

Chemical Compatibility Guidelines

Meat, Poultry, Seafood (MPS)

DETERGENTS (Cleaning)

Protein Applications – Standard Chlorinated Alkaline Detergent used as directed by chemical supplier

Non-Protein Applications – Standard Alkaline Detergent used as directed by chemical supplier

Hard Water or Protein Build-up – Contact chemical supplier for recommendation

	Do not use detergents described as heavy degreasers, smokehouse detergents, or similar products.
	Belt soaking is not recommended.

SANITIZERS (Sanitation)

	Strong, inorganic acids should not be used unless a full evaluation of the chemical has been conducted and approved. This includes, but is not limited to, temperature, concentration, exposure time, and frequency of use.
	Strong, inorganic acids include: phosphoric acid, nitric acid, hydrochloric acid, sulfuric acid, hydrobromic acid, hydroiodic acid, or similar acids.

Not Resistant	Chemical will affect mechanical and/or physical properties of the belt
Partially Resistant	Chemical may affect mechanical and/or physical properties of the belt
Resistant	Chemical does not affect mechanical and/or physical properties of the belt

Chemical	Independent Test Data (Acetal and PK)														Supplier/General Literature				
	Sodium Hypochlorite		Sodium Hydroxide		Phosphoric Acid		Peroxyacetic Acid		Lactic Acid		Glycolic Acid		Nitric Acid		Hydrogen Peroxide	Isopropyl Alcohol	Ethanol	Quaternary Ammonium	
	Concentration	Material	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High					
		Low	High	Low	High	Low	High	Low	High	Low	High	Low Not Tested	High	Low	High				
Acetal						***	***		***										
PK			*		*		*												
ChemBlox™					**														

* Discoloration (slight to moderate yellowing or golden-brown color change)

** Limited resistance above 200,000 ppm

*** Stress cracks

Note: Continuing chemical exposure over time will degrade plastics. Factors affecting the degree of degradation are dwell time, temperature, and concentration of the chemical. Lower dwell time, temperature, and concentration will minimize chemical belt damage. The purpose of this document is to provide general guidelines. Actual conditions vary in every plant and application. This document is not intended to be, or used for, advice on virucide management or efficacy. This document is not intended to be used for belting materials other than those provided by Intralox.