

Volume (ml) Mixing Chart for Matthews Accelerators

- Step 1: Identify the Total Ounces of Ready to Spray (RTS) topcoat or clear mixed
 Step 2: Using the chart below, identify the accelerator and amount to be used
 Step 3: Add accelerator using a milliliter measuring cup



MAP-LVG Topcoats and MAP-LVC208/01 Clear

RTS Topcoat or Clear	Maximum Amount of Accelerator*		
	287437SP/08	MAP-LVA117/08	47117SP/04
OUNCES	MILLILITERS		
32 oz	15 ml	15 ml	15 ml
31 oz	14 ml	14 ml	14 ml
30 oz	14 ml	14 ml	14 ml
29 oz	13 ml	13 ml	13 ml
28 oz	13 ml	13 ml	13 ml
27 oz	12 ml	12 ml	12 ml
26 oz	12 ml	12 ml	12 ml
25 oz	12 ml	12 ml	12 ml
24 oz	11 ml	11 ml	11 ml
23 oz	11 ml	11 ml	11 ml
22 oz	10 ml	10 ml	10 ml
21 oz	10 ml	10 ml	10 ml
20 oz	9 ml	9 ml	9 ml
19 oz	9 ml	9 ml	9 ml
18 oz	8 ml	8 ml	8 ml
17 oz	8 ml	8 ml	8 ml
16 oz	7 ml	7 ml	7 ml
15 oz	7 ml	7 ml	7 ml
14 oz	6 ml	6 ml	6 ml
13 oz	6 ml	6 ml	6 ml
12 oz	6 ml	6 ml	6 ml
11 oz	5 ml	5 ml	5 ml
10 oz	5 ml	5 ml	5 ml
9 oz	4 ml	4 ml	4 ml
8 oz	4 ml	4 ml	4 ml
7 oz	3 ml	3 ml	3 ml
6 oz	3 ml	3 ml	3 ml
5 oz	2 ml	2 ml	2 ml
4 oz	2 ml	2 ml	2 ml
3 oz	1 ml	1 ml	1 ml
2 oz	1 ml	1 ml	1 ml
1 oz	0 ml	0 ml	0 ml

*This is the maximum load of accelerator; Use less if desired.