

NORTH® BY PIP

RESPIRATORY PROTECTION SOLUTIONS



54001
Elastomeric Respirator for N Series



54001W
Welding Attachment for N Series

North® 5400 Full Facepiece

The 5400 Series Full Facepiece is known for its advanced features and durable construction, making it a reliable choice for comprehensive respiratory protection.

- Polycarbonate lens provides a 200° field of vision, maximizing peripheral vision and downward view
- Four point head strap for a secure fit
- Thermoplastic material provides good mix of durability and comfort at value
- Facepiece is designed for easy cleaning and maintenance, extending the life of the respirator

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 54001	54001	5400 Series Full Facepiece elastomeric with four strap headband dual cartridge connectors for N series	Small/Medium/Large
NOR 54001S	54001S	5400 Series Full Facepiece elastomeric with four strap headband dual cartridge connectors for N series	Small/Medium/Large



760008A
7600 Series Full Facepiece



760008AW
7600 Series Full Facepiece with welding attachment

North® 7600 Full Facepiece

The 7600 Series Full Facepiece is crafted to provide exceptional protection and comfort for workers in diverse industrial settings.

- Polycarbonate lens provides a 200° field of vision, maximizing peripheral vision and downward view
- Five-strap head harness and premium silicone dual flange sealing area ensure best in class comfort and secure fit, reducing pressure points and enhancing wearability
- Facepiece is designed for easy cleaning and maintenance, extending the life of the respirator
- Speaking diaphragm for clear communications

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 760008A	760008A	7600 Series Full Facepiece medical-grade silicone with five strap headband dual cartridge connectors for N series	Small/Medium/Large
NOR 760008AS	760008AS	7600 Series Full Facepiece medical-grade silicone with five strap headband dual cartridge connectors for N series	Small/Medium/Large
NOR 760008AW	760008AW	7600 Series Full Facepiece with welding attachment medical-grade silicone with five strap headband dual cartridge connectors for N series	Small/Medium/Large

PIP CANADA

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VALLEN



RU65001
Silicone Facepiece



RU65002
Silicone Facepiece with Mesh Headnet

North® RU6500 Full Facepiece

The RU6500 Series Full Facepiece is a silicone mask designed for allday comfort and reliable protection. The mask is suitable for a wide range of applications, providing excellent facepiece seal and visibility.

- Silicone nose cup is soft and comfortable for all day wear
- Polycarbonate lens with wide field of vision maximized peripheral visions plus downward view meets ANSI Z87 for high impact
- Wide viewing area provides distortion free visibility and optical clarity
- Nylon mesh head net for hard hat compatibility
- 5-point strap option includes center strap to help position and hold the mask for a more secure fit
- Suitable for various applications, including abatement, remediation, painting, coating, welding, grinding, oil and gas, heavy metal fabrication, and mining

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR RU65001L	RU65001L	RU6500 Series Full Facepiece silicone with 5 Pt. head harness	Small/Medium/Large
NOR RU65001M	RU65001M	RU6500 Series Full Facepiece silicone with 5 Pt. head harness	Small/Medium/Large
NOR RU65001S	RU65001S	RU6500 Series Full Facepiece silicone with 5 Pt. head harness	Small/Medium/Large
NOR RU65002L	RU65002L	RU6500 Series Full Facepiece silicone with mesh headnet	Small/Medium/Large



80836A
Peel-Away Cover Lens



760024
Spectacle Kit



80836A
Peel-Away Cover Lens

Accessories for Air-Purifying Respirators (APR) and Cont Flow

The Accessories for APR and Cont Flow are designed to enhance the functionality and comfort of air-purifying respirators (APR), and continuous flow supplied air respirators (CF-SAR). These accessories ensure that users can maintain optimal performance and safety in various industrial environments.

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 760024	760024	Spectacle kit, metal with spring, no lenses for use with 5400 Series Full Facepieces	Universal
NOR 76BAG	76BAG	Nylon carrying bag Cartridge - for full face piece respirators	Universal
NOR 80836A	80836A	Peel-away cover lens, clear, for use with 5400 Series Full Facepieces 99.97% ef ciency for all particulates	Universal
NOR BP1002	BP1002	Backpack Adapter: Use with North 5500, North 7700 and Honeywell RU8500 series half masks; cartridges moved to the back for a lower profile to fit under welding helmet faceshields and to keep cartridges away from paint spray	





550030L
Elastomeric Half Mask

North® 5500 Half Mask

Elastomeric half mask is the economical solution that does not skimp on features. A wide contoured sealing area provides great fit. The low "dead air" space limits re-breathing of exhaled air for increase comfort and worker productivity.

