

Ext:

Tel: 1-(508)-885-8247

Page 1

Received:07/07/2006 | Completed:07/18/2006 | Letter: Z1 **P.O.**#: 000266014 REV 0 | **Test Report** #: rb 2-63180-1-Client's Busart OV5040C .4 Mils Vinyl Overlam, 1 Mil Solvent Acrylic Adhesive. & STSWBF2 .8 Mils Vinyl 1 MIl Solvent

Identification Acrylic Adhesive

Tested For: Joann Dupre Key Test: ASTM E 162 495

Flexcon Co. Inc

1 Flexcon Industrial Park, Office #4

Spencer, MA 01562-2642 **Fax:** 1-(508)-885-8399

Category: Radiant Panel Specifier: Transit Guidelines & Regs. PC: 24H+ME

APPROXIMATE THICKNESS OF MATERIAL (as measured by Govmark): 0.012"

TEST PERFORMED: ASTM E 162 - Standard Test Method for Surface Flammability of Materials Using a

Radiant Heat Energy Source

SPECIMEN PREPARATION:

- [] No backing required, as specimens exceeded 0.75" in thickness.
- [x] The specimens were backed by a 0.5" Etera board (a cement asbestos substitute).
- [] The back and sides of each specimen were wrapped with 0.002" thick aluminum foil.
- [] The face of each specimen was covered with 1.0" hexagonal wire mesh screen.
- [x] Specimens were mounted to steel plate 0.06" thick (with self adhesive backing)

BRIEF DESCRIPTION OF TEST: The test specimen faces a radiant heat source. At the beginning of the test period an igniting flame impinges at the top of the specimen. Visual observation is made of the downward progression of the flame front. The heat given off by the burning specimen is automatically recorded. The combination of the two factors, flame front progression and heat, results in a Flame Spread Index.

RESULTS:	S: Flame Progression (mm:ss)				Net Stack			Flame Spread	Dripping, or Flaming Running	
Specimen	3.0"	6.0"	9.0"	12.0"	15.0"	Rise°C	Q	FS	Index	(yes/no)
1	1:18	1:53	FN	FN	FN	0.5	0.1	3.1	0.3	No
2	1:07	1:38	2:33	FN	FN	17.6	4.2	4.5	18.9	No
3	1:10	1:40	FN	FN	FN	10.3	2.5	3.4	8.5	No
4	1:12	1:54	3:00	FN	FN	22.0	5.3	4.0	21.2	No

Avg: 12.2

Flaming

ABBREVIATIONS USED:

F = Flashed beyond benchmark.

FN = Flame front did not reach this benchmark.

CALCULATION FACTORS:

Etera board correction factor: .29

Beta: 23.83

FLUX: 3.3-2.07-0.96 (Flux Transducer # 6024)

(Page 1 of 2)

Remark: Busart OV5040C 0.4 Mils was adhered over 0.8 Mil STSWBF2 Vinyl.



Page 2

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Received:07/07/20	006 Completed: 07/18	3/2006 Letter: Z1	rb P.O.#: 0	00266014 REV 0	Test Report #:	2-	-63180-1-
Client's Buildentification Ac		lls Vinyl Overlam, 1	Mil Solvent Acry	lic Adhesive. & S'	ΓSWBF2 .8 Mils	Vinyl 1 MII	Solvent
Tested For: Joa	-			Key Test: AST	M E 162		495
1 Fle	con Co, Inc excon Industrial Park, acer, MA 01562-2642			,	98)-885-8247 98)-885-8399	Ext:	
Specimen #	Non Sustained Flame Front Off Gas Ignition (yes/no)	Sustained Flame Front Ignition at (mm:ss)	All Flaming Out (mm:ss)	Test End (mm:ss)	Drips Flame on Test Floor (yes/no)		
1 2 3 4	Yes Yes Yes Yes	00:48 00:48 00:57 00:53	2:10 3:15 2:00 3:20	3:10 4:15 3:00 4:20	No No No		
2. Flaming (* Panels		aming running is ceilings, partit			ducting,		
SPECIFIERS:							
	Railroad Adminis	stration Test Pro dated 6/25/02	ocedures & Per	formance Crite	eria,		
	commended Fire Sa #90-A published 1	afety Practices f 10/20/93	or Transit Bu	s & Van Mater	ials Selection		
3. Amtrac	Specification #3!	52 Section 3.5 da	ited 1/29/90				
4. NFPA 13	O Section 4.2.4	Interior Fire Pro	pagation Resi	stance			
CONCLUSION: 1	Based on the abov	ve Results and Ac	ceptance Crit	eria, the item	m tested:		
[x] Complie	es]] Does not co	mply			
	=	the above resul		ned after tes	ting specimens	in accor	dance
AUTHORIZED SIC	GNATURE	/rb					
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Flaming

Page 1

Received:07/07/2006 | **Completed:**07/17/2006 | **Letter:** Z **P.O.#:** 000266014 REV 0 | **Test Report #:** rb 2-63180-0-

Client's Busart OV5040C .4 Mils Vinyl Overlam, 1 Mil Solvent Acrylic Adhesive & STSWBF 2 .8 Mils Vinyl 1 Mil **Identification** Solvent Acrylic Adhesive.

