

Volume (ml) Mixing Chart for Matthews Accelerators

- Step 1: Identify the Total Ounces of Ready to Spray (RTS) topcoat or clear mixed
 Step 2: Using the chart below, identify the accelerator and amount to be used
 Step 3: Add accelerator using a milliliter measuring cup



Conventional Topcoats and Clears

RTS Topcoat or Clear	Maximum Amount of Accelerator*			
	287437SP/08	MAP-LVA117/08	47117SP/04	287484SP/08
OUNCES	MILLILITERS			
32 oz	44 ml	30 ml	30 ml	15 ml
31 oz	43 ml	29 ml	29 ml	14 ml
30 oz	42 ml	28 ml	28 ml	14 ml
29 oz	40 ml	27 ml	27 ml	13 ml
28 oz	39 ml	26 ml	26 ml	13 ml
27 oz	37 ml	25 ml	25 ml	12 ml
26 oz	36 ml	24 ml	24 ml	12 ml
25 oz	35 ml	23 ml	23 ml	12 ml
24 oz	33 ml	22 ml	22 ml	11 ml
23 oz	32 ml	21 ml	21 ml	11 ml
22 oz	30 ml	20 ml	20 ml	10 ml
21 oz	29 ml	19 ml	19 ml	10 ml
20 oz	28 ml	18 ml	18 ml	9 ml
19 oz	26 ml	18 ml	18 ml	9 ml
18 oz	25 ml	17 ml	17 ml	8 ml
17 oz	24 ml	16 ml	16 ml	8 ml
16 oz	22 ml	15 ml	15 ml	7 ml
15 oz	21 ml	14 ml	14 ml	7 ml
14 oz	19 ml	13 ml	13 ml	6 ml
13 oz	18 ml	12 ml	12 ml	6 ml
12 oz	17 ml	11 ml	11 ml	6 ml
11 oz	15 ml	10 ml	10 ml	5 ml
10 oz	14 ml	9 ml	9 ml	5 ml
9 oz	12 ml	8 ml	8 ml	4 ml
8 oz	11 ml	7 ml	7 ml	4 ml
7 oz	10 ml	6 ml	6 ml	3 ml
6 oz	8 ml	6 ml	6 ml	3 ml
5 oz	7 ml	5 ml	5 ml	2 ml
4 oz	6 ml	4 ml	4 ml	2 ml
3 oz	4 ml	3 ml	3 ml	1 ml
2 oz	3 ml	2 ml	2 ml	1 ml
1 oz	1 ml	1 ml	1 ml	0 ml

*This is the maximum load of accelerator; Use less if desired.

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