

# ENVIROBASE<sup>®</sup>

## HIGH PERFORMANCE

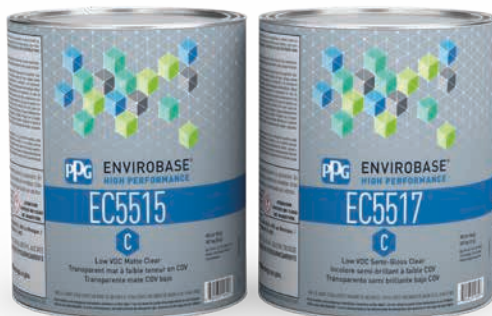
# EC5515

# EC5517

## Low VOC Matte Clear and Semi-Gloss Clear System

Comprised of two premium-quality 2K acrylic urethane clears, this 2.1 low-VOC clearcoat system can reproduce a range of gloss levels—making it ideal for performing specialized refinish repairs on OE low gloss finishes, offered on such vehicles as MERCEDES-BENZ<sup>®</sup>, BMW<sup>®</sup>, FIAT<sup>®</sup> and LAMBORGHINI<sup>®</sup>.

Designed for use over ENVIROBASE<sup>®</sup> High Performance basecoat, the system's Low VOC Matte and Semi-Gloss Clearcoats offer the versatility of being used alone or mixed together to more precisely reproduce the OE finish, especially when adjustments are needed to match a range of gloss levels.



### PRODUCTION FRIENDLY

- Suitable for all North American markets
- Simple 3:1:1 mix ratio
- Uses ECH5075 hardener and DT1855 reducer
- No flexibilizer required for plastic substrates

### APPLICATION EASE

- Versatile for small and large jobs
- Excellent, consistent flow—horizontally or vertically

### APPEARANCE

- Smooth after bake
- Exceptional durability
- Formulas for 5 gloss levels: Flat, Matte, Eggshell, Satin and Semi-Gloss before topcoating

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## HIGH PERFORMANCE

### EC5515 / EC5517

#### 2.1 VOC MATTE CLEAR AND SEMI-GLOSS CLEAR SYSTEM

#### Application

##### Guide:

	Clearcoat	Hardener	Reducer		
<b>Mixing</b>	3	1	1		
	EC5515/17	ECH5075	DT1855		
	Pot life:	1-2 hours @ 70°F/21°			
	FC01 Flat	FC02 Matte	FC03 Eggshell	FC04 Satin	FC05 Semi-Gloss
<b>Percentage of Gloss</b>	<b>10%</b>	<b>10.1 - 20%</b>	<b>20.1 - 30%</b>	<b>30.1 - 45%</b>	<b>45.1 - 60%</b>
	Lamborghini full body matte finish		Mercedes-Benz, Smart, BMW, Fiat full body matte finishes		Older Mercedes-Benz lower body cladding
<b>% of EC5515</b>	100	65	40	25	0
<b>% of EC5517</b>	0	35	60	75	100

To verify color match and gloss level, it is recommended that a test panel be created before spraying the vehicle. FC01 through FC05 matte levels will appear with the color formulas that require a low gloss finish.

<b>Application</b>	Apply:	2 full coats, followed by 1 lighter cross coat (1/2) on large or flat panels. De-nibbing between coats possible with 800/1000 grit sandpaper
	HVLP:	10 PSI at the cap
	Compliant:	29-40 PSI at the gun
<b>Drying</b>	Between coats:	15-30 minutes (flash completely until matte is even all over)
	Dust free:	30-45 minutes
	Before baking:	Purge 15-30 minutes to ensure completely matte
	Force dry:	40 minutes @ 140°F/60°C

Please refer to EB-551 Product Information Sheet for further details on proper usage. See Safety Data Sheet and Labels for additional safety information and handling instructions.



We protect and beautify the world®