



South Coast AQMD Rule 1151

VOC Less Water Less Exempt Limits for version amended 12/2/05



Coating Category	Effective 1/1/09	Effective 1/1/10	
	lbs/gal (g/L)	lbs/gal (g/L)	
Solvent (Surface Cleaner)	.21 (25)*	.21 (25)*	
Pretreatments Coating	5.5 (660)	5.5 (660)	
Primer	2.1 (250)	2.1 (250)	
Primer Sealer	2.1 (250)	2.1 (250)	
Single-Stage Coating	3.5 (420)	2.8 (340)	
Color Coating	3.5 (420)	3.5 (420)	
Clear Coating	2.1 (250)	2.1 (250)	
Uniform Finish Coating	4.5 (540)	4.5 (540)	
Adhesion Promoter	7.0 (840)	4.5 (540)	* VOC content applies to this category only

Product Code & Name	Reducer	Mix Ratio	VOC content
Solvent (Substrate Cleaner)	Limit:	0.21 lbs/gal (25 g/L)	
SWX350 H2O-So-Clean Wax & Grease Remover	-	-	0.17 (20)
SWX360 Waterborne Pre-Cleaner	water	1 : 2	0.20 (24)
SXA103 Multi-Prep Cleaner	-	Aerosol	N/A
SXA330 Wax & Grease Remover	-	Aerosol	N/A
SX1005 Wax & Greaser Remover	water	1 : 1	0.21 (25)

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coating		Limit:	5.5 lbs/gal (660 g/L)	
SX1071 Etch Prime	SX1072	-	1 : 1	5.48 (657)
SXA1031 Etch Primer – Gray	-	-	Aerosol	N/A

Product Code & Name	Hardener/Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Primer			Limit:	2.1 lbs/gal (250 g/L)	
DPU217 2.1 VOC Polyurethane Primer	DPU218	DX39	-	5 : 1 + 6 oz / RTS gal	2.07 (248)
MP211 2K High Solids Primer	MP212	MX200	-	5 : 1 + 6 oz / RTS gal	2.07 (248)
Single-Stage Coating			Limit:	2.84 lbs/gal (340 g/L)	
DHS 2.8 Polyurethane	DDH526	-	-	2 : 1	2.81 (337)
DHS 2.8 Polyurethane – <u>Low Gloss</u> color + DX595 mixed 1 : 1	DDH526	-	-	2 : 1	2.75 (330)
DHS 2.8 Polyurethane – <u>Semi Gloss</u> color + DX595 mixed 3 : 1	DDH526	-	-	4 : 2	2.78 (333)
DVHS Fast Dry 2.8 VOC Polyurethane	DFHS528	DX39	-	4 : 1 + 4 oz / RTS gal	2.81 (337)
Color Coating			Limit:	3.5 lbs/gal (420 g/L)	Color Coating
DUHS Basecoat (see FL507)	DDH526	DHSX589	-	2 : 1 : ¼ - 1	3.50 (419)
MCV Basecoat (see OB21)	MFA360	M300	-	4 : ½ - 1 : 1	3.50 (419)
Clear Coating			Limit:	2.1 lbs/gal (250 g/L)	Clear Coating
MC262 OMNI SV 2.1 Clear	MH266, MH267	-	-	4 : 1	2.08 (249)



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Additional Products: (listing not intended to be all inclusive)

SLV73 Fisheye Eliminator	SXA840 OneChoice Blending Solvent	
SU4901 Clean and Scuff Sponge		
SUA4903 Advanced Plastic Bond		

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