### **Customer Case Study**

# INCREASED DOUBLE WALLED TANK SAFETY WITH IIOT

**OIL & GAS INDUSTRY** 

#### ATA GLANCE

Installing smart sensors in sumps and between storage tank double membranes gave this American operator a double layer of 24/7 protection against environmental damage and costs, while slashing inspection spend.



#### **CHALLENGES**

**O1.** Traditional manual inspections can't identify when one of the membranes in a double membrane storage tank is breached.

**O2.** If the second layer is breached, damaging product leaking into the sumps can be hard to detect before it reaches environmentally catastrophic levels.

O3. Travelling to the site is time-consuming, and on-site inspections can only lift the lid on sumps to check if they hold any product. Weekly inspections may not spot a leak until more than six days of product has escaped.

#### **KEY METRICS**



## 75% Cut

In on-site inspections, saving travel time and costs.



# 24/7 Monitoring

Leak detection Monitoring thanks to sensors & IIoT.

The data provided is based on customer feedback regarding the use of our IIoT solution in specific scenarios. While we strive for accuracy, results may vary based on individual circumstances

#### **SOLUTION**

- Smart sensor solution was identified at the design stage, and the tanks were fitted with inter-membrane conduits to accommodate the sensors.
- Sensors were also situated in sumps, eliminating the need for operators to come out for weekly checks.
- This gave the operator peace of mind, as a leak through one or both membranes would be detected within minutes.

#### BENEFITS



Less sump manual inspections, saving travel and costs.



Leak risk and cleanup costs drastically reduced.



Enhanced safeguards for the environment against harmful products leaks



Early Warning of a failure of the first membrane allowing prompt action.

