



The ideal piping solution

WL129 Gas Distribution

WL Plastics specializes in the manufacturing of polyethylene pipes for natural gas distribution. WL operates ten state-of-the-art manufacturing locations in the U.S., offering over 1 billion pounds of annual production capacity.

WL Plastics offers both CTS and IPS sizes made from unimodal medium density polyethylene (MDPE/PE2708) or bimodal high-density polyethylene (HDPE / PE4710).

WL Plastics gas pipe is manufactured from engineered polyethylene compounds that are listed in PPI TR-4 and offer a design life greater than 100 years when properly installed and operated. WL Plastics gas distribution pipe is manufactured in compliance with ASTM D2513 and 49CFR192.59 with no rework (NR) material. NR is included in the ink jet print line along with the word "GAS, other required information and the ASTM F2897 Tracking & Traceability bar code and alpha-numeric code. Typical physical properties of resins used to make both PE4710 and PE2708 pipe are shown below in the Table.

MDPE pipe has been the standard for natural gas distribution, propane, and liquid petroleum gas systems since the 1960's. This solid yellow pipe is a proven solution for low pressure systems operating under 125 psi. WL Plastics PE2708 MDPE pipe is available in sizes $\frac{1}{2}$ - 1.25 CTS and $\frac{1}{2}$ - 24 IPS and are UV protected for outdoor storage up to 3 years per ASTM D2513.

While MDPE pipe is a proven solution, HDPE pipe made from PE4710 resin is the future and the ideal piping solution for your natural gas system. High-performance PE4710 is a superior option as it offers weight and cost savings because of its higher Hydrostatic Design Basis (HDB) which results in a higher pressure rating, higher tensile strength and improved long-term performance without compromising the traditional MDPE PE2708 pipe benefits of flexibility, leak-free heat fusion joints, chemical resistance, and ease of installation. Because of its higher HDB, a thinner pipe wall (higher DR) can achieve the same MAOP as PE2708 with a thicker wall. A thinner wall pipe allows for increased flow capacity and greater resistance to RCP. WL Plastics offers high performance bimodal yellow striped PE4710 in sizes ½-1.25 CTS and ½-24 IPS. Our PE4710 pipe is stabilized against UV deterioration for 10 years or more with 2-3% carbon black content.



Minimum typical physical properties for WL Plastics pipe materials

Physical property	Test method	Pe 4710 Minimum value (1)	Pe 2708 Minimum value (1)
Cell classification	ASTM D3350	PE445574C	PE234373E or PE234375E
Density (Natural)	ASTM D1505	>0.947-0.955	>0.925-0.940
Density (Compounded)	ASTM D792	0.960 g/cm ³	0.941 g/cm ³
Melt Index (190/2.16)	ASTM D1238	<0.1 g/10 min	
High Load Melt Index(2)(190/21.6)	ASTM D1238	4 – 12 g/10 min	20 g/10 min
Flexural modulus (73°F/23°C)	ASTM D790	120,000 psi (896 MPa)	90,000 psi (620 MPa)
Tensile strength at yield (2 in/min; 73°F/23°C)	ASTM D638	3500 psi (24.1 MPa)	2800 psi (19.3 MPa)
Tensile elongation (2 in/min; 73°F/23°C)	ASTM D638	> 400%	800%
SCG Resistance, PENT (80°C, 2.4 MPa)	ASTM F1473	> 5000 h	> 500 h
HDB(3) at 73°F (23°C)	ASTM D2837/PPI TR-3	1600 psi (11.0 MPa)	1250 psi (8.6 MPa)
HDB(3) at 140°F (60°C)	ASTM D2837/PPI TR-3	1000 psi (6.9 MPa)	800 psi (5.5 MPa)
Color and UV Stabilizer Code	ASTM D3350	С	E
Thermal stability	ASTM D3350	>428°F (> 220°C)	>428°F (> 220°C)
Brittleness temperature	ASTM D746	<-103°F (<-75°C)	<-103°F (<-75°C)
RCP Resistance, Critical Pressure at 32°F (0°C)	ISO 13477	>174 psi (>1.2 MPa)	
RCP Resistance, Critical Temp. at 72.5 psi (0.5 MPa)	ISO 13477	<2°F (<-17°C)	
RCP Resistance, Critical Pressure at 32°F (0°C)	ISO 13478		105 psi (7.3 bar)

¹ Typical values determined from laboratory tests of samples of compounds (resins) prepared as plaque specimens in accordance with industry standard test methods. Values determined on samples prepared from pipe may vary. The typical values presented herein are minimum values for the polyethylene pipe compounds (resins) used by WL Plastics and do not constitute engineering properties for pipe.