Tested For: Joann Dupre Key Test: ASTM E 662 465

Flexcon Co. Inc

1 Flexcon Industrial Park, Office #4 **Tel:** 1-(508)-885-8247 Ext:

Spencer, MA 01562-2642 **Fax:** 1-(508)-885-8399

Category: Smoke Density Specifier: Transit Guidelines/Regs. PC: 24H+ME

APPROXIMATE THICKNESS OF MATERIAL (as measured by Govmark): 0.012"

TEST PERFORMED: ASTM E 662 - Standard Test Method For Specific Optical Density of Smoke Generated by Solid Materials (NFPA Designation No. 258), as modified by the transportation industry (see "Acceptance Criteria")

Flaming

	-1	Dripping, or Flaming	Non	Dripping, or Flaming	
	Flaming Mode	•	_	Running ** (yes/no)	
Specimen #		(yes/no)	Mode		
1	69	No	39	No	
2	67	No	31	No	
3	69	No	33	No	
Avg:	68	Avg:	34		
1	71	No	85	No	
2	71	No	62	No	
3	78	No	72	No	
Avq:	73	Avq:	 73		
	3 Avg: 1 2 3	1 69 2 67 3 69 Avg: 68 1 71 2 71 3 78	or Flaming Flaming Running** Specimen # Mode (yes/no) 1 69 No 2 67 No 3 69 No Avg: 68 Avg: 1 71 No 2 71 No 3 78 No	Dripping, or Flaming Non Flaming Running** Flaming Specimen # Mode (yes/no) Mode 1 69 No 39 2 67 No 31 3 69 No 33 Avg: 68 Avg: 34 1 71 No 85 2 71 No 62 3 78 No 72	

NOTE: An asterisk (*) next to a result indicates that the value is lower than the earlier value as a result of a correction for particle deposits on the glass which is part of the optical system.

Busart OV5040C 0.4 Mil was adhered over 0.8 Mil STSWBF2 Vinyl. Specimens REMARKS: were mounted to a steel plate 0.06" thick (with self adhesive)

ACCEPTANCE CRITERIA: For panels***, seat frames & shrouds, mattress frames --

Specific Density Specific Density at 90 seconds at 4 minutes 100 maximum 200 maximum Non Flaming Mode: 100 maximum 200 maximum

Flaming dripping, or flaming running is not permitted.

Flaming Mode:

(*** Panels include: Walls, ceilings, partition tables & shelves, HVAC ducting, windows, and light diffusers)

(Page 1 of 2)



Page 2

Received: 07/07/2006 Completed: 07/17/2006 Letter: Z	rb P.O.#: 000266014 RE	EV 0 Test Report #:	2-63180-0-				
Client's Busart OV5040C .4 Mils Vinyl Overland Identification Solvent Acrylic Adhesive.	1 Mil Solvent Acrylic Adhesive	& STSWBF 2 .8 Mils V	inyl 1 Mil				
Tested For: Joann Dupre	Key Test:	ASTM E 662	465				
Flexcon Co, Inc							
1 Flexcon Industrial Park, Office #4		` '	Ext:				
Spencer, MA 01562-2642	Fax:	1-(508)-885-8399					
SPECIFIERS:							
 Federal Railroad Administration Test Profederal Register Notice dated 6/26/02 UMTA Recommended Fire Safety Practices f Docket #90-A published 10/20/93 							
2 Amtrog Chogification #252 Cogtion 2 5 dated 1/20/00							
3. Amtrac Specification #352 Section 3.5 dated 1/29/90							
4. NFPA 130 Section 4.2.4 Interior Fire Propagation Resistance							
(** Flaming dripping or flaming running are acceptance criteria established by the trancategory.)		_	•				
CONCLUSION: Based on the above Results and	Acceptance Criteria, the	item tested:					
[x] Complies; [] Does not comply							
CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified by ASTM E 662 (NFPA Designation No. 258).							
AUTHORIZED SIGNATURE THE GOVMARK ORGANIZATION, INC. /rb							
	(Page 2 of 2)						