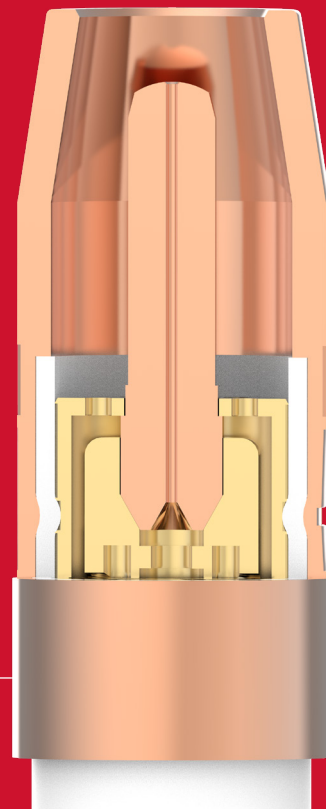


Centerfire™ Consumables Catalogue



Welding Tools for the Professional

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Centrefire™ consumables are ideal for both light and heavy duty applications and last up to 3 times longer than competitive brands.

All consumables are manufactured to the same specification as the OEM.

Welding Tools for the Professional

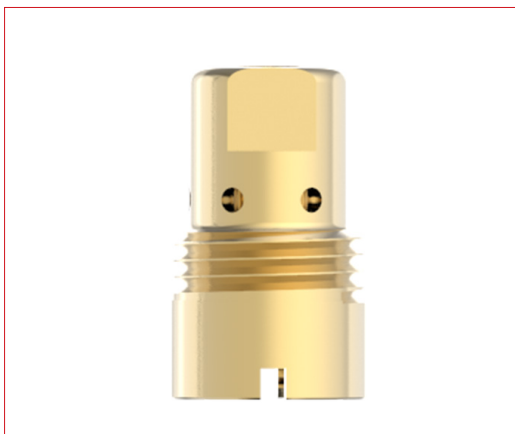
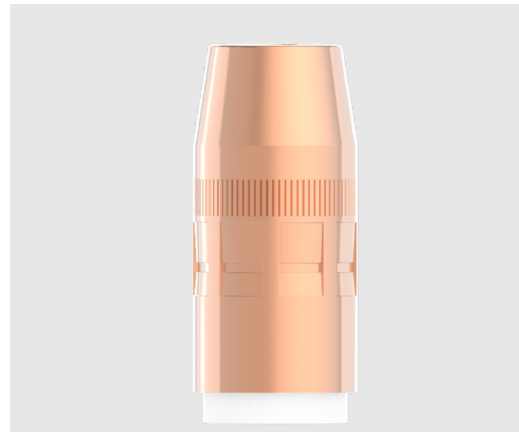


Contact Tips

- Centrefire™ Tips stay in place without the use of tools – just tighten by hand.
- A tapered base improves conductivity and reduces heat for improved weld quality.
- 360° Rotation for extended tip life.

Threaded Nozzles

- Integrated spatter shield for smooth and concentrated gas flow – less oxidation and contamination
- Fixed Tip positioning

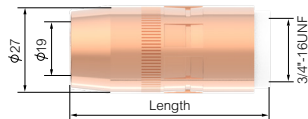


Diffusers

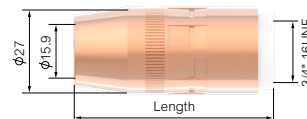
- Mates securely with the contact tip for improved conductivity

Nozzles

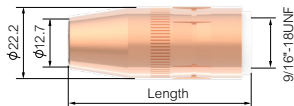
Part No.	Description	Length mm	Wall mm	Material
PN-3400C	Nozzle 3/4" Flush	62.0	2.95	Copper
PN-3414C	Nozzle 3/4" Recess 1/4"	68.5	2.95	Copper
PN-3418B	Nozzle 3/4" Recess 1/8"	65.2	2.95	Brass
PN-3414B	Nozzle 3/4" Recess 1/4"	68.5	2.95	Brass



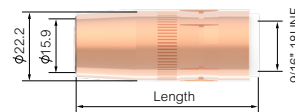
Part No.	Description	Length mm	Wall mm	Material
PN-5800C	Nozzle 5/8" Flush	62.0	2.95	Copper
PN-5818C	Nozzle 5/8" Recess 1/8"	65.2	2.95	Copper
PN-5814C	Nozzle 5/8" Recess 1/4"	68.5	2.95	Copper
PN-5818B	Nozzle 5/8" Recess 1/8"	65.2	2.95	Brass
PN-5814B	Nozzle 5/8" Recess 1/4"	68.5	2.95	Brass



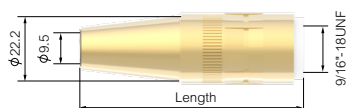
Part No.	Description	Length mm	Wall mm	Material
PNS-1218C	Nozzle 5/8" Recess 1/8"	57.1	3.15	Copper
PNS-1218B	Nozzle 5/8" Recess 1/8"	57.1	3.15	Brass



Part No.	Description	Length mm	Wall mm	Material
PNS-5818C	Nozzle 5/8" Recess 1/8"	57.1	3.15	Copper
PNS-5818B	Nozzle 5/8" Recess 1/8"	57.1	3.15	Brass