Certifications and listings

WL Plastics gas distribution pipe is manufactured in compliance with ASTM D2513 and 49CFR192 with no rework (NR) material. NR is included in the ink jet print line along with the word "GAS" and other required information, including the ASTM F2897 Tracking & Traceability barcode and

alpha-numeric code. WL Plastics has achieved many third-party certications, including but not limited to NSF Gas, UPC, International Fuel Gas Code (IFGC), National Fire Protection Agency (NFPA) 58, and ISO 9001.

Commitment to quality

- WL Plastics gas distribution piping is manufactured with unmatched quality assurance.
- All WL Plastics manufacturing facilities are certified with the latest edition of ISO 9001 and equipped with state-of-theart laboratory equipment for testing resin and pipe.

- All WL Plastics Quality Assurance Laboratories are calibrated to A2LA standards annually.
- Closed loop handling of resin, frequent sampling and testing, elutriation and magnets in the resin transport stream, and wire mesh filters at the extruder screen pack ensure contaminant free pipe.
- Well-maintained and state-of-the-art mixing and extrusion equipment ensures even dispersion of carbon black and yellow master batch.
- Gravimetric controlled extrusion lines with continuous in-line ultrasonic measurement and frequent quality assurance hand measurements ensure dimensional tolerances are met.
- Engineering staff actively participate in the American Gas Association Piping Materials Committee and Gas Piping Technology Committee, Plastics Pipe Institute, American Society of Mechanical Engineers, American Petroleum Institute, and ASTM International, and CSA to provide technical expertise and service to these organizations.



² Overall range of HLMI values from all WL Plastics compound suppliers; HLMI variation for an individual compound will be well within the overall range.

³ Listed HDB ratings are in accordance with ASTM D 2837 and PPI TR-3 are published in PPI TR-4 by the compound manufacturer (independent listing) and by WL Plastics (dependent listing). WL Plastics dependent listing compounds are identified by a code for the supplier: C (CPChem), D (Dow), E (Lyondell-Basell), S (INEOS).

Availability and packaging

- PE4710 available in ½ CTS to 24 IPS in a variety of DRs
- PE2708 available in ½ CTS to 8 IPS in a variety of DRs
- Special packaging available per customer request
- Ten manufacturing facilities across the USA with several more planned for construction

Joining

WL Plastics has conducted fusion qualification testing in accordance with 49CFR192.283 to prove that its pipe can be fused in accordance with PPI TR-33 (Generic Butt Fusion

Joining Procedure) and ASTM F2620 to itself and other commercially available polyethylene pipe and fittings. All persons who make joints in polyethylene gas pipingmust be qualified under the operator's written procedures per CFR 49, Part 192.285(a).

Squeeze-off

WL Plastics polyethylene pipe has been squeeze tested per ASTM D2513 and proven that it can be squeezed per ASTM F1041 using equipment meeting ASTM F1563 to isolate a section of piping.

