

## **Frequently Asked Questions:**

What is an auto-coil from WL Plastics, and why has there been a change in manufacturing methods?

In early 2025, WL installed automated coiling systems in multiple plants across the U.S. Automated coilers were introduced to remove our employees from areas that posed the most risk to their physical safety while increasing WL's productivity. Automated coilers also utilize accumulator systems which mitigate undue stress on our products during coiling operations, this was a win-win for the WL team.

Automated coilers were engineered to provide the same style and quality of coiled products the market expects from WL Plastics. WL auto-coils will not deviate from the standard banding process of all other WL-coiled products. Key take away points:

- Inner banding remains consistent with historical banding practices, with no change from current packaging
- · Dust Caps are applied to each end
- Coils are stacked on pallets and shrink-wrapped
- Shrink wrapping is applied to protect the piping
- Accumulators are in line to maintain a steady process and mitigate undue stress during coiling



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