

Foil Application Instructions - 2 Steps

- For application on cotton, polyester or poly/cotton blends.
- An extra transfer is provided for testing purposes
- Before applying, check your transfers for spelling, color placement, etc.
- If not a Hotronix® heat press, add 10°

Step 1: Foil Adhesive

1. Set Your Heat Press

Temperature: 340°F

Time: 8 Seconds

Pressure: Med/Firm 6-8 (60-80psi)

2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds.

3. Position Your Transfer & Press

- Place the transfer image side down on the apparel.
- Close machine and press for 8 seconds.

4. Peel Transfer Carrier HOT

- Open machine and peel off the paper backing in a smooth, even motion.

Tips:

- Do not use a pillow.
- With normal application, no cover sheet is needed.

Step 2: Heat Transfer Foil

1. Set Your Heat Press

Temperature: 340°F

Time: 30 Seconds

Pressure: Med/Firm 6-8 (60-80psi)

2. Cut Your Foil to Size

- Cut a piece of foil to cover the entire image.

3. Position & Press

- Place the foil so the color is facing up.
- Close machine and press for 30 seconds.

4. Peel COLD

- Open machine and allow the foil to cool completely to the touch. (This can take several minutes.)
- Peel off the foil in a smooth, even motion.

Resources:

[TransferExpress.com/videos](https://www.transferexpress.com/videos)

Helping Your Business Grow

Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business.

[TransferExpress.com/webinars](https://www.transferexpress.com/webinars)

Storage and Shelf Life of Your Transfers

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture.

Keeping them in a sealed bag will prolong the life of the transfers.

Have a question?

Email us at

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[TransferExpress.com](https://www.transferexpress.com)

1-800-622-2280

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Monday- Friday

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