Copper tube size (CTS): natural gas sizes and pressure rating for HDPE and MDPE

CTS Size ^A	OD (in)	Min. Wall ^c (in)	0.090	0.099	0.101	0.104	0.121
			PE4710/PE1	00			
		MAOP ^B (DF=0.40)	125			125	
		MAOP ^B (DF=0.32)	125			125	
1/2	0.625	Equivalent DR	6.94			6.01	
		Avg ID ^D , in	0.434			0.405	
		Weight ^E , lb/ft	0.065			0.074	
		MAOP ^B (DF=0.40)	125				
- / .		MAOP ^B (DF=0.32)	117				
3/4	0.875	Equivalent DR	9.72				
		Avg ID ^D , in	0.684				
		Weight ^E , lb/ft	0.096				
		MAOP ^B (DF=0.40)	111	124	125		125
_		MAOP ^B (DF=0.32)	89	99	101		123
1	1.125	Equivalent DR	12.5	11.36	11.14		9.3
		Avg ID ^D , in	0.934	0.915	0.911		0.868 0.165
		Weight ^E , lb/ft	0.127	0.138	0.141		
		MAOP ^B (DF=0.40)	90				124
	4.075	MAOP ^B (DF=0.32)	72				99
1 1/4	1.375	Equivalent DR	15.3				11.4
		Avg ID ^D , in	1.184				1.118
		Weight ^E , lb/ft	0.157				0.206
			PE2708/MD	PE			
		MAOP ^B (DF=0.40)	125			125	
		$MAOP^B (DF=0.32)$	125			125	
1/2	0.625	Equivalent DR	6.94			6.01	
		Avg ID ^D , in	0.434			0.405	
		Weight ^E , lb/ft	0.064			0.072	
		MAOP ^B (DF=0.40)	115				
		MAOP ^B (DF=0.32)	92				
3/4	0.875	Equivalent DR	9.72				
		Avg ID ^D , in	0.684				
		Weight ^E , lb/ft	0.094				
		MAOP ^B (DF=0.40)	87	96	99		121
		MAOP ^B (DF=0.32)	70	77	79		96
1	1.125	Equivalent DR	12.50	11.36	11.14		9.3
		Avg ID ^D , in	0.934	0.915	0.911		0.868 0.162
		Weight ^E , lb/ft	0.124	0.135	0.138		



Iron pipe size (IPS): Pressure rating for HDPE

	PE4710/PE100										
		DF =0.40	125	125	125	125	125	102	88	80	64
MA	OP	DF =0.32	125	125	123	102	98	82	71	64	51
IPS Size	OD (in)	DR	7	9	9.3	11.0	11.5	13.5	15.5	17	21
		Min wall, in	0.120	0.093	0.090	0.076					
1/2	0.84	Avg ID ^c , in	0.586	0.643	0.649	0.679					
		Weight, lb/ft	0.117	0.094	0.092	0.079					
		Min wall, in	0.150	0.117	0.113	0.095					
3/4	1.05	Avg ID ^c , in	0.732	0.802	0.810	0.849					
		Weight, lb/ft	0.184	0.148	0.144	0.123					
		Min wall, in	0.188	0.146	0.141	0.120					
1	1.315	Avg IDc, in	0.916	1.005	1.016	1.061					
		Weight, lb/ft	0.288	0.232	0.225	0.195					
		Min wall, in	0.237	0.184	0.178	0.151					
1.25	1.66	Avg ID ^c , in	1.158	1.270	1.283	1.340					
		Weight, lb/ft	0.459	0.369	0.359	0.310					
		Min wall, in	0.271	0.211	0.204	0.173					
1.5	1.9	Avg ID ^c , in	1.325	1.453	1.468	1.533					
		Weight, lb/ft	0.600	0.485	0.470	0.406					
		Min wall, in	0.339	0.264	0.255	0.216	0.207	0.176	0.153	0.140	
2	2.375	Avg ID ^c , in	1.656	1.815	1.834	1.917	2.000	2.002	2.051	2.000	
		Weight, lb/ft	0.939	0.758	0.735	0.634	0.610	0.526	0.462	0.425	
		Min wall, in	0.500	0.389	0.376	0.318	0.304	0.259	0.226	0.206	0.167
3	3.5	Avg ID ^c , in	2.440	2.675	2.703	2.826	2.856	2.951	3.021	3.063	3.146
		Weight, lb/ft	2.040	1.646	1.597	1.376	1.321	1.141	1.006	0.923	0.757
		Min wall, in	0.643	0.500	0.484	0.409	0.391	0.333	0.290	0.265	0.214
4	4.5	Avg ID ^c , in	3.137	3.440	3.474	3.633	3.671	3.794	3.885	3.938	4.046
		Weight, lb/ft	3.372	2.720	2.643	2.275	2.185	1.887	1.660	1.526	1.247
		Min wall, in	0.946	0.736	0.712	0.712	0.602	0.491	0.427	0.390	0.315
6	6.625	Avg ID ^c , in	4.619	5.065	5.116	5.116	5.349	5.584	5.72	5.798	5.957
		Weight, lb/ft	7.305	5.894	5.725	5.725	4.930	4.095	3.599	3.307	2.703
		Min wall, in	1.232	0.958	0.927	0.927	0.784	0.639	0.556	0.507	0.411
8	8.625	Avg ID ^c , in	6.013	6.594	6.660	6.660	6.963	7.270	7.446	7.550	7.754
		Weight, lb/ft	12.385	9.988	9.703	9.703	8.359	6.939	6.100	5.597	4.591
		Min wall, in	1.536	1.194	1.156	1.156	0.977	0.796	0.694	0.632	0.512
10	10.75	Avg ID ^c , in	7.494	8.219	8.299	8.299	8.679	9.062	9.279	9.410	9.665
		Weight, lb/ft	19.245	15.515	15.081	15.081	12.983	10.774	9.490	8.695	7.128
		Min wall, in	1.821	1.417	1.371	1.371	1.159	0.944	0.823	0.750	0.607
12	12.75	Avg ID ^c , in	8.889	9.746	9.843	9.843	10.293	10.749	11.005	11.160	11.463
. —		Weight, lb/ft	27.062	21.837	21.213	21.213	18.267	15.155	13.348	12.238	10.023
		Min wall, in	2.000	1.556	1.505	1.505	1.273	1.037	0.903	0.824	0.667
14	14	Avg ID ^c , in	9.760	10.701	10.809	10.809	11.301	11.802	12.086	12.253	12.586
		Weight, lb/ft	32.635	26.329	25.571	25.571	22.030	18.279	16.082	14.763	12.093
		Min wall, in	2.286	1.778	1.720	1.720	1.455	1.185	1.032	0.941	0.762
16	16	Avg ID ^c , in	11.154	12.231	12.354	12.354	12.915	13.488	13.812	14.005	14.385
. 3	. 0	Weight, lb/ft	42.629	34.384	33.398	33.398	28.777	23.872	21.005	19.269	15.789
		Min wall, in	2.571	2.000	1.935	1.935	1.636	1.333	1.161	1.059	0.857
18	18	Avg ID ^c , in	12.549	13.760	13.898	13.898	14.532	15.174	15.539	15.755	16.183
. 5	.0	Weight, lb/ft	53.940	43.513	42.270	42.270	36.403	30.210	26.584	24.395	19.977
			22.0.0				2200				

