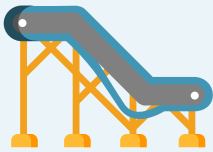


TOP 5 CAUSES OF CONVEYOR-RELATED FOREIGN MATERIAL RISK

and how to proactively address them in your plant



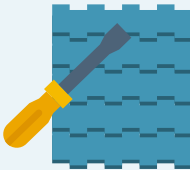
RETURNWAY/CARRYWAY SETUP

Evaluate risk factors like belt sag and edge damage with an expert. Conduct setup, maintenance, and sanitation training for your personnel. Use predictive tools to anticipate replacements.



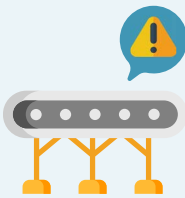
DRIVE/IDLE SETUP

Configure sprockets properly on the drive shaft. Manage drift with heavy-duty retainer rings and spacers or specialized components that maintain alignment without them.



BELT HANDLING

Lift, transport, and store belts properly during sanitation or construction, avoiding drops. Use tools and components that simplify belt removal and reinstallation.



CATCHPOINTS

Ensure belts run smoothly through the entire conveyor while keeping the frame free of obstructions. Use fault-tolerant belting and materials.



CHEMICAL COMPATIBILITY

Conduct compatibility reviews with your belt and chemical suppliers. Enhance your team's sanitation skills via hands-on training and remote digital short courses.



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