

STERILE SYRINGE FILTER

These filters are designed for applications where sterility of the affluent is mandatory (Sterile Compounding and Pharmaceutical use). The product contains a pharmaceutical grade PES membrane (sterilizing Grade) and the filters are built in a 10,000-class clean room, flushed, dried and 100% integrity tested prior to packaging. The product is factory sterilized by Ethylene Oxide gas (ETO) ensuring sterility.

Technical Data Sheet

Catalog Number: D25CS020FLM-PH-ETO



Materials of Construction

Filter Membrane: 0.2 μm , Pharmaceutical Grade Polyethersulfone (PES) sterilizing grade- Hydrophilic

Supports: Polypropylene

Capsule Body: Polypropylene

Filter Dimensions and Specifications

Outer Diameter: 33 mm (1.30")

Capsule Body Thickness: 5.1 mm (0.200")

Length, Fitting to Fitting: 24 mm (0.945")

Filter Area: 4.6 cm^2 (0.7 in^2); competitive standard contains 3.5 cm^2

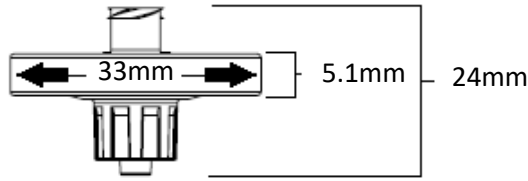
Sterilization: The filter is factory sterilized with Ethylene Oxide Gas (ETO)

Inlet Fitting: Luer Loc Female

Outlet Fitting: Luer Loc Male

Volume Filtered: 60 ml to 200 ml

Allowable Flowrate: 8 ml per min to 15 ml per min



Integrity Data

Pore Size	Min, Bubble Point, 25°C	Challenge Microorganisms	CFU per cm ²
0.20 µm	≥3.5 bar (50 psi)	Brevundimonas Diminuta (ATCC 19146)	10 ⁷

Operating Parameters

Maximum Working Pressure: 5.5 bar (80 Psi) @ 25 °C (77 °F)

Maximum differential Pressure (forward): 4.1 bar (60 Psi) @ 25 °C (77 °F)

Maximum differential Pressure (reverse): 2.1 bar (30 Psi) @ 25 °C (77 °F)

Maximum Operating Temperature: 80 °C (176 °F)

Recommended Replacement Pressure: 2.4 bar (35.3 Psi)

Safety

- UPS Bacteria Endotoxins: ≤25 EU/ml
- Factory Sterilized: Ethylene Oxide Gas (ETO)
- Product was 100% Integrity Tested and flushed with filtered water @ 0.05 µm

Regulatory

- Complies with the guideline in USP 797
- ASTM F838-05 - Bacterial Retention
- FDA 21 CFR 177.1655
- USP Class VI - Biological Reactivity
- ISO 10993-Part 1. 5 - Cytotoxicity
- ISO 14001; ISO 13485; OHSMS 18001 Certified.
- ASTM Hemolysis testing
- Human/Veterinarian Use – Applies when the requirements from CGMP CFR part 210 and 211 and additional requirements 21 CFR part 600 and 21 CFR part 680 are used in the aseptic processing.