Continued over



Iron pipe size (IPS): Pressure rating for HDPE

	PE4710/PE100										
	O.D.R	DF =0.40	125	125	125	125	125	102	88	80	64
MA	JP ⁵	DF =0.32	125	125	123	102	98	82	71	64	51
IPS Size	OD (in)	DR	7	9	9.3	11.0	11.5	13.5	15.5	17	21
20	20	Min wall, in Avg ID ^c , in Weight, lb/ft	2.857 13.943 66.599	2.222 15.289 53.715	2.151 15.440 52.206	2.151 15.440 52.206	1.818 16.146 44.947	1.481 16.86 37.294	1.290 17.265 32.820	1.176 17.507 30.102	0.952 17.982 24.658
22	22	Min wall, in Avg ID ^c , in Weight, lb/ft	3.143 15.337 80.591	2.444 16.819 64.991	2.366 16.984 63.167	2.366 16.984 63.167	2.000 17.760 54.391	1.630 18.544 45.149	1.419 18.992 39.712	1.294 19.257 36.433	1.048 19.778 29.858
24	24	Min wall, in Avg ID ^c , in Weight, lb/ft	3.429 16.731 95.916	2.667 18.346 77.365	2.581 18.528 75.172	2.581 18.528 75.172	2.182 19.374 64.735	1.778 20.231 53.726	1.548 20.718 47.260	1.412 21.007 43.369	1.143 21.577 35.525





