

UltraColor® PRO Application Instructions

- For application on cotton, polyester, poly/cotton blends
- An extra transfer is provided for testing purposes
- Before applying, check your transfers for spelling, color placement, etc.
- If not using a Hotronix® heat press, please add 10°
- Trim black registration marks along edge of gang sheets before applying.

100% Cotton & Cotton/Poly Blends

1. Set Your Heat Press

Temperature: 340°F

Time: 10 Seconds

Pressure: Firm 6-8 (60-80psi)

2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

3. Position Your Transfer & Press

- Place the transfer with the ink side facing down on the apparel
- Close machine and press for 10 seconds

4. Peel Transfer Carrier **HOT (Immediately)**

- Open machine and peel off the carrier backing within 1-2 seconds, with no hesitation, in a smooth, even motion while still on the press.

Tips:

- Do not use a pillow or cover sheet
- If you notice edges raising or if the clear outline is more defined due to the fabric color, take your cover sheet, lay over the transfer, close machine for 4 seconds, open the machine and immediately remove cover sheet.
- Wash and dry inside out; use mild detergent; wash using cold or warm water; dry using low heat or hang dry.
- Ensure there are no obstructions such as buttons, pockets, or seams. If there are, raise only the print area.

100% Polyester

1. Set Your Heat Press

Temperature: 290°F

Time: 15 Seconds

Pressure: Firm 6-8 (60-80psi)

2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

3. Position Your Transfer & Press

- Place the transfer with the ink side facing down on the apparel
- Close machine and press for 15 seconds

4. Peel Transfer Carrier **HOT (Immediately)**

- Open machine and peel off the carrier backing within 1-2 seconds, with no hesitation, in a smooth, even motion while still on the press.

Helping Your Business Grow

Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business.
TransferExpress.com/webinars

Storage and Shelf Life of Your Transfers

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture.
Keeping them in a sealed bag with provided gel pack will prolong the life of the transfers.

Have a question?

Email us at
info@TransferExpress.com

TransferExpress.com
1-800-622-2280
Monday- Friday
8 am - 6 pm ET

Application Videos

TransferExpress.com/videos

