



Imperial County APCD

Automotive Refinishing Operations

Rule 427

Amended: 2/23/2010 | In Effect: 4/1/2010



Coating Category	lbs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Solvent (Surface Cleaner)*	0.21 (25)
Pretreatment Coating	5.5 (660)
Primer / Primer Surfacer	2.1 (250)
Primer Sealer	2.1 (250)
Single Stage Coating	2.8 (340)
Color Coating	3.5 (420)
Underbody Coating	3.6 (430)
Clear Coating	2.1 (250)
Uniform Finish Coating	4.5 (540)
Adhesion Promoter	4.5 (540)

* VOC content applies to this category only.

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H2O-So-Clean Wax & Grease Remover	-	-	-	0.17 (20)
SX1005 Low VOC Wax & Grease Remover	-	Water	1:1	0.21 (25)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Ex- empt
Pretreatment Coatings					Limit: 5.5 lbs/gal (660 g/L)
SX1071 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer / Primer Surfacer					Limit 2.1 lbs/gal (250 g/L)
DPLV 305X Acrylic Urethane Surfacer	DHLV3030	DT18XX Series	-	4:1:1	2.03 (243)
DPLV 305X Acrylic Urethane Surfacer	DHLV3030	-	-	4:1	2.03 (243)
DPLV 2.1 Epoxy Primer	DP401LV	DT18XX Series	-	2:1:1	2.09 (250)
DS1002 UV Cured Primer Surfacer	-	-	-	Aerosol	N/A
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1:1	2.09 (250)
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	EA157	4:1:1 + 10%	2.09 (250)
EPW115 Waterborne Speed Prime		T494		1:13%	.72 (86)
NCP280 2.1 VOC Primer Surfacer	NCX285			2:1	2.10 (250)
NCP280 2.1 VOC Primer Surfacer	NCX285			2:1+10% Acetone	2.1 (250)
Primer Sealer (apply over previously coated surfaces)					Limit: 2.1 lbs/gal (250 g/L)
ECS2X A-Chromatic LV Sealer	EH391	D8764, D8774, D8767	-	4:1:1	1.82 (246)
Single Stage Coating					Limit: 2.8 lbs/gal (340 g/L)
ENVIROBASE® Interior System	T584	T494	-	100:15:15	2.79 (334)



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Color Coating					Limit: 3.5 lbs/gal (420 g/L)
Envirobase Waterborne Basecoat	-	T494	-	100:10	3.35 (401)
Envirobase Waterborne Basecoat	-	T494	-	100:20	3.40 (407)
Envirobase Waterborne Basecoat	-	T494	-	100:30	3.50 (419)
Envirobase Waterborne Basecoat	-	-	T492	100:10	3.36 (403)
Envirobase Waterborne Basecoat	-	T494	T492	100:10:10	3.38 (405)
Envirobase Waterborne Basecoat	-	T494	T492	100:20:10	3.40 (407)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:10	3.05 (336)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:20	3.09 (370)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:30	3.11 (373)
Underbody Coating					Limit: 3.6 lbs/gal (430 g/L)
Envirobase Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Clear Coating					Limit: 2.1 lbs/gal (250 g/L)
DC3010 Deltron High Velocity Clear	DCH36XX	-	-	4:1	2.08 (249)
DC4010 Velocity Premium Clear	DCH36XX	-	-	4:1	2.05 (246)
DC4010 Velocity Premium Clear	DCH36XX	-	EA10	4:1 + 10%	2.04 (244)
DCU2010 2.1 Speed Clear		-	-	4:1	2.07 (248)
DC4125 Ceramiclear Clearcoat	DCX20XX	-	-	2:1	2.05 (246)
EC700 OneVisit Production Clear	ECH70XX	-	-	4:1	2.08 (249)
EC700 OneVisit Production Clear	ECH70XX	D87XX	EA10	4:1:.05 + 5%	2.08 (249)
EC750 OneVisit Appearance Clear	ECH70XX	-	-	4:1	2.08 (249)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075	D8767, DT1855,	-	4:1:1	2.08 (249)
	ECH8075	ECA83	-	4:1:1	1.90 (228)

Additional Products (listing not intended to be all inclusive)		
SLV4985 Universal Flattening Agent	DX310 EZ Cleaner	SXA1041 Bumper Black (Aerosol)
SLV73 Fisheye Eliminator	SWX100 Waterborne Gun Cleaner	SX1047 High Build Flexible Surfacer
SLV814 Universal Flexibilizer	SXA840 Uniform Finish Blender (Aerosol)	SU460LV 1K Compliant Adhesion Promoter
SU4901 Clean and Scuff Sponge	SXA1030 Black Guide Coat (Aerosol)	
DX101 Sanding Paste	SXA1033 Texture Spray	

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