- Latex free lower headstraps stretch and move with the worker for more comfort without pulling on the facepiece
- Upper headstraps have minimum give to provide secure support
- Various thickness in sealing area for improved support around the chin area and more flexibility on the nose bridge
- Contoured sealing area for great fit

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 550030L	550030L	North® 5500 half mask elastomeric with dual cartridge connectors for N series	Small/Medium/ Large
NOR 550030M	550030M		
NOR 550030S	550030S		



770030L
Half Mask

North® 7700 Half Mask

The benchmark in half masks. Made from 100% premium grade silicone: the wide sealing area provides exceptional fit and comfort. Cradle suspension features woven straps that provide for maximum mobility without sacrificing support.

- Latex free lower headstraps stretch and move with the worker for more comfort without pulling on the facepiece
- Upper headstraps have minimum give to provide secure support
- Various thickness in sealing area for improved support around the chin area and more flexibility on the nose bridge
- Contoured sealing area for great fit

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 770030L	770030L	North® 7700 half mask silicone with dual cartridge connectors for N series	Small/Medium/ Large
NOR 770030M	770030M		
NOR 770030S	770030S		



RU85001M
Silicone Half Mask

North® RU8500 Half Mask

The RU8500 is one of the top -performing reusable half masks on the market with a speech diaphragm. This feature offers improved speech clarity—eliminating the need for workers to leave the workspace or doff the mask in order to communicate. Made from soft flexible silicone, the RU8500 provides workers with a comfortable fit for hours of use while the dual sealing flange provides an excellent facepiece seal.

- Silicone facepiece is soft and flexible to provide workers with a comfortable fit for hours of use
- Speech diaphragm offers better speech clarity for improved communications
- Woven straps retain shape for secure fit and better comfort; straps are easy to adjust with no excess slack

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR RU85001M	RU85001M	RU8500 half mask blue with speech diaphragm and industrial exhalation valve cover	Small/Medium/ Large
NOR RU85001L	RU85001L		



RU88001M
Silicone Half Mask

North® RU8800 Half Mask

The North® RU8800 Half Mask is a silicone half mask designed for compatibility with North® N-Series cartridges and filters. It features a triple flange that provides three sealing surfaces between the mask and face, offering additional layers of protection against seal leaks. The RU8800 comes in two sizes: small and medium/large, and fits a wide variety of facial types due to its unique design.

- Triple flange provides three sealing surfaces to ensure sealing security
- Soft and flexible silicone facepiece - comfortable for all day use
- Wraparound design contours to the user's face
- Low placement of inhalation valves maximizes field of vision
- Exhalation valve provide quick exhaust of warm, exhaled air
- Woven straps that are easy to adjust and secure

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR RU88001ML	RU88001ML	RU8800 Series Half Mask, triple flange silicone half mask, fits broad/ long facial profiles	Small/Medium/ Large
NOR RU88001S	RU88001S		



N75003L
Organic Vapor and Acid Gas (OV/AG) Respirator Cartridge



7580P100
P100 Filters (2/pk)\



75FFP100
Flexible, Low Profile P100 Filter (2/pk)



75SCP100L
Multi-Contaminent P100 Respirator Cartridge



N75001L
Organic Vapor (OV) Respirator Cartridge

North® N Series Cartridges & Filters

The N Series Cartridges & Filters are designed to provide superior protection and compatibility with North® half masks and full facepieces. These filters can be used alone on a facepiece or as a filter/cartridge combination when combined with any N Series gas or vapor cartridge. They offer high efficiency and are suitable for various applications.

