



State of Indiana
Title 326 Article 8 Rule 10
 Effective: 06/18/2009



Coating Category	lbs/gal (g/L)	Limit: VOC Regulatory (Less Water Less Exempts)			
Solvent (Substrate Cleaner) - Plastic	6.5 (780)*	* VOC content applies to this category only			
Pretreatment Coating/Wash Primer	6.5 (780)				
Primer/Primer Surfacer	4.8 (576)				
Primer Sealer	4.6 (552)				
Single-Stage Topcoat Coating	5.0 (600)				
Multi-Stage Topcoat 2-stage (BC/CC)	5.0 (600)				
Multi-Stage Topcoat 3 or more stage (BC/CC)	5.2 (624)				
Specialty Coating	7.0 (840)				
Product Code & Name		Reducer	Mix Ratio	VOC Content	
Solvent (Substrate Cleaner)		Limit: 1.4/6.5 lbs/gal (168/780 g/L)			
CFX435LV - Low VOC Cleaner		As is or with water only	As is no reduction/Reduce with water 1 : 1	0.41/0.21 (49)/(25)	
SXA103 Multi-Prep Cleaner (Plastic only)		-	Aerosol	5.88 (705)	
Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt	
Pretreatment Coating/Wash Primer		Limit: 6.5 lbs/gal (780 g/L)			
ESU400 Wash Primer	ESU409	-	1 : 1	6.40 (767)	
F4945 5.5 VOC Wash Primer	F4946	-	1 : 1	5.32 (637)	
Product Code & Name	Hardener/Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Primer/Primer Surfacer		Limit: 4.8 lbs/gal (576 g/L)			
ESU410 2.1/2.8 Polyurethane Primer	ESU419	ESX590	-	5 : 1 + 6 oz / RTS gal	1.99 (238)
ESU420/421 3.5 VOC Epoxy Primer	ESU428	-	ESR300 or ESR310	3 : 1 : 1	3.50 (419)
ESU440 3.5 VOC Primer Surfacer	ESU449	ESX500, ESX510, ESX520, or ESX530	-	6 : 1 : 1	3.49 (418)
ESU460 4.6 Epoxy Primer	ESU469	-	-	2 : 1	4.54 (544)
ESU470 2.1 VOC Wet on Wet Epoxy Primer - Gray	ESU479	-	ESR300 or ESR310	2 : 1 : 1 or 2 : 1 : 2 (reducer last)	2.07 (248)
ESU480/481/482 2.1 VOC Epoxy Primer	ESU489	-	-	4 : 1	2.09 (250)
F3970/BK/WH Ultra High Solids Primer	F3971	F3400 or F3405	F3385, F3390 or F3395	3 : 1 + 6 oz / RTS gal + 10% optional reducer	2.07 (248)
F3975 Fast Dry Surfacer	F3270	-	F3385	3 : 1 + 10%	4.29 (514)
F3993 Conventional Epoxy Primer	F3996	-	F3311, F3321, F3331 or F3341	3 : 1 : ½	4.60 (551)
F3998 2.1 VOC Primer Surfacer	F3999	-	-	2 : 1	1.99 (238)
F4921/BK/WH 2.1 VOC Epoxy Primer	F4922	-	F3385, F3390 or F3395	3 : 1 : 1	2.05 (246)
F4932 2.1 VOC FD Urethane Surfacer	F4933	-	F3385, F3390 or F3395	4 : 1 : 1	2.08 (249)
F4935/36/37 High Solids Epoxy Primers	F4938	-	-	1 : 1	2.08 (249)