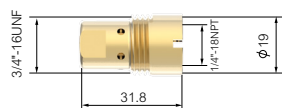


Part No.	Description	Length mm	Wall mm	Material
PNST-3818B	Tapered Nozzle 3/8" Recess 1/8"	69.8	3.15	Brass



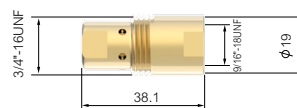
Diffusers

Part No.	Description	Material
PD-1	Large Diffuser	Brass



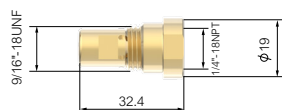
Liner Trim Guideline: 9/16" - 14.3mm

Part No.	Description	Material
PD-1T	Large Diffuser - TWC/TRG	Brass



Liner Trim Guideline: 13/16" - 20.6mm

Part No.	Description	Material
PDS-1	Small Diffuser	Brass

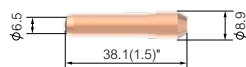


Liner Trim Guideline: 9/16" - 14.3mm

Contact Tips

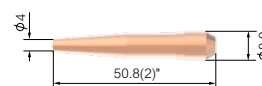
T Series

Part No.	Description	Material	Wire Size	
			mm	inch
PT-030	Contact Tip	Ecu	0.8	0.030
PT-035	Contact Tip	Ecu	0.9	0.035
PT-039	Contact Tip	Ecu	1.0	0.040
PT-045	Contact Tip	Ecu	1.2	0.045
PT-052	Contact Tip	Ecu	1.4	0.052
PT-062	Contact Tip	Ecu	1.6	1/16"



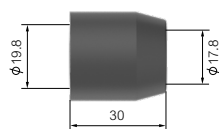
TT Series

Part No.	Description	Material	Wire Size	
			mm	inch
PTT-035	Contact Tip	Ecu	0.9	0.035
PTT-045	Contact Tip	Ecu	1.2	0.045
PTT-052	Contact Tip	Ecu	1.4	0.052



Neck Insulator

Part No.	Description
P4523R	Neck Insulator



Liners

Part No.	Description	Length	Nipple	Wire Size	
				mm	inch
PL3A-15	Universal Liner x 15ft	15ft	Brass Nipple	0.9-1.2	0.035-0.045



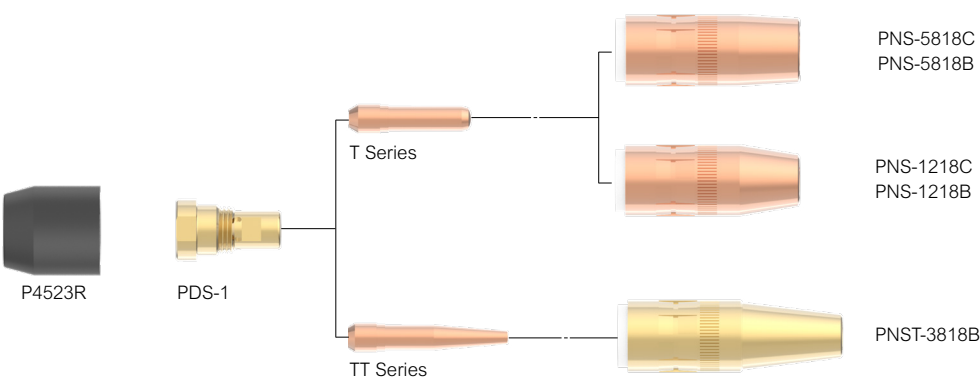
Part No.	Description	Length	Nipple	Wire Size	
				mm	inch
PL4A-15	Universal Liner x 15ft	15ft	Brass Nipple	1.2-1.6	0.045-1/16"



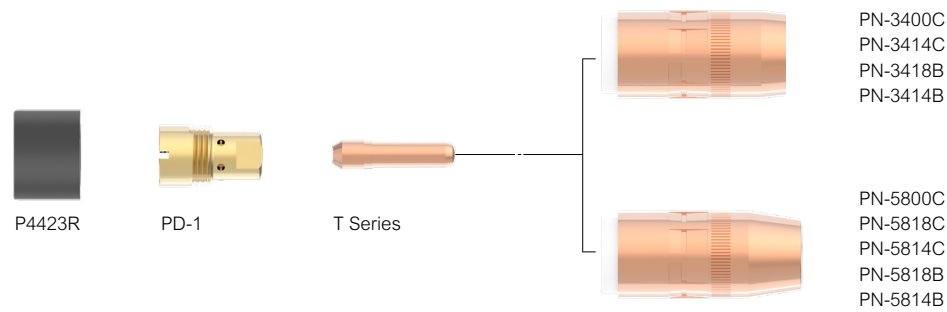
Part No.	Description	Length	Nipple	Wire Size	
				mm	inch
PL6A-15	Universal Liner x 15ft	15ft	Brass Nipple	2.0-2.4	5/64"-3/32"



Small Centerfire™ Gas Diffusers and Nozzles



Large Centerfire™ Gas Diffusers and Nozzles





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