sensitive polyester







Sublimation - A process of decorating apparel that involves dying the garment with a gas process. This process causes situations with dye migration. Be sure to test before ordering your printing.



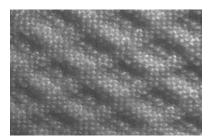






Pique - woven fabric typically cotton, characterized by raised parallel cords or ribbing, often used on Polo or Golf Shirts



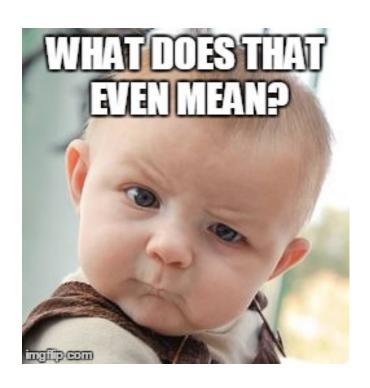


Printing tip - Screen printed transfers use Goof Proof®



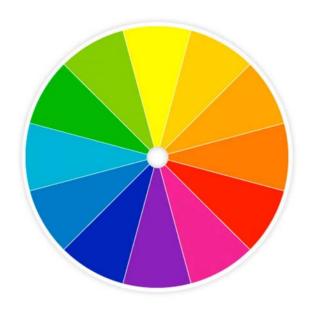
Tips when reading descriptions

- Concentrate on the fabric type
- Ask apparel manufacturer
- Glossary/Blogs at sites
- Transfer Express Dealer Services





Choosing Colors



Tips

- School and team colors are pre-determined, remember you can color match ink but not shirts so if they use an unusual color stay neutral (ash, white or black) and use the school color on the print
- Do they want to stand out (example: field trip, safety, or day care group) Go bright! (neon and safety green or yellow are popular)



Choosing Colors



Tips

• T-shirts and sweatshirts regardless of brand comes in all basic athletic colors

Royal Blue Navy Blue Red Gold Kelly Green Black White

- There may be slight brand variance, so try to get all sizes in the same brand
- If apparel color is critical, get a sample first, do not rely on computer screen visual



Choosing Colors

Pantone Color (PMS) - A System set up for the accurate communication of color.

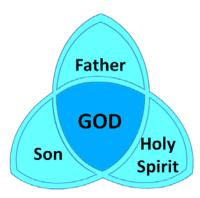




Customers like choice, but not too many choices









3 Material Choices For a T-Shirt







50/50



100% Polyester



3 Price Points for a Polo



\$5.50



\$10.50



\$18.00



3 Blue Color Choices



Light Blue



Royal Blue



Navy Blue



Conclusion

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