

Heat Transfer Foil Application Instructions

- For application on cotton, polyester or poly/cotton blends.
- An extra transfer is provided for testing purposes
- Before applying, check your transfers for spelling, color placement, etc.

1. Set Your Heat Press

If not a Hotronix® heat press, add 10°

Temperature: 340°F

Time: 30 seconds

Pressure: Med/Firm 6-8 (60-80psi)

2. Press Your Custom Transfer

- Follow the directions on your transfer.

3. Cut Your Foil To Size

- Cut a piece of foil to cover a portion or the entire image.

4. Position & Press

- Place the foil so the color is facing up. Close the machine and press for 30 seconds

5. Peel Cold

- Open the machine and allow foil to cool completely to the touch
- Peel off the foil in a smooth, even motion

Tips:

- Do not use a pillow
- With normal application, no cover sheet is needed.
A cover sheet could possibly block heat from reaching the application.

Resources:

[TransferExpress.com/videos](https://www.transferexpress.com/videos)

Helping Your Business Grow

Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business.
[TransferExpress.com/webinars](https://www.TransferExpress.com/webinars)

Storage and Shelf Life of Your Transfers

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

Have a question?

Email us at info@TransferExpress.com

TransferExpress.com
1-800-622-2280

Monday- Friday
8 am - 6 pm ET

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