

Weight (g) Mixing Chart for Matthews Accelerators

Step 1: Identify the Total Ounces of Ready to Spray (RTS) topcoat or clear mixed

Step 2: Place RTS product on scale and Tare (clear) scale to 0.0 grams

Step 3: Identify the accelerator to be used and add amount based on the chart below



MAP-LVS, MAP-LVC228/01, MAP-LVC238/01

RTS Topcoat or Clear	Maximum Amount of Accelerator*				
	287437SP/08	MAP-LVA117/08	47117SP/04	287484SP/08	SM166A/04
OUNCES	GRAMS				
32 oz	41.3 g	38.2 g	25.1 g	28.9 g	26.7 g
31 oz	40.0 g	37.0 g	24.3 g	28.0 g	25.9 g
30 oz	38.7 g	35.9 g	23.5 g	27.1 g	25.0 g
29 oz	37.4 g	34.7 g	22.7 g	26.2 g	24.2 g
28 oz	36.1 g	33.5 g	21.9 g	25.3 g	23.4 g
27 oz	34.9 g	32.3 g	21.1 g	24.4 g	22.5 g
26 oz	33.6 g	31.1 g	20.4 g	23.5 g	21.7 g
25 oz	32.3 g	29.9 g	19.6 g	22.6 g	20.9 g
24 oz	31.0 g	28.7 g	18.8 g	21.7 g	20.0 g
23 oz	29.7 g	27.5 g	18.0 g	20.8 g	19.2 g
22 oz	28.4 g	26.3 g	17.2 g	19.9 g	18.4 g
21 oz	27.1 g	25.1 g	16.4 g	19.0 g	17.5 g
20 oz	25.8 g	23.9 g	15.7 g	18.1 g	16.7 g
19 oz	24.5 g	22.7 g	14.9 g	17.2 g	15.9 g
18 oz	23.2 g	21.5 g	14.1 g	16.3 g	15.0 g
17 oz	21.9 g	20.3 g	13.3 g	15.4 g	14.2 g
16 oz	20.7 g	19.1 g	12.5 g	14.5 g	13.4 g
15 oz	19.4 g	17.9 g	11.7 g	13.5 g	12.5 g
14 oz	18.1 g	16.7 g	11.0 g	12.6 g	11.7 g
13 oz	16.8 g	15.5 g	10.2 g	11.7 g	10.8 g
12 oz	15.5 g	14.3 g	9.4 g	10.8 g	10.0 g
11 oz	14.2 g	13.1 g	8.6 g	9.9 g	9.2 g
10 oz	12.9 g	12.0 g	7.8 g	9.0 g	8.3 g
9 oz	11.6 g	10.8 g	7.0 g	8.1 g	7.5 g
8 oz	10.3 g	9.6 g	6.3 g	7.2 g	6.7 g
7 oz	9.0 g	8.4 g	5.5 g	6.3 g	5.8 g
6 oz	7.7 g	7.2 g	4.7 g	5.4 g	5.0 g
5 oz	6.5 g	6.0 g	3.9 g	4.5 g	4.2 g
4 oz	5.2 g	4.8 g	3.1 g	3.6 g	3.3 g
3 oz	3.9 g	3.6 g	2.3 g	2.7 g	2.5 g
2 oz	2.6 g	2.4 g	1.6 g	1.8 g	1.7 g
1 oz	1.3 g	1.2 g	0.8 g	0.9 g	0.8 g

*This is the maximum load of accelerator; Use less if desired.

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