- Compatible with North® half masks and full facepieces
- P95 filters are 95% efficient, and P100 filters are 99.97% efficient for protection from all particulates, including oil- based aerosols
- Can be used alone or as a filter/cartridge combination P95 and P100 filters provide nuisance level odor relief from organic vapors, acid gas, and ozone
- Designed to provide more clearance and positioning of the cartridges out of the immediate work zone

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 7581P100L	7581P100L	Organic Vapor (OV) with P100 Respirator Cartridge	Universal
NOR 7582P100L	7582P100L	Acid Gas (AG) with P100 Respirator Cartridge	Universal
NOR 7583P100A	7583P100L	Organic Vapor and Acid Gas (OV/AG) with P100 Respirator Cartridge	Universal
NOR 7584P100A	7584P100L	Ammonia Methylamine with P100 Respirator Cartridge	Universal
NOR 75852P100	75852P100L	Mercury Vapor Chlorine with ESLI and with P100 Respirator Cartridge	Universal
NOR 75SCP100-PK	75SCP100L	Defender™ Multi-gas P100 Respirator Cartridge	Universal

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 75SC-PK	75SCL	Defender Multi-gas vapor cartridge	Universal
NOR N75001	N75001L	Organic Vapor (OV) Respirator Cartridge	Universal
NOR N75002	N75002L	Acid Gas Respirator Cartridge	Universal
NOR N75003-PK	N75003L	Organic Vapor and Acid Gas (OV/AG) Respirator Cartridge	Universal
NOR N75004	N75004L	Ammonia Methylamine Respirator Cartridge	Universal

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 75FFP100	75FFP100	Flexible, Low Profile P100 Filter (2/pk)	Universal
NOR 75FFP100NL	75FFP100NL	Flexible, Low Profile P100 Filter with Odor Relief. For use under welding helmets; 99.97% efficiency for all particulates	Universal
NOR 7580P100-PK	7580P100	P100 Filters (2/pk)	Universal



7506N95
Pad Filter

North® N95 Pad Filters

North 7506R95 R95 Particulate Filter, engineered to deliver dependable filtration performance in demanding industrial environments. This high-efficiency filter provides 95% minimum filtration efficiency against airborne particulates, including both non-oil and oil-based aerosols, making it a versatile choice for applications requiring elevated safety standards.

- R95 filtration with 95% minimum efficiency against particulates, including oil based aerosols
- Limited to 8 hours of use in environments containing oil based particulates
- Compatible with North 5400, 5500, 7600, and 7700 series respirator

VALLEN #	PIP #	DESCRIPTION	PACKAGING
NOR 7506N95A-PK	7506N95	N95 Pad Filter: 95% filter efficiency for non-oil-based aerosol particulates	Pair
NOR 7506N99	7506N99	N99 Pad Filter: 99% filter efficiency for non-oil-based aerosol particulates	Pair
NOR N750036	N750036	Assembly for filters: Includes two (2) N750027 covers and two (2) N750038 filter supports to attach filter pads to gas and vapor cartridges	Pair

7902 | 7904
Escape Mouthbit



North® 7900 Series Escape Mouthbit

The 7900 Series mouthbit respirators offer a quick and economical method to escape non-IDLH emergency situations. Use the respirator as a "visitors escape device" or issue individual respirators to employees as a safety precaution against a potential chemical leak.

- Soft and flexible mouthpiece uses same design used for snorkeling equipment
- Belt clip for fast and easy access
- Mouthbit respirators offer a quick and economical method to escape non-IDLH emergency situations
- Use the respirator as a "visitors escape device" or issue individual respirators to employees as a safety precaution against a potential chemical leak
- Tyvek cover on mouthpiece protects and keeps it clean
- Wide nose clip fits most facial types

VALLEN #	PIP #	DESCRIPTION	SIZE
NOR 7902	7902	Acid Gas Mouthbit Respirator For Protection From Atmospheres Containing Chlorine, Sulfur Dioxide, Hydrogen Sulfide or Chloride Dioxide	Universal
NOR 7904	7904	Ammonia Mouthbit Respirator For Protection From Atmospheres Containing Ammonia	Universal
NOR 79BAG	79BAG	Nylon carrying bag Cartridge - for mouthbit respirators	Universal



770046
Fit Test Tubes

North® Irritant Smoke Fit Test Tubes For Any Respirator

- Replacement Tubes
- Case Dimensions (in) -12.25 x 8.13 x 5.00

VALLEN #	PIP #	DESCRIPTION	PACKAGING
NOR 770046	770046	Fit Test Tubes For Any Respirator 10/pk	Boxed