



Reducer Selection Guide

The below recommendations are only a general reference and should be used solely as a starting point for choosing the appropriate reducer. Your particular spray environment and job size may require slight adjustments.

Temperature

60°F (15°C)	65°F (18°C)	70°F (21°C)	75°F (24°C)	80°F (26°C)	85°F (29°C)	90°F (32°C)	95°F (35°C)
	ECR65 <i>Undercoats</i>						
				ECR75 <i>Undercoats</i>			
	ECR65 <i>Clearcoat</i>					ECR85 <i>Undercoats</i>	
		ECR75 <i>Clearcoat</i>					
				ECR85 <i>Clearcoat</i>			
						ECR98 <i>Clearcoat</i>	
<p>Tips:</p> <ul style="list-style-type: none"> • A higher temp reducer in a clearcoat will allow the surface to stay open longer and provide additional leveling. These reducers used in undercoats perform differently. • Consider the job size when selecting the appropriate reducer. Larger jobs may require a higher temp reducer in order to maintain a “wet” edge. • Where there is excessive air flow in the spray area, a higher temp reducer should be considered to minimize the potential for solvent entrapment. • ECR98 SHOULD NOT BE USED IN UNDERCOATS 							