Iron pipe size (IPS): Pressure rating for MDPE

	PE2708										
		DF =0.40	125	125	120	100	95	80	69	63	50
MAG	OP _B	DF =0.32	125	100	96	80	76	64	55	50	40
IPS Size	OD (in)	DR	7	9	9.3	11.0	11.5	13.5	15.5	17	21
1/2	0.84	Min wall, in Avg ID ^c , in Weight, lb/ft	0.120 0.586 0.115	0.093 0.643 0.093	0.090 0.649 0.090	0.076 0.679 0.077					
3/4	1.05	Min wall, in Avg ID ^c , in Weight, lb/ft	0.150 0.732 0.180	0.117 0.802 0.145	0.113 0.810 0.141	0.095 0.849 0.121					
1	1.315	Min wall, in Avg ID ^c , in Weight, lb/ft	0.188 0.916 0.282	0.146 1.005 0.227	0.141 1.016 0.221	0.120 1.061 0.191					
1.25	1.66	Min wall, in Avg ID ^c , in Weight, lb/ft	0.237 1.158 0.450	0.184 1.270 0.362	0.178 1.283 0.352	0.151 1.340 0.304					
1.5	1.9	Min wall, in Avg ID ^c , in Weight, lb/ft	0.271 1.325 0.588	0.211 1.453 0.475	0.204 1.468 0.461	0.173 1.533 0.398					
2	2.375	Min wall, in Avg ID ^c , in Weight, lb/ft	0.339 1.656 0.920	0.264 1.815 0.743	0.255 1.834 0.721	0.216 1.917 0.622	0.207 1.936 0.598	0.176 2.002 0.516	0.153 2.051 0.453	0.140 2.078 0.417	
3	3.5	Min wall, in Avg ID ^c , in Weight, lb/ft	0.500 2.440 1.999	0.389 2.675 1.613	0.376 2.703 1.566	0.318 2.826 1.349	0.304 2.856 1.295	0.259 2.951 1.119	0.226 3.021 0.986	0.206 3.063 0.904	0.167 3.146 0.742
4	4.5	Min wall, in Avg ID ^c , in Weight, lb/ft	0.643 3.137 3.306	0.500 3.440 2.666	0.484 3.474 2.591	0.409 3.633 2.230	0.391 3.671 2.141	0.333 3.794 1.850	0.290 3.885 1.627	0.265 3.938 1.496	0.214 4.046 1.223
6	6.625	Min wall, in Avg ID ^c , in Weight, lb/ft	0.946 4.619 7.161	0.736 5.065 5.777	0.712 5.116 5.611	0.602 5.349 4.833	0.576 5.404 4.644	0.491 5.584 4.014	0.427 5.720 3.527	0.390 5.798 3.241	0.315 5.957 2.649
8	8.625	Min wall, in Avg ID ^c , in Weight, lb/ft	1.232 6.013 12.140	0.958 6.594 9.790	0.927 6.660 9.511	0.784 6.963 8.194	0.750 7.035 7.872	0.639 7.270 6.802	0.556 7.446 5.980	0.507 7.550 5.486	0.411 7.754 4.500
10	10.75	Min wall, in Avg ID ^c , in Weight, lb/ft	1.536 7.494 18.864	1.194 8.219 15.208	1.156 8.299 14.782	0.977 8.679 12.727	0.935 8.768 12.232	0.796 9.062 10.561	0.694 9.279 9.302	0.632 9.410 8.523	0.512 9.665 6.987
12	12.75	Min wall, in Avg ID ^c , in Weight, lb/ft	1.821 8.889 26.526	1.417 9.746 21.404	1.371 9.843 20.794	1.159 10.293 17.906	1.109 10.399 17.207	0.944 10.749 14.855	0.823 11.005 13.083	0.750 11.160 11.996	0.607 11.463 9.824



Notes

- 1 Contact WL Plastics Customer Service about gas gathering pipe manufactured to ASTM F2619 & API 15LE.
- 2 Special packaging available per customer request
- 3 See WL101 and WL124 for fusion, mechanical and electrofusion joining information.
- 4 See WL125 Terms and Conditions of Sale.



- A Sizes per ASTM D2513. Contact WL Plastics to confirm availability of sizes and DRs not shown.
- B Maximum Allowable Operating Pressures (MAOP) were calculated using a 73°F HDB of 1600psi for PE4710 and 1250psi for PE2708 using the formula listed under 49CFR192.121. Pressure ratings decrease as pipe temperature rises above 73°F (see WL118). A Design Factor (DF) of 0.4 may be used for 12" and smaller PE4710 pipe produced after January 22, 2019.

Per 49CFR192, the maximum operating pressure for gas distribution pipe 12" and smaller is 125psig, and 100psig for pipe larger than 12" manufactured after July 4, 2004, and 100psig for all pipe sizes manufactured before July 4, 2004.

- C Bold values are the minimum wall thicknesses permitted by 49CFR192.121 if 0.4 DF is used. The minimum wall thickness permitted for 0.32 DF is 0.062 inches.
- D Calculated Avg ID = Avg OD (2.12 x min wall) and is for estimating fluid flow. Pipe ID is approximate, not a specification dimension.
- E Unit weights for PE4710 were calculated using a specific gravity of 0.96. Unit weights for PE2708 were calculated using a specific gravity of 0.941.



