



SATAminijet[®] 4400 B HVLP 1.4

ENVIROBASE[®]
HIGH PERFORMANCE

ENVIROBASE HIGH PERFORMANCE BASECOAT

FAN SETTINGS

- Application coat - open full
- Technique coat - open full

APPLICATION

- 1st coat: double medium wet
- 2nd coat: double medium wet
- Technique coat must be applied at 1 turn out from closed over a dry base at increased distance from panel

FLUID SETTINGS

- Standard Conditions
- 2 turns out from closed

APPLICATION NOTES

- Spray to texture, not wetness
- 2nd double coat should be lighter/dryer than 1st double coat
- Control coat should be slightly blue

PRESSURE SETTINGS

- Large Areas
- 1.5 bar

- Small Areas
- 1.3 bar

- Technique Coat
- 1.1 bar



German Engineering





SATAminijet[®] 4400 B HVLP 1.4

PPG DELTRON[®] BASECOAT

FAN SETTINGS

- Open full from closed
- Technique coat - open full

FLUID SETTINGS

- 2 turns out from closed

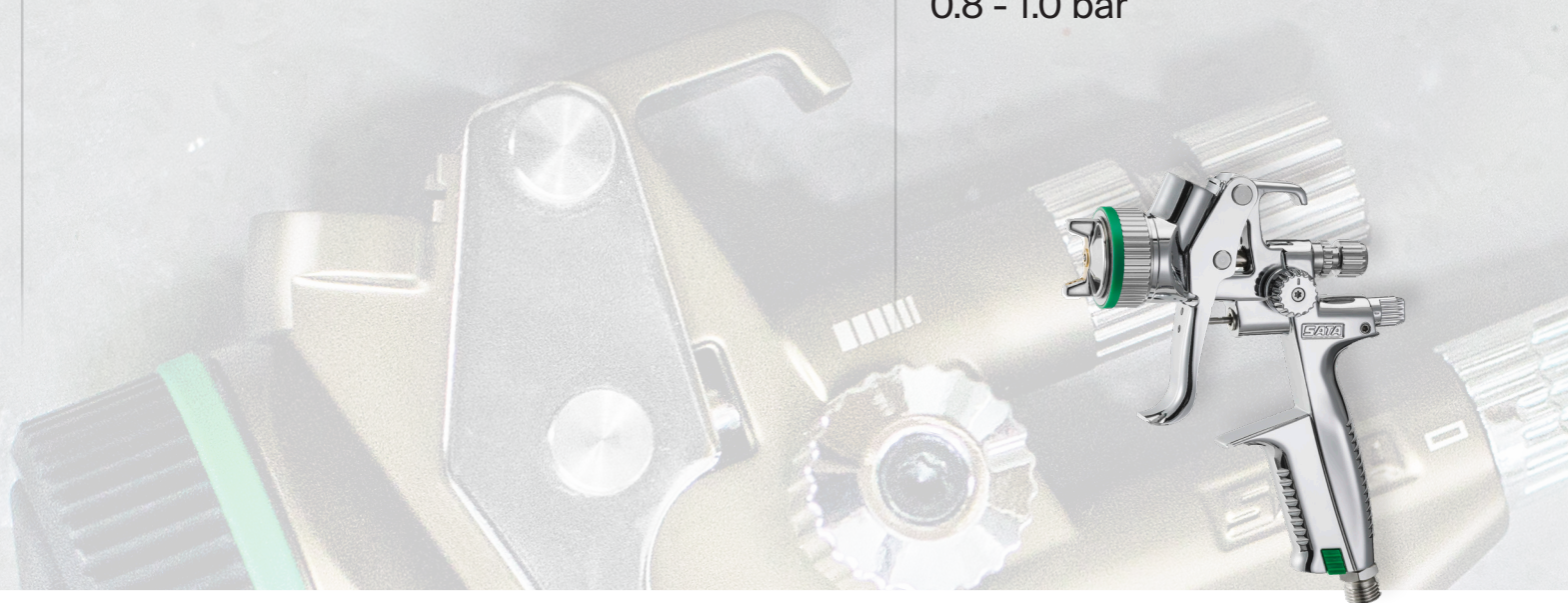
PRESSURE SETTINGS

Large Areas
1.2 - 1.5 bar

Technique Coat
0.8 - 1.0 bar

APPLICATION

- Coverage coats, single wet coats
- Technique coat must be applied into semi-wet base at reduced pressure and increased distance from panel





SATAminijet[®] 4400 B RP 1.2

ENVIROBASE[®]
HIGH PERFORMANCE

LVC-136 EN-V PERFORMANCE CLEARCOAT

FAN SETTINGS

→ Open full from closed

FLUID SETTINGS

→ 2 turns out from closed

PRESSURE SETTINGS

All Areas
1.8 - 2.0 bar

APPLICATION

Single Visit Mode (Refer to PDS)

- Apply one light set-up coat
- Follow immediately by one full wet coat
- Bake immediately

APPLICATION

Two Coat Mode (Refer to PDS)

- Apply one medium coat
- Flash off max 5 min
- Follow with one full wet coat
- Bake immediately





SATAminijet[®] 4400 B HVLP 1.4

PPG CLEARCOATS

FAN SETTINGS

→ Open full from closed

FLUID SETTINGS

→ 2 turns out from closed

PRESSURE SETTINGS

All Areas
1.8 - 2.0 bar

APPLICATION

UHS Clear - 1.4 HVLP

See specific product PDS

APPLICATION

MS/HS Clear - 1.4 HVLP

See specific product PDS



German Engineering





SATAminijet[®] 4400 B HVLP 1.4



DELTRON[®] D8115 / D8117 MATT CLEARCOAT

FAN SETTINGS

→ Open full from closed

FLUID SETTINGS

→ 2 turns out from closed position

PRESSURE SETTINGS

All Areas
1.8 - 2.0 bar

APPLICATION

Two Coat Mode

- Apply one medium wet coat
- Flash until matt
- Apply one full wet coat, pull back immediately and apply light coat into wet film to ensure uniformity
- Flash until matt
- Bake as per PDS



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SATAminijet[®] 4400 B RP 1.2



DELTRON[®] CLEARCOATS AND DIRECT GLOSS

FAN SETTINGS

→ Open full from closed

FLUID SETTINGS

→ 2 turns out from closed position

PRESSURE SETTINGS

All Areas
1.8 - 2.0 bar

APPLICATION

- Apply one medium wet coat
- Flash 5 - 10 mins
- Apply one full wet coat
- Bake immediately



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SATAminijet[®] 4400 B RP 1.2



DELTRON[®] DC527 SPRINTCLEAR IN LV MODE

FAN SETTINGS

- Open full from closed

FLUID SETTINGS

- 2 turns out from closed position

PRESSURE SETTINGS

All Areas
1.8 - 2.0 bar

APPLICATION

Single Visit Mode

- Apply one light setup coat followed immediately by one full wet coat
- Bake immediately

APPLICATION

Two Coat Mode

- Apply one medium closed coat
- Flash off max 5 min
- Follow with one full wet coat
- Bake immediately



German Engineering