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Primer Sealer (apply over previously coated surfaces)					Limit: 4.6 lbs/gal (552 g/L)
F3985/6/7 Pigmented Sealers	F3260	F3400 or F3405	F3385	3 : 1 + 6 oz / RTS gal + ½ optional reducer	2.75 (330)
Single-Stage Topcoat Coating					Limit: 5.0 lbs/gal (600 g/L)
ESSS Single Stage Polyurethane Enamel	ESH200	ESX510, ESX520, ESX530 or ESX540	-	6 : 1 : 1	2.80 (335)
FDGH Single Stage High Solids Polyurethane Enamel	F3260	F3400, F3405 or F3410	-	3 : 1 + 6 oz /RTS gal	3.05 (366)
FDGH Single Stage High Solids Polyurethane Enamel	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz /RTS gal + 10% reducer	3.05 (366)
FDGH Single Stage High Solids Polyurethane Enamel	F3260	F3400, F3405 or F3410	F3330, F3340, F3350 or F3360	3 : 1 + 6 oz /RTS gal + 10% reducer	3.42 (410)
FDGH Single Stage High Solids Polyurethane Enamel (Low Gloss)	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	6 : 1 + 6 oz /RTS gal + 1 part reducer	3.33 (399)
FDXH Chemical Resistant Single-Stage Topcoat	F3275	F3475, F3476, F3477 or F3478	-	3 : 2 : 1	3.48 (417)
FDGU Single Stage Ultra high Solids Polyurethane Enamel	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz /RTS gal + 10% reducer	2.82 (338)
FDSU Ultra HS Polyurethane Single Stage	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz /RTS gal + 10% reducer	2.82 (338)
FDSH HS Polyurethane Single Stage	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz /RTS gal + 10% reducer	3.05 (366)
Multi-Stage Topcoat Basecoats					System VOC Limit¹: 5.0 lbs/gal B/C Limit²: 6.6 lbs/gal (791 g/L)
ESSS Basecoat Polyurethane Basecoat	ESH210	ESB800	-	2 : 1 : 1	3.04 (364)
FBC 5.0 Basecoat	F3260	-	F3311, F3321, F3331 or F3341	2 : 1 + 5% F3260	6.20 (743)
FBCH High Solids Polyurethane Basecoat	F3200, F3259 or F3260	F3440, F3441 or F3442	-	3 : 1 : 1	3.47 (416)
FBCS High Solids Basecoat - Fast	F3200 or F3260-	-	F3385	3 : 1 + 10%	3.04 (364)
FBCS High Solids Basecoat - Fast	F3200 or F3260-	-	F3330, F3340, F3350 or F3360	3 : 1 + 10%	3.41 (409)

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Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Multi-Stage Topcoat Clearcoats					C/C Limit²: 4.2 lbs/gal (503 g/L)
ESC600 Urethane Clear	ESH200	ESX500, ESX510, ESX520, ESX530 or ESX540	-	6 : 1 : 1	4.07 (488)
ESC621 2.1 VOC Clearcoat	ESH200	-	ESX711, ESX721, ESR300 or ESR310	4 : 1 : 1	2.06 (247)
F3906 High Build Clear – Slow Dry	F3260 or F3240	F3400, F3405 or F3410	F3330, F3340, F3350 or F3360	3 : 1 : ½ + 2 oz F34xx/RTS gal	3.40 (407)
F3906 High Build Clear – Slow Dry	F3260 or F3240	F3400, F3405 or F3410	F3330, F3340, F3350 or F3360	3 : 1 : 1 + 2 oz F34xx/RTS gal	4.00 (480)
F3915 Designer Clear (interior)	F3215	F3415 Accelerator	F3320, 3330, 3340, 3350 or 3360	10 : 1.5 : 3 + 4 oz. F3415/RTS gal	4.15 (491)
F3915 Designer Clear (interior)	F3215	F3415 Accelerator	F3385	10 : 1.5 : 3 + 4 oz. F3415/RTS gal	3.40 (405)
F3920 High Solids Clear	F3200 or F3260	F3400, F3405 or F3410	F3320, 3330, 3340, 3350 or 3360	3 : 1 : ½ + 4 oz. F34xx/RTS/gal	3.45 (413)
F3920 High Solids Clear	F3200 or F3260	F3400, F3405 or F3410	F3385	3 : 1 : 1/2 + 4 oz. F34xx/RTS gal	3.03 (363)
F3921 2.1 VOC Clearcoat	F3210 or F3211	-	F3385, F3390 or F3395	3 : 1 : 1/2	2.05 (246)
F3930 Conventional Clear	F3200 or F3260	F3400, F3405 or F3410	F33xx	3 : 1 : 1 + 2 oz F34xx/RTS gal	4.12 (494)
Additional Products: (listing not intended to be all inclusive)					
FBC500 FBC Blending Clear	SU4901 Clean and Scuff Sponge		SX1050 Plastic Adhesion Promoter		
FBCH500 FBCH Blending Clear	SU4902 Plastic Prep Wipe		SXA1030 Black Guide Coat		
SLV73 Fisheye Eliminator	SU4903 Advanced Plastic Bond		SXA1041 Bumper Black		
SLV840 Uniform Finish Blender	SUA4903 Advanced Plastic Bond		SXA1044 High Build Flexible Surfacer		
CFX240 Blending Solvent	SX1044 High Build Flexible Surfacer		SXA1050 Plastic Adhesion Promoter		
			SXA840 Blending Solvent		

- 1.) The VOC of the BC/CC (Multi-stage) system is found by BC/CC composite calculation, where the $VOC_{sys} = (VOC_{bc} + 2VOC_{cc}) / 3$, as specified by current air quality regulations.
- 2.) The exact allowed B/C or C/C VOC value depends on the other Multi-stage layer VOC following the calculation in #1 above.

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