D-2513 - Standard coil packaging and truckload quantities

Size/Style	Bundle/Pallet Quantity (ft)	Truckload Quantities (ft)
	HDPE 4710	
CTS 0.5" X 500' MW 0.090	6,000' per pallet	144,000
IPS 0.5" X 500' DR 7	6,000' per pallet	144,000
IPS 0.75" X 500' DR 11	3,500' per pallet	84,000
CTS 0.75" X 500 MW .090	3,000' per pallet	72,000
CTS 1" X 250 MW 0.090	1,750' per pallet	42,000
CTS 1" X 500 MW 0.090	4,000' per pallet	96,000
IPS 1" X 500 SDR 11	3,500' per pallet	84,000
CTS 1.25" X 500' MW 0.090	3,000' per pallet	72,000
IPS 1.25" X 500' DR 11	6,000' per pallet	42,000
IPS 1.5" X 500' DR 11	4,000' per pallet	28,000
IPS 2'' X 40' DR 11	78 joints per bundle (3,120')	37,440
IPS 2'' X 250' DR 11	2,500' per pallet	17,500
IPS 2'' X 500' DR 11	3,500' per pallet	24,500
IPS 3" X 40' DR 11	50 joints per bundle (2,000')	24,000
IPS 3" X 500' DR 11	2,000' per pallet	12,000
IPS 4" X 40' DR 11	29 joints per bundle (1,160')	13,920
IPS 4'' X 40' DR 11	29 joints per bundle (1,160')	16,240 (drop deck)
IPS 4" X 500' DR 11	500' per cradle	6,000
IPS 6" X 40" DR 11	13 joints per bundle (520')	6,240
IPS 6" X 500" DR 11	500' per cradle	4,000 (drop deck)
IPS 8" X 40' DR 11	9 per bundle (360')	3,600
IPS 10" X 40' DR 11	5 and 4 per bundle	2,520
IPS 12" X 40' DR 11	4 per bundle (160')	1,920
IPS 14" X 40' DR 11	3 and 4 per bundle	1,400
IPS 16" X 40" DR 11	3 per bundle (120')	1,200
IPS 18" X 40" DR 11	3 and 2 per bundle	1,000
IPS 20" X 40" DR 11	3 and 2 per bundle	800
IPS 22" X 40" DR 11	2 per bundle (80')	480
IPS 24'' X 40' DR 11	2 per bundle (80')	480
	MDPE 2708	
CTS 0.5" X 500' MW 0.090	6,000' per pallet	144,000
IPS 0.5" X 500' DR 7	6,000' per pallet	144,000
CTS 0.75" X 500' MW 0.090	3,000' per pallet	72,000
IPS 0.75" X 500' DR 11	3,500' per pallet	84,000
CTS 1" X 250 MW 0.090	1,750' per pallet	42,000
CTS 1" X 500 MW .090	4,000' per pallet	96,000
IPS 1" X 500 DR 11	3,500' per pallet	84,000
IPS 1.25" X 500' DR 11	6,000' per pallet	42,000
IPS 1.5" X 500' DR 11	4,000' per pallet	28,000
IPS 2" X 40' DR 11	78 joints per bundle (3,120')	37,440
IPS 2" X 250' DR 11	2,500' per bundle	17,500
IPS 2" X 500' DR 11	3,500' per pallet	24,500
IPS 3" X 40' DR 11	50 joints per bundle (2,000')	24,000
IPS 3" X 500' DR 11	2,000' per pallet	12,000
IPS 4" X 40' DR 11	29 joints per bundle (1,160')	13,920
IPS 4" X 40' DR 11	29 joints per bundle (1,160')	16,240 (drop deck)
IPS 4" X 500' DR 11	500' per cradle	6,000
IPS 6" X 40" DR 11	13 joints per bundle (520')	6,240
IPS 6" X 500" DR 11	500' per cradle	4,000 (drop deck)
120 V 200 DU II	000 poi oragio	

- Special packaging available upon customer request.
- Stick pipe loads consider bundles with 3" dunnage.
- 4" & 6" Coils are banded upright to wooden cradles.







Manufacturing locations

Bowie, TX

Casper, WY

Cedar City, UT

Elizabethtown, KY

Lubbock, TX (HDPE)

Lubbock, TX (MDPE)

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