

Weight (g) Mixing Chart for Matthews Accelerators

Step 1: Identify the Total Ounces of Ready to Spray (RTS) topcoat or clear mixed

Step 2: Place RTS product on scale and Tare (clear) scale to 0.0 grams

Step 3: Identify the accelerator to be used and add amount based on the chart below



SVOC and VOC Topcoats and Clears

RTS Topcoat or Clear	Maximum Amount of Accelerator*			
	287437SP/08	MAP-LVA117/08	47117SP/04	287484SP/08
OUNCES	GRAMS			
32 oz	43.2 g	19.7 g	25.8 g	14.5 g
31 oz	41.9 g	19.1 g	25.0 g	14.0 g
30 oz	40.5 g	18.5 g	24.2 g	13.5 g
29 oz	39.2 g	17.9 g	23.4 g	13.1 g
28 oz	37.8 g	17.2 g	22.6 g	12.6 g
27 oz	36.5 g	16.6 g	21.8 g	12.2 g
26 oz	35.1 g	16.0 g	21.0 g	11.7 g
25 oz	33.8 g	15.4 g	20.2 g	11.3 g
24 oz	32.4 g	14.8 g	19.4 g	10.8 g
23 oz	31.1 g	14.2 g	18.5 g	10.4 g
22 oz	29.7 g	13.5 g	17.7 g	9.9 g
21 oz	28.4 g	12.9 g	16.9 g	9.5 g
20 oz	27.0 g	12.3 g	16.1 g	9.0 g
19 oz	25.7 g	11.7 g	15.3 g	8.6 g
18 oz	24.3 g	11.1 g	14.5 g	8.1 g
17 oz	23.0 g	10.5 g	13.7 g	7.7 g
16 oz	21.6 g	9.9 g	12.9 g	7.2 g
15 oz	20.3 g	9.2 g	12.1 g	6.8 g
14 oz	18.9 g	8.6 g	11.3 g	6.3 g
13 oz	17.6 g	8.0 g	10.5 g	5.9 g
12 oz	16.2 g	7.4 g	9.7 g	5.4 g
11 oz	14.9 g	6.8 g	8.9 g	5.0 g
10 oz	13.5 g	6.2 g	8.1 g	4.5 g
9 oz	12.2 g	5.5 g	7.3 g	4.1 g
8 oz	10.8 g	4.9 g	6.5 g	3.6 g
7 oz	9.5 g	4.3 g	5.6 g	3.2 g
6 oz	8.1 g	3.7 g	4.8 g	2.7 g
5 oz	6.8 g	3.1 g	4.0 g	2.3 g
4 oz	5.4 g	2.5 g	3.2 g	1.8 g
3 oz	4.1 g	1.8 g	2.4 g	1.4 g
2 oz	2.7 g	1.2 g	1.6 g	0.9 g
1 oz	1.4 g	0.6 g	0.8 g	0.5 g

*This is the maximum load of accelerator; Use less if desired.

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