



State of Maryland

COMAR 26.11.19.23

Control of VOC Emissions from Vehicle Refinishing

(posted 4/18/12)



Compliance required by July 1, 2013

Coating Category	VOC Regulatory	
	lbs/gal (g/L)	
Solvent (Surface Cleaner)	.21 (25)*	
Pretreatments Coating	5.5 (660)	
Primer	2.1 (250)	
Primer Sealer	2.1 (250)	
Single-Stage Coating	2.8 (340)	
Color Coating	3.5 (420)	
Clear Coating	2.1 (250)	
Adhesion Promoter	4.5 (540)	* VOC content applies to this category only

Product Code & Name	Reducer	Mix Ratio	VOC content
Solvent (Substrate Cleaner)	Limit:	0.21 lbs/gal (25 g/L)	
SWX350 H2O-So-Clean Wax & Grease Remover	-	-	0.17 (20)
SWX360 Waterborne Pre-Cleaner	water	1 : 2	0.20 (24)

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coating		Limit:	5.5 lbs/gal (660 g/L)	
SX1071 Etch Prime	SX1072	-	1 : 1	5.48 (657)
SXA1031 Etch Primer – Gray	-	-	Aerosol	N/A

Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Primer			Limit:	2.1 lbs/gal (250 g/L)	
DPU217 2.1 VOC Polyurethane Primer	DPU218	DX39	-	5 : 1 + 6 oz / RTS gal	2.07 (248)
MP211 2K High Solids Primer	MP212	MX200	-	5 : 1 + 6 oz / RTS gal	2.07 (248)
Single-Stage Coating			Limit:	2.84 lbs/gal (340 g/L)	
DHS 2.8 Polyurethane	DDH526	-	-	2 : 1	2.81 (337)
DHS 2.8 Polyurethane – <u>Low Gloss</u> color + DX595 mixed 1 : 1	DDH526	-	-	2 : 1	2.75 (330)
DHS 2.8 Polyurethane – <u>Semi Gloss</u> color + DX595 mixed 3 : 1	DDH526	-	-	4 : 2	2.78 (333)
DVHS Fast Dry 2.8 VOC Polyurethane	DFHS528	DX39	-	4 : 1 + 4 oz / RTS gal	2.81 (337)
Color Coating			Limit:	3.5 lbs/gal (420 g/L)	Color Coating
DUHS Basecoat (see FL507)	DDH526	DHSX589	-	2 : 1 : ¼ - 1	3.50 (419)
MCV Basecoat (see OB21)	MFA360	M300	-	4 : ½ - 1 : 1	3.50 (419)
Clear Coating			Limit:	2.1 lbs/gal (250 g/L)	Clear Coating
MC262 OMNI SV 2.1 Clear	MH266, MH267	-	-	4 : 1	2.08 (249)



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Additional Products: (listing not intended to be all inclusive)

SLV73 Fisheye Eliminator	SXA840 OneChoice Blending Solvent	
SU4901 Clean and Scuff Sponge		
SUA4903 Advanced Plastic Bond		

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