ENVIROBASE®
HIGH PERFORMANCE

ECS8X

A-Chromatic Sealers

ECS81 WHITE   ECS85 GRAY   ECS87 DARK GRAY

ESC8X A-Chromatic Sealers are designed to provide the ideal foundation for ENVIROBASE® High Performance basecoat when performing blend repairs. Thanks to the latest in resin technology, these advanced sealers produce a level surface with minimal texture in the blend edge, allowing the basecoat to lay impressively flat. The result is a smooth transition from sealer coverage to original color foundation. By applying the recommended gray shade, an ECS8X A-Chromatic Sealer greatly enhances the ability to achieve an invisible repair with less basecoat material, while maximizing color holdout.

ECS8X sealers are available in three shades: G1 white, G5 gray and G7 dark gray, and they can easily be blended into shades G3 and G6.

PRODUCTION FRIENDLY
- 4:1:1 mix ratio
- Low, mid and high temp reducers
- Available for all North American markets

APPLICATION EASE
- Superior flow and leveling
- Provides for easy blending of basecoat color
- Uses standard reducers and one hardener for all undercoats

SUPERIOR APPEARANCE
- Produces superior blend repairs
- Maximizes color holdout
- Ideal for matching translucent colors
- Only 15 minutes flash before topcoating

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ECS8X
A-CHROMATIC SEALERS

Application Guide:	Sealer	Hardener	Reducer
Mixing	4	1	1
	ECS8X	EH391/EH392 ECR65/75/85	Recommended
		Compliant D8764/74/67 DT1845/50/55	
	Pot life:	1 hour @ 70°F/21°C	
Application	Apply:	1 coat	
	Dry film build:	0.7—1.0 mils	
	HVLP:	10 PSI at the cap	
	Compliant:	29-40 PSI at the gun	
	Fluid tip:	1.4-1.6 mm or equivalent	
Drying	Flash before topcoating:	15 minutes @70°F/21°C	
	Dust free:	10 minutes @ 70°F/21°C	
	Tape time:	1 hour @ 70°F/21°C	
	IR (Infrared):	10 minutes Medium Wave 5 minutes Short Wave	
	Overcoat/recoat:	15 minutes @ 70°F/21°C After 8 hours sealer must be sanded. If sanded film is below 0.7 mil, sealer must be reapplied.	
	Sanding:	Wet: P1000 / US 500 grade paper Dry: P1000 / US 500 grade paper	

Please refer to EB-815 Product Data Sheet for further details on proper usage.

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